

RLFC

**Half Yearly EC
Submission for the
Period Of
APRIL 2025 –
SEPTEMBER 2025**

Date:12.01.2026

To
The Environmental Engineer,
Andhra Pradesh State Pollution Control Board
Regional Office, Ananthapuramu,
D.No.6-3-145, 1st Floor,
Revenue Ward No.6,
Ram Nagar,
Ananthapuramu-515004

Sub: Submission of E.C compliance Report for the period of April-2025 -September 2025.

Ref: E. C. No. J-11011/180/2016-IA-II(I) dated on 21st Aug -20219.

Dear Sir,

We are herewith submitting the Half yearly compliances report for the **Environmental Clearance (E.C)** conditions compliances report for the period of **April-2025 -September 2025**, along with supporting documents. This is for your information and necessary record. We kindly request you find the same as mentioned above and acknowledge receipt of the same.

C.C:

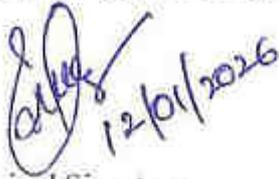
1.The Ministry of Environment, Forests & Climate Change (MoEF & CC):

Integrated Regional Office, GJ5+C75, Buckinghampeta, Vijayawada - 520002.

2. APPCB Zonal Office:1st floor, shanker shopping Comple, Krishna Nagar Railway gate, Kurnool-518 002.

Thanking You,

For R L Fine Chem Pvt. Ltd. (Hindupur)


12/01/2026

Authorised Signature

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Date:12.01.2026

To
The Joint Chief Environmental Engineer,
A.P.Pollution Control Board, Zonal Office,
1st floor, shanker shopping Comple, Krishna Nagar Railway gate,
Kurnool-518 002.

Sub: Submission of E.C compliance Report for the period of April-2025 -September 2025.

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2. APCCB Regional Office: Andhra Pradesh State Pollution Control Board, Regional Office, D.No.6-3-145, 1st Floor, Revenue Ward No.6, Ram Nagar, Ananthapuramu-515004.

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For R L Fine Chem Pvt. Ltd. (Hindupur)



Authorised Signature

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Date: 12.01.2026

To

The Ministry of Environment, Forests & Climate Change

Integrated Regional Office, Vijayawada, GJ5+C75, Buckinghampeta, Vijayawada,
Andra Pradesh – 520002.

E-Mail : roefccc@gmail.com

Iro.vijayawada-mefcc@gov.in

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1. **APPCB Zonal Office:** 1st floor, shanker shopping Comple, Krishna Nagar Railway Gate, Kurnool-518 002.

2. **APPCB Regional Office:** Andhra Pradesh State Pollution Control Board, Regional Office, D.No.6-3-145, 1st Floor, Revenue Ward No.6, Ram Nagar, Ananthapuramu-515004.

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For R L Fine Chem Pvt. Ltd. (Hindupur)


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Plot No. 165 to 182,
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Andhra Pradesh

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

SPECIFIC CONDITIONS

S. No	Condition	Status
1.	Existing land area is 4.32 acres and no additional land shall be required for the proposed expansion. Green belt will be developed in 33% i.e. 1.42 acres of the total project area.	No additional land is required, and the total area is 4.32 acres and the expansion done within the premises. Green belt is developed as per the condition within the premises. And also, we have taken 5 acres land from APIIC for development of green belt in the industrial area to comply the condition.
2.	Total water requirement is estimated to be 67.9 cum/day, which includes freshwater requirement of 39.9 cum/day, proposed to be met from APIIC water supply. Effluent of 30.9 cum/day quantity of will be treated through stripper, Multiple Effect Evaporator and Agitated thin film dryer for high TDS stream. Low TDS effluent will be treated in ETP followed by RO system. Treated effluent of 28 cum/day shall be reused in the process there will be no discharge of treated/untreated waste water from the unit and thus ensuring Zero liquid discharge	Total water requirement is within in 51KLD it includes 18.5KLD recycled water. Present water requirement is 51 KL in that freshwater consumption is 31 to 32 KL and recycled water is 18.5 KL. Water balance of the existing usage is attached as Annexure-I Effluents generation is within in 30.9KL. And present effluent generation is 18.5 KL and treated in Stripper followed by MEE & ATFD. The treated water from MEE is mixed with LTDS and further treated in Biological ETP followed by RO. Treated water are used for reuse with in the plant ensuring ZLD. Fresh water consumption – 32.5KLD Recycled water consumption – 18.5KLD Total water consumption – 51 KLD HTDS – 12.8 KLD LTDS – 11.3 KLD RO (ETP treated water) – 18.5 KLD
3.	The company shall explore the possibility for separate treatment of high COD/TDS effluent streams	Effluent streams generated are categorised based on the COD and TDS load as mentioned Below and will are treated separately. 1. Low COD/TDS Stream, treated in Bio ETP followed by RO plant 50 KLD. 2. High COD/TDS stream, treated in stripper with MVR plant 100 KLD.

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

S. No	Condition	Status
4.	<p>Power requirement after expansion will be 500 KVA , proposed to be met from Andhra Pradesh state power Distribution corporation limited (APSPDCL). Existing unit has one DG Set of 200KVA capacity. Additionally, 1*250 KVA DG set will be used as standby during power failure stack height 3.2m will be provided as per CPCB norms to the proposed DG set</p> <p>Existing unit has one briquette fired boiler of capacity 2TPH. To cater the proposed expansion, one more boiler of capacity 2TPH will be installed along with multi cyclone separator and stack of height of 30m to control the particulate emissions (within statutory limits of 115mg/Nm³)</p>	<p>Power requirement is 500KVA and having agreement with APSPDCL and agreement copy is attached as <u>Annexure- II</u></p> <p>D.G chimney height is as per CPCB norms provided. 15mts height provided.</p> <p>Boiler is provided with stack of height 30m is provided along with multi cyclone separator to control the particulate emission.</p> <p>Photocopy of Boiler with chimney and cyclone separator is attached as <u>Annexure -III</u></p> <p>Monitoring reports attached as <u>Annexure-IV</u></p>
5.	<p>The project/activity is covered under category B of 5(f) synthetic organic chemical of schedule to the environment impact assessment (EIA) notification, 2006 however due to applicability of general condition (interstate boundary within 5 km) the proposal requires appraisal/ approval at central level in the ministry</p>	<p>Agreed and we have obtained E.C from MOEF.</p>
6.	<p>The standard terms of reference for the project was granted on 31st January, 2018 public hearing is exempted as the project site is located inside the notified industrial area.</p>	<p>Noted</p>
7.	<p>Necessary permission as mandated under the water (prevention and control of) Act 1974 and the Air(Prevention and control of pollution) Act 1981, as applicable from time to time , shall be obtained from the State Pollution Control Board</p>	<p>Agreed and obtained CFE and CFO from APPCB.</p> <p>CFE No. 232/APPCB/CFE/RO-ANT /HO2016 dated 10.12.2019 and valid up to 09.12.2026</p> <p>CFO No. 1101919/APPCB/ATP/KNL/CTO/HO/2025 dated 24.04.2025 and valid up to 31.12.2029</p> <p>Copy of the same is attached as <u>Annexure-V & VI</u></p>
8.	<p>As already committed by the project proponent, Zero liquid discharge shall be ensured and no</p>	<p>Zero liquid discharge plant is in place. we have installed MVR (100KLD) and ETP (50KLD) and generated effluent are treated, and the</p>

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

S. No	Condition	Status
	waste treated water shall be discharged outside the premises	treated water is recycled within the premises. Water balance is attached as Annexure- I
9.	Necessary authorization required under the Hazardous and Other Wastes (Management and Trans Boundary Movement) rules 2016 Solid Waste Management rules 2016 shall be obtained and the provisions contained in the rules shall be strictly adhered to	We have obtained combined authorization from APPCB, CTO No. 1101919/APPCB/ATP/KNL/CTO/HO/2025 dated 24.04.2025 and valid up to 31.12.2029 We have proper hazardous waste storage and disposable Facilities as per hazardous waste management rules 2016. We made agreement with Ramky Mumbai waste management (Nellore, Unit-2)
10.	National Emission Standard for bulk drugs manufacturing industry issued by the ministry vide GSR .149(E) dated 4th march, 2009 and amended from time to time shall be followed. Fugitive emissions shall be controlled at 99.98% with effective chillers	As per National emission standard for bulk drugs mfg. industry vide GSR.149(E) dated 4 th March 2009 is monitored by providing effective control measures like double condensers to reactors, scrubbers and effective chillers to control fugitive emissions.
11.	No raw material/solvents prohibited by the concerned regulatory authorities from time to time shall be used	We are using only authorized raw materials and solvents as per the regulatory authorities and no prohibited materials are used at site.
12.	To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norm's and or the NAAQ the gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines	To control fugitive emissions we have provided pollution control devices like two staged condenser with cooling water and chilled brine circulation and closed operation and also installed double stage scrubbers, and monitored as per guidelines. And all the emissions parameters as per CPCB/SPCB guidelines.

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

S. No	Condition	Status
13.	<p>Solvent management shall be carried out as follows</p> <p>a) Reactor shall be connected to chilled brine condenser system</p> <p>b) Reactor and solvent handling pump shall have mechanical seals to prevent leakages.</p> <p>c) The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 95% recovery</p> <p>d) Solvents shall be stored in a separate space specified with all safety measures</p> <p>e) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done</p> <p>f) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses</p> <p>g) All the solvent storage tanks shall be connected with vent condensers with chilled brine circulation</p>	<p>Following control measures provided at site</p> <p>a. Chilled brine circulation provided to reduce the solvent losses</p> <p>b. Solvents are transferred using pumps having mechanical seal to prevent leakages</p> <p>c. The condensers are provided with efficient HTA with cooling and chilling provision</p> <p>d. Solvents are stored in separate storage room</p> <p>e. Double earthing provided to all electrical equipments wherever solvent handling is done and additionally jumpers are provided at each flanges of transfer line</p> <p>f. FLP electrical fitting provided at chemical storage and handling areas. And breather valve provided to vents of solvent tankers</p> <p>g. Not required as all solvent storage tanks are below ground</p>
14.	<p>Total fresh water requirement shall not exceed 39.9 cum/day, proposed to be met from APIIC Water supply prior permission in this regard shall be obtained from the concerned regulator authority</p>	<p>Total freshwater requirement is within in 51 KLD.</p> <p>Present freshwater consumption is 32.5 KLD.</p> <p>We have requested APIIC for water supply.</p>
15.	<p>Process effluents /any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system</p>	<p>Process effluents and other wastewater are having dedicated pipeline and connected to effluent tanks and for storm water we have separate pipeline, and both are not mixed.</p>
16.	<p>Hazardous chemical shall be stored in tank farms drums a carboys etc. Flame arrester shall be provided on tank farm, and solvent transfer through pumps</p>	<p>Hazardous chemical are stored in tank farm with dyke facility and drums and carboys are stored separately. Flame arresters are provided on tank farm and solvent transfer done through pumps</p> <p>We are used below listed of hazardous chemicals</p> <ol style="list-style-type: none"> 1. HCL – Stored in tank form 2. H2SO4 – Stored in tank form

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

		<p>3. Toluene – Stored in U.G Solvent tank 4. Methanol – Stored in U.G Solvent tank 5. Acetone – Stored in U.G Solvent tank</p>
17.	<p>Process organic residue and spent carbon, if any shall be sent to cement industries .ETP sludge, process inorganic and evaporation salt shall be disposed off to the TSDF</p>	<p>We are disposing organic residue and spent carbon to coprocessing at (Mumbai waste management, Nellore) ETP sludge, process inorganics and evaporation salt to TSDF at (Mumbai waste management, Nellore)</p> <p>We have agreements with TSDF and co processing, PCB authorized vendors (Mumbai waste management, Nellore)</p> <p>The agreement with TSDF is attached as <u>Annexure-VII.</u></p>
18.	<p>The company shall strictly comply with the rules and guidelines under manufacture storage and import of hazardous chemicals(MSIHC) Rules,1989 as amended time to time all transportation of hazardous chemicals shall be as per the motor vehicle act (MVA),1989</p>	<p>As per the MSiHC rules 1989 we are following guidelines like MSDS provided to all chemical stores, handled at site, OSEP prepared and mock drills done at regular intervals and necessary PPE and training are provided to the employees. And also we are following the Motor Vehicle Act (MVA) 1989 rules.</p>
19.	<p>Fly ash should be stored separately as per CPCB guidelines so that it may not adversely affect the air quality. Direct exposure of workers to fly ash and dust should be avoided</p>	<p>Fly ashes are stored separately, and we have provided cyclone separator to collect fly ash. Necessary PPE's are provided to avoid the dust exposure</p>
20.	<p>The company shall undertake following waste Minimization measures a) Metering and control of quantities of active ingredients to minimize waste b) Reuse of by-products from the process as raw materials or as raw material suitable in other processes c) Use of automated filling to minimize spillage, d) Use of "Close Feed" system into batch reactors</p>	<p>a. Only required quantity for the batch are taken and charged under closed to loop to minimize the waste b. Reuse of by-products from the process as a raw materials using very ever necessary c. Using pump with mechanical seal and vaccum to avoid the spillage d. Close Feed system adopted during batch starting in reactors</p>

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

	e) Venting equipment through vapour recovery system f) Use of high pressure hoses for equipment cleaning to reduce wastewater generation	e. Venting equipment is through condenser to recover the vapour provided f. Jet pump are used for equipment cleaning to reduce the waste water generation
S.NO	Condition	Status
21.	The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road Sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with The State Forest Department.	We are Developed Green Belt area as per CPCB Guidelines. Build up area – 6109.69 Square meter Open area – 4389.85 Square meter Green Belt Area – 4025.25 Square meter Total area – 14524.8 Square meter No. of Trees planted = 512 Nos. Photocopy of the green belt area attached as <u>Annexure-VIII</u>
22.	At least 1% of the total project cost shall be allocated for Corporate Environment Responsibility (CER) and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office	As a part of CER we have utilised Rs. 3,25,000 towards implementation of Corporate Environment Responsibility. Attached as <u>Annexure IX.</u>
23.	For the DG sets, emission limits and the stack height shall be in conformity with the Extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution	We are provided with Acoustic enclosures and the height of DG Sets stack 15mts provided as per CPCB the guidelines Photocopy of the same attached as <u>Annexure-X.</u>
24.	The unit shall make the arrangement for protection of possible fire hazards during Manufacturing process in material handling. Fire-fighting system shall be as per the norms	Agreed for the condition and complied. We have provided fire protection systems like Flame proof electrical fittings, fire rated electrical cable to avoid any electrical spark and also ESD control measure like double earthing to the equipment's, ESD mats, wrist band, ESD static discharge pad, anti-static shoes, jumpers etc. Also, we have provided firefighting systems like fire hydrant, sufficient

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

		fire extinguishers, automatic modular fire extinguishers, fire balls etc and trained fire fighters all around the clock. And we have obtained Fire NOC for the site.
25.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act"	As per Factory Act we are conducting premedical health checkup and annual health checkups of every employee and report of the same maintained. Also, we have OHC and doctor visits daily and monitor the health status of employees. attached as <u>Annexure- XI</u>
26.	Continuous online 24×7 monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be Transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises	As per CPCB guidelines continuous online monitoring system for stack emission are exempted. Guidelines are attached as <u>Annexure-XII</u> Latest monitoring was done on 01.10.2025. However, we are monitoring stack emission through external laboratory approved by MOEF and NABL Online effluent monitoring system provided and data of the same transmitted to CPCB and SPCB server. Photocopy of the same attached as <u>Annexure-XIII</u>
S.NO	Condition	Status
	General Conditions	
27.	The Project Authorities shall strictly adhere to the stipulation made by the State Pollution Control Board.	Agreed to the condition. As per the requirement we have obtained CFE and CTO and following all the conditions and guidelines.
28.	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment and forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of	Agreed for the condition. For any new modification or expansion new E.C will be obtained as per the requirement.

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

	conditions imposed and to add additional environmental protection measures required, if any	
29.	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	The locations of ambient air quality monitoring stations are as per the SPCB. The stations are upwind and downwind direction as well as maximum ground level monitored. 1) Near Main Gate (Upwind direction) 2) Boiler House (Downwind direction) 3) ETP area. (Ground level)
30.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Noise control measures like acoustic hoods, silencers, enclosures etc. are installed for D.G sets and other noise sources. And monitoring the noise level and conforming to the standards prescribed under Environment (Protection) Act 1986. Noise level Reports attached as Annexure – XIV . Latest monitoring was done on 01.10.2025.

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

S.NO	Condition	Status															
31.	The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	Building Roof top water is provided to rainwater collection tanks and it is reused. Storm water cannot be used as groundwater recharge pit as our facility is a chemical unit. Photocopy of the rainwater collection tank is attached as <u>Annexure-XV</u>															
32.	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Yes, we are conducting the Training class periodically as per schedule and we are doing pre-employment and the routine periodical medical examinations for all the employees are carried out on regular basis. And also, we are giving the Training to all employees on handling of chemicals. Training Schedule attached as <u>Annexure-XVI</u> .															
33.	Usage of Personnel Protection Equipment's (PPEs) by all employees/ workers shall be ensured.	We provide necessary PPE to all the employees and also give training of PPE and its care. The PPE varies from Safety shoes, safety goggles, protection gloves, respiratory masks, body protection aprons, acid suits, ear protection, face shield etc. Annexures of PPE is attached as <u>Annexure-XVII</u>															
34.	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	Agreed to the condition. And implemented all the measures which was provided in EIA/EMP <table border="1" data-bbox="997 1462 1500 1843"> <thead> <tr> <th>S.No</th> <th>EIA/EMP</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Investment of ZLD plant</td> <td>Completed</td> </tr> <tr> <td>2</td> <td>Segregation of LTDS and HTDS tank</td> <td>Completed</td> </tr> <tr> <td>3</td> <td>MVR & RO system</td> <td>Completed</td> </tr> <tr> <td>4</td> <td>Online monitoring VOC &PH</td> <td>Completed</td> </tr> </tbody> </table>	S.No	EIA/EMP	Status	1	Investment of ZLD plant	Completed	2	Segregation of LTDS and HTDS tank	Completed	3	MVR & RO system	Completed	4	Online monitoring VOC &PH	Completed
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RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

		5.	Firefighting system & Fire alarm	Completed
		6.	OHC	Completed
		7.	Double stage scrubber	Completed
35.	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villages and administration.	We will implement CSR activities by involving local villages and administration. attached as <u>Annexure-XVIII</u>		
36.	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	Eco-developmental measures are in place. <u>Annexure-XIX</u>		
37.	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	We have Environment Management Cell available. and provided laboratory facilities for environmental management and monitoring functions ETP lab photo is attached as <u>Annexure-XX</u>		
S.NO	Condition	Status		
38.	As proposed, the company shall earmark Rs. Lakhs and Rs. Lakhs toward capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.	We have earmarked sufficient budget to implement the conditions stipulated by the MOEF and SPCE. attached as <u>Annexure-XXI</u>		
39.	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parisad /Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/	We are Informed Panchayat, Zilla Parisad /Municipal Corporation, Urban local Body and the local NGO. Attached as <u>Annexure-XXII</u>		

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

(For the period of October-2024 to March-2025)

	representations, if any, were received while processing the proposal.	
40.	<p>The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MOEF, the respective Zonal Office of CPCB and the Andhra Pradesh Pollution Control Board. A copy of Environmental Clearance and six-monthly compliance status reports shall be posted on the website of the company.</p>	<p>Every Six Months we are submitting the compliance status of EC conditions to the Regional Office of MoEF, the respective Zonal Office of CPCB and the APPCB. Attached as Annexure -XXIII</p> <p>Last Submission date: 27.06.2025 Website Address: www.rlfinechem.com</p>
41.	<p>The statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MOEF by email.</p>	<p>Environmental Statement in Form V is prepared and submitted before 30th September every year – Last Year Submission – 24.09.2025. Attached as Annexure -XXIV</p>

RL FINE CHEM PVT LTD, HINDUPUR
MOEF Conditions Compliance status Report

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S.NO	Condition	Status
42.	<p>The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at www.moef.nic.in.</p> <p>This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.</p>	<p>We have informed the Public about the project has been accorded environmental clearance and E.C is advertised in local newspapers. Photocopy is attached as Annexure -XXV.</p>

For RL FINE CHEM PVT LTD, HINDUPUR


12/10/2026

Authorized Signatory

R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur-515 211
Andhra Pradesh

RLFC

Annexure-1 Water Balance sheet

 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

R L FINE CHEM PVT LTD

WATER BALANCE CHART

Sl. No.	Purpose	Water Requirement in KLD			Effluent generation in KLD	Treatment Method
		Fresh	Recycled	Total water required		
1	Process water	10	0	10	09	Total= 9+3+0.8=12.8 KLD of High TDS Effluent generated The 12.8 KLD of Effluent will be treated in MVR plant MVR condensate shall be taken to cooling towers and biological treatment plant for further treatment & usage MVR Concentrate shall be dried in Decanter and shall be disposed to Authorized TSDF for landfill as per HWM Rules 2016
2	Washing (HTDS)	3	0	3	3	After treatment done in MVR plant 11.0 KLD of Condensate water will be generated and remaining 1.8 KLD will go to ATFD. The 11.0 KLD will be sent to ETP for further treatment
3	Scrubbing	0.5	0.5	1.0	0.8	
4	Boiler	12	08	20	2	
5	Washing (LTDS)	3	0	3	3.0	Total= 2+3+3+0.8+2.5 =11.3 KLD of LTDS Effluent generated The 11.3 KLD of LTDS will be taken along with 11.0 KLD MVR Condensate ETP for further treatment.
6	Cooling tower	0	10	10	3.0	
7	DM Plant	1.0	0	1.0	0.8	
8	Domestic Usage	2.5	0	2.5	2.5	
9	Gardening	0.5	0	0.5	0	
	Total	32.5 KLD	18.5 KLD	51 KLD	20.3 KLD	

Note:

- 18.5 KL of treated water reused for boiler, scrubber and cooling tower

RLFC

Annexure - 2

Power distribution Agreement

 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



SOUTHERN POWER DISTRIBUTION COMPANY OF AP LIMITED

Rel of an Addl.load of 251.3KVA to ATP571, M/s. R.L Fine Chem(P) Ltd., at Plot Nos 165-182 in Thumakunta(V), Hindupur(M), Sri Satya Sai District.

General: The proposal envisages for releasing of an Addl.load of 251.3KVA to ATP571, M/s. R.L Fine Chem(P) Ltd., at Plot Nos 165-182 in Thumakunta(V), Hindupur(M) in Operation Section Hindupur Rurals of Operation Sub Division, Hindupur in Operation Division Gooty in Sri Satya Sai District.

Proposal in brief: The proposal involves the following.

- Devolution of the existing 11KV CTPT 40/5A as CTPT Scrap.
- Erection of 11KV CTPT 80/5A.
- Releasing of an addl. load of 251.3KVA to ATP 517.

Point of supply: The supply to the proposed load is fed from 11KV Thumakunta feeder emanating from 33/11KV SS, Thumakunta.

Cost of the estimate: Rs.98,136/- (G) & Rs.97,586/- (N)

Division	: DE O HINDUPUR	Section	: AE HINDUPUR RURALS
Profit Center	: 307300001	Cost Center	: 307311401
Estimate No.	: E-2022-07-03-11-04-015	Est. Desc	: Rel of an Addl.load of 251.3KVA to ATP57
Network No.	: 520000407714	Est Created Date	: 18.06.2022
Reservation No.	: 8002021851	Project Type	: HT (11KV <1500 KVA) Inclu.exist. load
Application No	: 73113C000882022JUN10	Apl. Group No	:
Consumer Name	: M/s. R.L. Fine Chem (P) Ltd.,		
C/o : NA	Cat : HT3A / Contr.Load : 498.00 (AL - Addl. Load - 251.3)		

Estimate Status : (ESTIMATE APPROVED)

Estimate Sanctioned No.: SE/OP/ATP/NP/HT NEW EST SAN.NO.10/2022-23 Dt. 21.06.2022

Application Reg. date	10.06.2022
Estimate Created by ADE COML	18.06.2022 (after 8 days)
Estimate forwarded by ADE COML on	21.06.2022 (after 3 days)
Estimate forwarded by DE T on	21.06.2022 (after 0 days)
Estimate Approved by SE	21.06.2022 (after 0 days)

SL.No.	Proposals involves	Total in Rs.
1	10 - Data for 11KV CTPT	98136.00
	Estimate Cost (Gross) :	98136.00
	Less Credits(-) :	550.00
	Estimate Cost (Net) :	97586.00

Less Credits (Optional):

S.No	Materials Code	Materials Text	Item Category	Quantity	Unit	Rate in Rs.	Amount in Rs.
1	SCR00032	CT-PT Set scrap W/o oil busing busingrod	Stock Item	1	EA	550.00	550.00



SOUTHERN POWER DISTRIBUTION COMPANY OF AP LIMITED

Total less credits

550.00



SOUTHERN POWER DISTRIBUTION COMPANY OF AP LIMITED

Activity No : 10

Activity Description : Data for 11KV CTPT

11KV Metering arrangement

S.No	Materials Code	Materials Text	Item Category	Quantity	Unit	Rate in Rs.	Amount in Rs.
1	ITR10029	11KV.C.T.P.T. SET 60/5A	Stock Item	1	EA	76,780.00	76,780.00
Material Cost							76,780.00
S.No	Services Code	Services Text	Item Category	Quantity	Unit	Rate in Rs.	Amount in Rs.
1	SER00026	Lab. for Erec. Of 11KV Metering arangmnt	-	1	LS	5,000.00	5,000.00
Service Cost							5,000.00
15 % Stores overhead on materials:							11517.00
5 % Contingencies on materials:							3839.00
Works overhead @ 15% on Service							750.00
Contingencies @ 5% on service cost:							250.00
Total :							98136.00

Amounts to be collected from the consumer (In Rs.):

Development charges	453600.00
Security deposit charges	378000.00
Total Amount in Rs:	831,600.00

RLFC

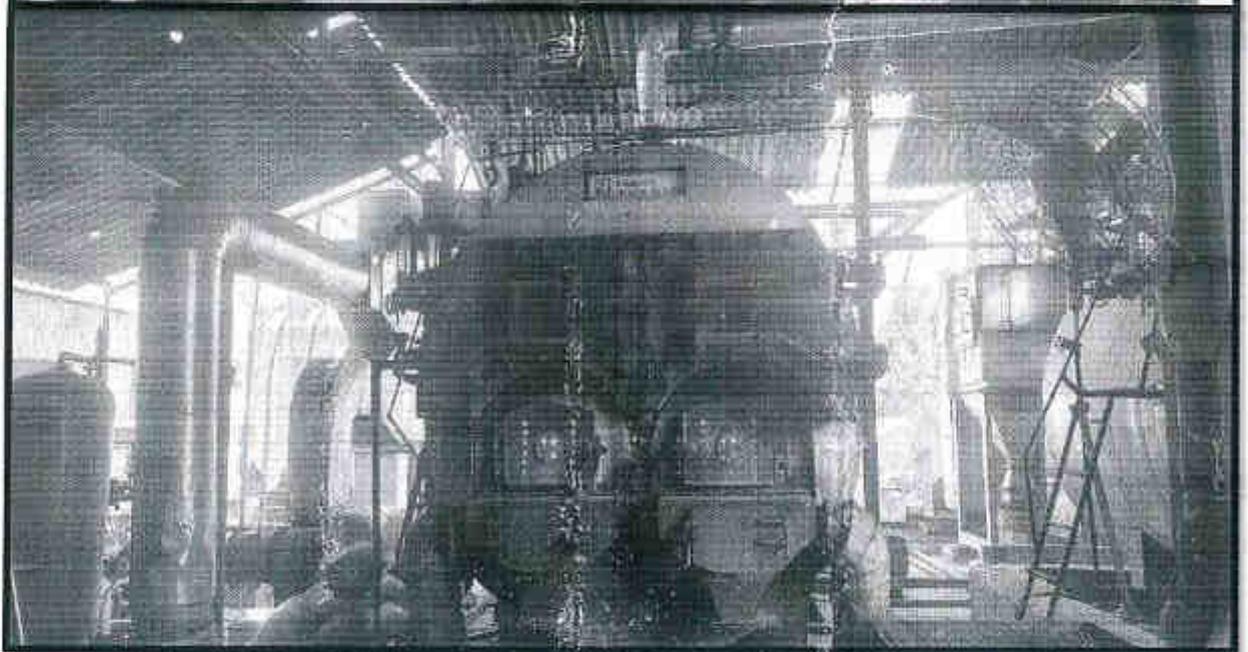
Annexure-3
Picture of Boiler

12/01/2026

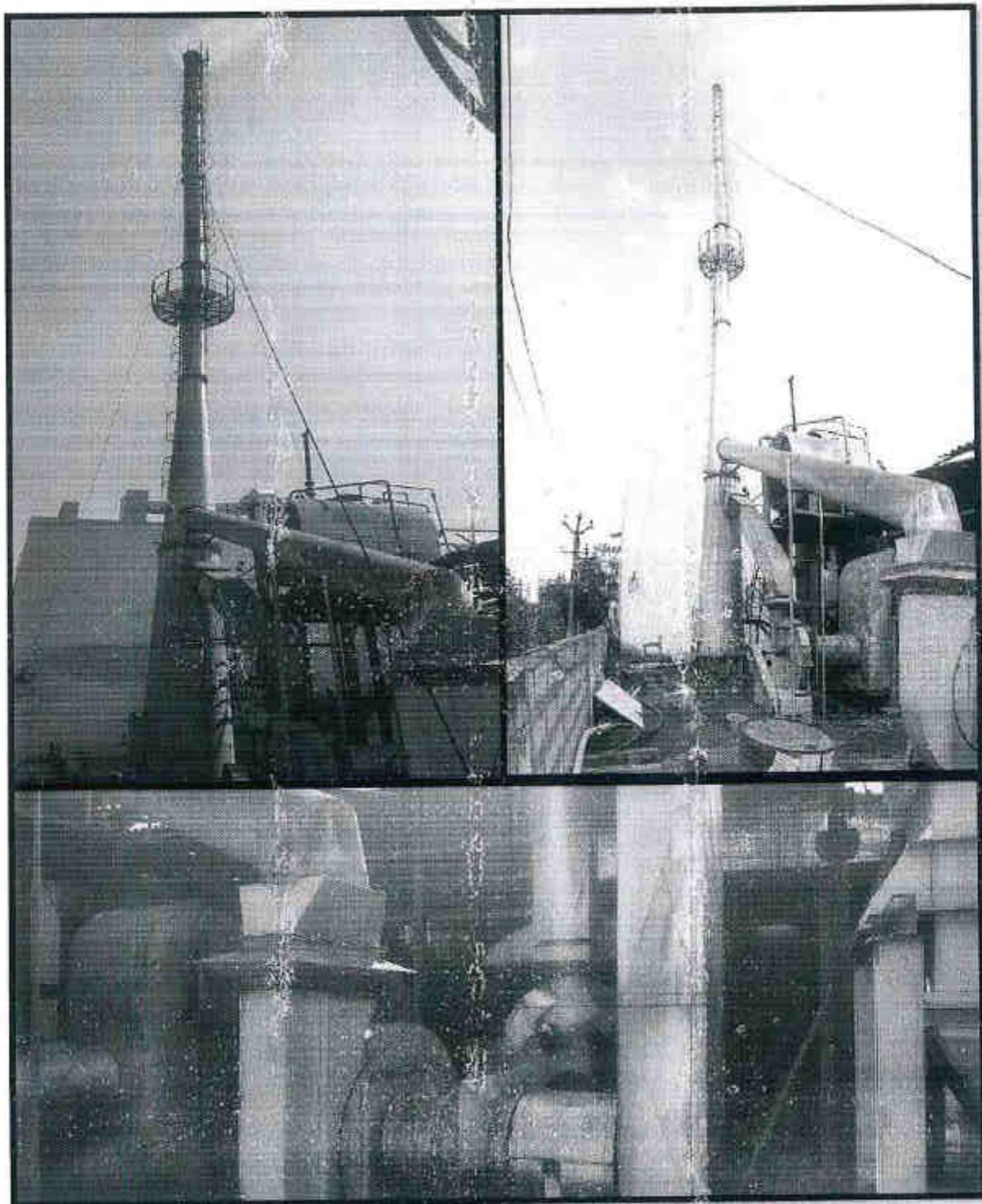
R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Boiler pictures



Boiler pictures



RLFC

Annexure – 4

D.G Stack Monitoring Report

 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognized by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI & NABL

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 013. Ph: 27407969

E-mail: globalelabs@gmail.com, globalelabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-002

Date :01-07-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APIIC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. --515 211.

Sample Particulars : Stack attached to the 2 TPH Briquetted Fired Boiler
Date of sampling : 26-06-2025
Time of monitoring : 10:45 a.m.

1. Stack diameter (m)	:	0.50
2. Stack cross sectional area (sq m)	:	0.196
3. Flue gas temperature (°C)	:	128
4. Exit velocity of flue gases (m/sec)	:	5.83
5. Flow rate (cum/hr)	:	4,114

EMISSION DATA		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	: 58	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	: 34	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	: 49	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP

AUTHORISED SIGNATORY



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognized by Ministry of Environment, Forests & Climate Change, India, as a Category II Lab.

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Anilbpet,
Hyderabad - 500 013. Ph: 27407969

E-mail: globallabsg@gmail.com, globallabsg@rediffmail.com

REF.NO:NGEL/CP/198/STM/2025-009

Date:01-10-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APHC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

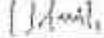
Sample Particulars : Stack attached to the 2 TPH Briquet Fired Boiler.
Date of sampling : 25-09-2025
Time of monitoring : 11:10 a.m.

1. Stack diameter (m)	0.50
2. Stack cross sectional area (sq m)	0.196
3. Flue gas temperature (°C)	130
4. Exit velocity of flue gases (m/sec)	5.85
5. Flow rate (cum/hr)	4.128

EMISSION DATA		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	58	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	34	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	49	---	IS: 11253 (Part-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/Sl/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP


AUTHORISED SIGNATORY

RLFC

Annexure – 5

Consent for Establishment
(CFE)

12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



ANDHRA PRADESH POLLUTION CONTROL BOARD
D. No. 33-26-14 D/2, Near Sunrise Hospital, Pushpa Hotel Centre,
Chalamalavari Street, Kasturibaipet, Vijayawada - 520 010
Ph: 0866-2463200; website: pcb.ap.gov.in

CONSENT ORDER FOR ESTABLISHMENT

Order No. 232 /APPCB/CFE/RO-ANT /HO/2016

10/12/2019

VIVEK YADAV IAS, MS(VY), O/o MEMBER SECRETARY-APPCB
MEMBER SECRETARY

Sub:APPCB - CFE - M/s. R L Fine Chem Pvt. Ltd., Plot No.165-182, APIIC IDA, of Thumakunta (V), at Growth Centre, Hindupuram (M), Anantapur District - Consent for Establishment (CFE) of the Board for EXPANSION under Sec.25 of Water (P & C of P) Act, 1974 and Under Sec.21 of Air (P&C of P) Act, 1981 - Issued - Reg.

- Ref:
1. CFE order dt. 09.06.2016.
 2. EC (exp) order dt. 21.08.2019 issued by MoEF&CC, GoI, New Delhi.
 3. Industry's CFE application received through AP Single Desk Portal on 20.09.2019.
 4. R.O's inspection report dt. 03.10.2019.
 5. CFE Committee meeting held on 10.10.2019.
 6. Industry's lr. dt. 09.10.2019.

In the reference 1st cited, an application was submitted to the Board seeking Consent for Establishment (CFE) for EXPANSION to produce the following products with installed capacities as mentioned below, with an additional project cost of P's. 4.50 Crores.

As per CFE order dt. 09.05.2016:

Sl.No.	Name of the Products	Quantity (kg/day)
Group - A		
1	Chloro acetyl benzo phenone	8
2	P-1 Butyl Chloride	30
3	Piperidine Propiophenone	28
4	Dothelipinone	94
5	Chloro ethyl piperdine HCl	30
6	Doxipinone	50
Total Group A		240
Group - B		
1	Hydroxyl dimethyl thiophene	15
2	Di beno suberone	40
Total Group B		55
Group - C		
1	Benzophenone methyl ester	2.5
2	Dotheipione	200
3	Chloro ethyl piperdine HCl	37.50

	Total Group C	240
	Group - D	
1	Hydroxyl dimethyl di benzyl	4.5
	Total Group D	4.5

Note: The industry proposes to manufacture any one group of product at any given point of time.

After expansion:

S.No.	Name of the Products	Quantity as per EC exp and proposed (kg/day)	No. of stages	Name of starting raw material	Qty. of starting raw material (kg/day)
	API's				
1	Nortrytline HCL	37.33	3	Di benzo suberone	29.33
2	Desipramine HCL	4.33	3	Imino Dibenzyl	3.32
3	Cyproheptadiene HCL	3.00	2	Di Benzo suberone	2.27
4	Pitofenone HCL	3.04	2	Potassium bicarbonate	0.8
5	Pyrimethamine	2.22	3	PCBC	1.65
6	Cyclobenzaprine HCL	3.96	2	Dimethylamino propyl chloride	1.68
7	Clomipramine HCL	2.67	2	3-Chloroimino Dibenzyl	1.84
8	Chlorpromazine HCL	5.25	2	2-Chloropheno Thiazine	3.96
9	Doxlamine Succinate	4.79	2	2-Acetyl pyridine	1.58
10	Trimapramine Maleate	2.08	2	Imino Di Benzene	1.17
11	Flupentixol HCL	1.11	2	Tri Flurothio Xanthone	0.78
12	Melitracen HCL	1.64	2	Dimethylamino propyl chloride	0.72
13	Carbinoxamine Maleate	2.92	2	Dimethylamino Ethyl chloride	0.86
14	Opipramol HCL	1.50	3	Imino stilbene	0.77
15	Sulfadoxine	8.33	2	P-amino sulfonamide	4.82
16	Doxiepin HCL	1.56	2	Dimethylamino propyl chloride	0.72
17	Dothlepin HCL	4.097	2	Dimethylamino propyl chloride	1.68
18	Flunarazine HCL	2.39	2	Difuro Benzhydrol	1.32
19	Duloxetine HCL	3.33	4	2 Acetyl Thiphenone	1.39
20	Dapoxetine HCL	1.67	4	3-Chloro propio phenone	0.95
21	Dorsvenlafaxine HCL	2.11	2	Venlafaxine HCL	1.88
22	Trihexyphenaldyl HCL	3.33	3	Acetophenone	1.32

23	Tramadol HCL	9.00	3	Cyclo hexanone	3.23
24	Sulfamethoxy Pyrazine HCL	2.08	2	P-amino Sulfonamide	1.38
25	Buclazine HCL	2.50	2	P Chloro Benzhydryl Piperizine	1.72
26	Mecizine HCL	2.28	2	P Chloro Benzhydryl Piperizine	1.72
Total (API's) kg/day		118.50			
Drug intermediates					
1	Orphenadrine base	266.67	2	2-methyl Benzophenone	196.47
2	Carbamezapine	66.67	1	Imino stilbene	57.10
3	Hydroxy dimethyl dibenzyl Intermediate	20.00	2	2-benzoyl Benzoic acid	20.10
4	Piperidine propiofenone	33.33	1	Acetophenone	19
5	Cinnarizine crude	66.67	2	Methanol	202
6	Doxiepinone	20.00	2	Phthalide	13.8
7	Dithei pinone	33.33	2	Phthalide	21.8
8	Methoxy Dichloro Pyrimidine	66.67	2	Methoxy dimethyl ester	69.7
9	P-t- Butyl banzyl chloride	33.33	1	Tertiary Butyl Benzene	24.9
10	Chloro Acetyl benzo phenone	50.00	1	Nitro benzo phenone	39.7
11	Chloro ethyl piperdino Hydrochloride	33.33	1	Piperidino ethanol	25.3
12	Dibenzo suberone	266.67	2	Phthalic anhydride	246.7
13	Hydroxy dimethyl amino thiophene	16.67	2	2-acetyl thiophene	12.9
14	Chloroalmino di benzyl	100.00	4	Dinitro benzyl	159.9
15	Benzophenone methyl ester	33.33	2	Phenolphthalein	46.1
16	2-Amino Nitro Benzo Phenone	26.67	2	2-chloro 5-nitro benzoic acid	26.9
17	Dimethylamino cyclo hexanone	83.33	1	cyclohexanone	55.8
18	Bromo anisole	83.33	1	M Bromophenol	76.7
19	Chloro Pheno thiazine	66.67	2	M-chloro aniline	40.3
20	Isn propyl propionate (Ester)	33.33	1	isopropanol	11.2
21	Di Methyl amino propyl chloride	100.00	1	Dimethyl amine 40 % solution	31.1
Total Intermedlates		1500.00 kg/day			

Total production capacity 1618.50 kg/day or 48.6 TPM.

List of By-Products:

S.No.	Name of the By-Products	Quantity (kg/day)	Quantity (TPM)
1	Sodium Chloride	9.59	0.3
2	Ammonium chloride	22.9	0.7
3	Spent Acid	270.41	8.1
4	Ammonium Phosphate	67.65	2.0
5	Sodium Acetate	35.27	1.1

2. As per the application, the above activity is to be located in the existing premises located at Plot No.165-182, APIIC IDA, of Thumakunta (V), at Growth Centre, Hindupuram (M), Anantapur District in an area of 17500 Sq. m (4.32 acres).
3. The above site was inspected by the Environmental Engineer and Asst. Environmental Engineer, Regional Office, Anantapuram, A.P Pollution Control Board on 01.10.2019 and observed that the site is surrounded by
- North : Estate road followed by M/s. Varahi Pharma.
South : Estate road followed by M/s. Sadguru Industries.
East : Estate road followed by M/s. Wipro and APIIC Ltd.
West : M/s. Aditya Green Industries and PVM Construction.
4. The Board, after careful scrutiny of the application, verification report of Regional Officer and recommendations of the CFE Committee, hereby issues **CONSENT FOR ESTABLISHMENT FOR EXPANSION** to the project under Section 25 of Water (Prevention & Control of Pollution) Act 1974 and Section 21 of Air (Prevention & Control of Pollution) Act, 1981 and the rules made there under. This order is issued to manufacture the products as mentioned at para (1) only.
5. This Consent order issued is subject to the conditions mentioned in the Annexure.
6. This order is issued from pollution control point of view only. Zoning and other regulations are not considered.
7. This order is valid for a period of 7 years from the date of issue.

Encl: Annexure

MEMBER SECRETARY

To

M/s. R L Fine Chem Pvt. Ltd., (expn)

File No.APPCB-11021/145/2019-TEC-CFE-APPCB

Plot No.165-182, APIIC IDA,
Thumakunta (V), Rindupuram(M),
Anantapuram District.
raypharma@rlinechem.com
thamarai.selvan@rlinechem.com

Copy to: 1. The JCEE, Z.O: Kumool for information and necessary action.
2. The EE, R.O: Anantapuram for information and necessary action.

ANNEXURE

1. The proponent shall obtain Consent for Operation (CFO) from APPCB, as required Under Sec.25/26 of the Water (P&C of P) Act, 1974 and under sec. 21/22 of the Air (P&C of P) Act, 1981, before commencement of the trial runs.
2. The applicant shall provide separate energy meters for Effluent Treatment Plant (ETP) and Air pollution Control equipments to record energy consumed. An alternative electric power source sufficient to operate all pollution control systems shall be provided.
3. The industry shall construct separate storm water drains within one month. No effluents shall be discharged in to the storm water drains.

Water:

4. The source of water is APIIC and the maximum permitted water consumption is as following:

S. No.	Purpose	Existing as per CFE order 09.06.2016 & CFO order dt. 30.7.2016 (KLD)	After expansion (KLD)
1	Process	2.5	14.4
2	Washings - High TDS		3.00
3	Washing - Low TDS		3.5
4	Boiler feed	1.45	20.0
5	Cooling Towers		15.0
6	DM Plant	-	2.0
7	Scrubber	-	1.0
8	Gardening	-	5.00
9	Domestic	0.85	4.00
	Total	4.8 KLD	67.9 KLD *

*Fresh water : 39.9 KLD

Separate meters with necessary pipe-line shall be provided for assessing the quantity of water used for each of the purposes mentioned above.

5. The maximum waste water generation shall not exceed the following:

S. No.	Source	Existing as per CFE order 09.06.2016 & CFO order dt. 30.7.2016 (KLD)	After expansion (KLD)
1	Process	2.5	15.2
2	Washings - High TDS		3.0
3	Washing - Low TDS		3.5
4	Boiler Blow Down		1.5
5	Cooling blow down		1.5

6	DM Plant Regeneration		2.0
7	Scrubber		1.0
8	Domestic	0.65	3.2
9	Total	3.15	30.9

Treatment & disposal:

Outlet Description	Max Daily Discharge	Point of Disposal
High TDS effluents (Process-15.2 KLD, washings high TDS-3.0 KLD, Scrubber-1.0 KLD)	19.2 KLD	<ul style="list-style-type: none"> • Shall be stripped off for organics recovery. • Stripper (25 KLD) condensate to distillate for separation of organic compounds followed by disposal to cement plants for co-processing & distilled effluents shall be recycled. • Stripped effluents to forced evaporation in MEE (30 KLD) followed by ATFD (10 TPD). • Condensate from MEE & ATFD shall be recycled after treatment in ETP along with other LTDS effluents. • ATFD salts to TSDF.
Low TDS effluents (Washings - 3.5 KLD, Boiler Feed-1.5 KLD, Cooling bleed off - 1.5 KLD, DM Softner-2.0 KLD and Domestic - 3.2 KLD)	11.7 KLD	<ul style="list-style-type: none"> • The low TDS effluents and condensate from MEE and ATFD along with domestic effluents shall be treated in ETP. • ETP of capacity 50 KLD consists of Equalization tank, Neutralisation tank, Primary clarifier, Aeration tank, Clarifier-2, Holding tank. • The treated effluent from the ETP shall be further treated in RO plant (50 KLD). • The RO permeate shall be reused and RO rejects shall be sent to MEE.

6. The ZLD system consisting of stripper, MEE, ATFD system with condenser and Biological ETP, RO plant shall be installed and commissioned. All the units of the ZLD system shall be impervious to prevent ground water pollution. The units of ZLD system shall be constructed above the ground level.

Effluents shall not be discharged on land or into any water bodies or aquifers under any circumstances.

7. The industry shall provide digital flow meters with totalisers at the inlet and outlet of Stripper, MEE, ETP and RO.

8. The industry shall properly operate and maintain online real time monitoring system along with web camera facilities and shall ensure that it is connected to APPCB / CPCB websites as per CPCB directions.
9. Floor washing shall be admitted into the effluent collection system only and shall not be allowed to find their way in storm drains or open areas. All pipe valves, sewers, drains shall be leak proof.

Air:

10. The Air pollution Control equipment shall be installed along with the commissioning of the activity and shall comply with the following for controlling air pollution.

Existing:

Sl. No	Details of Stack	Stack 1	Stack 2	Stack 3
a.	Attached to	Coal fired Boiler	DG Set	Thermic Fluid Heater
b.	Capacity of Boiler	2 TPH	200 KVA	1 Lakh K.cal/hr
c.	Fuel	Briquettes	Diesel	Diesel
d.	Stack Height:) Above the Ground (m)	21 m	3.0 m	10 m
e.	Details of Air Pollution Control Equipment	Cyclone Separator	Silencer with acoustic enclosure	Silencer with acoustic enclosure

Expansion (additional):

Sl. No	Details of Stack	Stack 1	Stack 2	Stack 3
a.	Attached to	Boiler	DG Set	Thermic Fluid Heater
b.	Capacity of Boiler	2 TPH	250 KVA	1 Lakh K.cal/hr
c.	Fuel	Briquettes	Diesel	Diesel
d.	Stack Height:) Above the Ground (m)	30 m	4.0 m	10 m
e.	Details of Air Pollution Control Equipment	Multi Cyclone Separator	Silencer with acoustic enclosure	Silencer with acoustic enclosure

11. A sampling port with removable dummy of not less than 15 cm diameter shall be provided in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc. A platform with suitable ladder shall be provided below 1 meter of sampling port to accommodate three persons with instruments. A 15 AMP 250 V plug point shall be provided on the platform.
12. The industry shall properly operate and maintain the monitoring system to all the stacks / vents in the plant. Regular monitoring shall be carried out and report shall be submitted to the Regional officer.
13. The industry shall properly operate and maintain multi-stage scrubbers to the process vents to control the process emissions. The industry shall ensure that online pH measuring facility with auto recording system is connected to the scrubbers.
14. The industry shall implement adequate measures to control all fugitive emissions from the plant.
15. The proponent shall ensure compliance of the National Ambient Air quality

standards notified by MoEF, Govt vide notification No. GSR. 826 (E), dated 16.11.2009 during construction and regular operational phase of the project at the periphery.

The generator shall be installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise level shall not exceed 75 dB(A) during day time and 70 dB(A) during night time.

16. The proponent shall not use or generate odour causing substances or Mercaptans and cause odour nuisance in the surroundings.
17. The industry shall send the used / spent solvents to the recyclers (or) process them at their own solvent recovery facility within the premises.
18. The evaporation losses in solvents shall be controlled by taking the following measures:
 - i. Chilled brine circulation shall be carried out to effectively reduce the solvent losses into the atmosphere.
 - ii. Transfer of solvents shall be done by using pumps instead of manual handling.
 - iii. Closed centrifuges shall be used to reduce solvent losses.
 - iv. All the solvent storage tanks shall be connected with vent condensers to prevent solvent vapours.
 - v. The reactor vents shall be connected with primary & secondary condensers to prevent escaping of solvent vapour emissions into atmosphere.

Solid / Hazardous Waste:

19. The industry shall comply with the following for disposal of Solid waste:

Sl. No	Type of waste	As per CFE order: 09.06.2016 & CFO order dt. 30.7.2015 (TPM)	After expansion (TPM)	Method of Disposal
1	ETP Sludge	0.05	15.0	To TSD for secured land filling.
2	Inorganic Salts	-	6.9	
3	MEE Salts	0.05	13.5	
4	Distillation bottom residue	0.08	1.0	Authorized cement plants for co-processing / TSD for incineration.
5	Organic Residue	0.08	2.8	
6	Spent Carbon	-	0.5	
7	Off specification products	-	1.0	
	Total	0.18	40.7	
8.	Waste oil	35 LPA	100 LPA	Authorized Reprocessors/ Recyclers
9.	Detoxified container and container liners of hazardous waste		100 No's/Month	After complete detoxification, shall be disposed to the authorized

Chemicals			parties.
10. Used lead acid batteries	-	4 Nos./ Annum	To dealers on buy back basis
11. Distillate from stripper	-	130.8 TPM	Authorized recyclers after distillation
12 Spent Solvents	-	1.5 TPM	To authorized recyclers / cement industries for co-processing
13. Boiler Ash	5.7 TPM	20.0 TPM	To brick manufactures

20. The proponent shall place the chemical drums and / or any drums in a shed provided with concrete platform only. The Platform shall be provided with sufficient dyke wall and effluent collection system. The industry shall provide containers detoxification facility. Container & Container liners shall be detoxified at the specified covered platform with dyke walls and the wash wastewater shall be routed to low TDS collection tank.

21. The following rules and regulations notified by the MoEF&CC, Govt shall be implemented.

- a) Regulation of Persistent Organic Pollutants Rules, 2018.
- b) Hazardous waste and other wastes (Management and Transboundary Movement) Rules, 2016.
- c) Plastic Waste Management Rules, 2016.
- d) Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989
- e) Fly Ash Notification, 2015.
- f) Batteries (Management & Handling) Rules, 2010.
- g) E-Waste (Management) Rules, 2016.
- h) Construction and Demolition waste Management Rules, 2016.
- i) Solid Waste Management Rules, 2016.
- j) The Public Liability Insurance Act, 1991 and its amendments thereof.

Other Conditions:

22. The industry shall comply with the following:

- The effluents shall be segregated into HTDS and LTDS and treated separately.
- Concrete platform with dyke wall and shed shall be constructed within 15 days to store Hazardous waste.
- The industry shall provide VOC monitoring system with auto recording facility within 15 days.

23. The industry shall submit compliance to the conditions stipulated in the CFE order to the concerned Regional Officer of APPCB every six months and shall upload the same at APPCB website viz., https://pcb.ap.gov.in/UI/Submission_Compliance_of_EC_CFE_GFO_Direction.aspx

24. The industry shall develop greenery in an additional area of 0.18 acre within a

month to achieve greenery in 33% of total area. Existing green belt shall not be disturbed due to the proposed expansion. Thick green belt shall be maintained all along the boundary & vacant spaces with tall growing trees with good canopy.

25. The industry shall submit the information regarding usage of Ozone Depleting Substance once in six months to the Regional Office and Zonal Office of the Board.
26. Concealing the factual data or submission of false information / fabricated data and failure to comply with any of the conditions mentioned in this order attracts action under the provisions of relevant pollution control Acts.
27. Notwithstanding anything contained in this conditional letter or consent, the Board hereby reserves its right and power Under Sec. 27(2) of Water (Prevention and Control of Pollution) Act, 1974 and Under Sec.21(4) of Air (Prevention and Control of Pollution) Act, 1981 to revoke the order, to review any or all the conditions imposed herein and to make such modifications as deemed fit and stipulate any additional conditions.
28. Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules, 1982, to such authority (hereinafter referred to as the Appellate Authority) constituted under Section 28 of Water (Prevention and Control of Pollution) Act, 1974 and Section 31 of the Air (Prevention and Control of Pollution) Act, 1981.

MEMBER SECRETARY

To

M/s. R L Fine Chem Pvt. Ltd., (expn)
Plot No.155-182, APIIC IDA,
Thumakunta (V), Hindupuram(M),
Anantapuram District.
raypharma@rlfinechem.com
thamarai.selvan@rlfinechem.com

Signature Not Verified

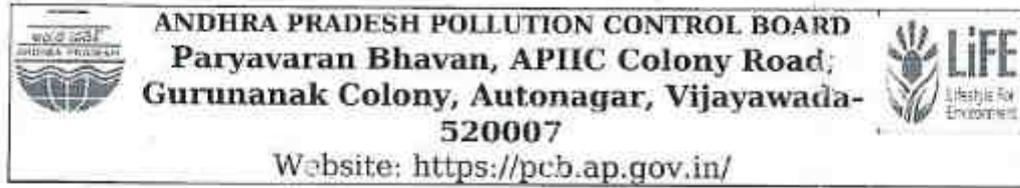
Digitally signed by VIJAY
YADAV
Date: 2019.12.10 19:33:07 IST
Reason: Approved

RLFC

Annexure – 6

Consent & authorization
Order (CFO)

[Signature] 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



**RENEWAL OF CONSENT TO OPERATE & AUTHORIZATION
 ORDER**

24-04-2025

Consent Order No: 1101919/APPCB/ATP/KNL/CTO/HO/2025

CONSENT is hereby granted for Operation under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of Air (Prevention & Control of Pollution) Act 1981 and amendments thereof and Authorisation under Rule 6 of the Hazardous and Other Wastes (Management & Transboundary Movement) Rules 2016 and the rules and orders made there under (hereinafter referred to as 'the Acts', 'the Rules') to:

**M/s. R L Fine Chem Pvt Ltd,
 Plot No.165-182, APIIC IDA,
 Thumakunta(V), Growth Centre,
 Hindupuram(M), Ananthapur District,
 Andhra Pradesh.**

**Email: raypharma@rifinechem.com,
 Thamarai@elvan@rifinechem.com**

(hereinafter referred to as 'the Applicant') authorizing to operate the industrial plant to discharge the effluents from the outlets and the quantity of emissions per hour from the chimneys as detailed below:

i. Out lets for discharge of effluents:

Outlet No.	Outlet Description	Max Daily Discharge	Point of Disposal
1.	High TDS effluents (Process-15.2 KLD, washings highTDS - 3.0 KLD, Scrubber - 1.0 KLD)	19.2 KLD	<ul style="list-style-type: none"> • Shall be stripped off for organics recovery. • Stripper (25 KLD) condensate to distillate for separation of organic compounds followed by disposal and shall be routed through M/s. Andhra Pradesh Environmental Corporation Limited (APEMCL) to cement plants for co-processing & distilled effluents.

			<ul style="list-style-type: none"> • Stripped effluents to forced evaporation in MEE (30 KLD) followed by ATFD (10 TPD). • Condensate from MEE & ATFD shall be recycled after treatment in ETP along with other LTDS effluents. • ATFD salts to TSDf shall be routed through M/s. APEMCL
2.	Low TDS effluents (Washings-3.5 KLD, Boiler feed-1.5 KLD, Cooling bleed off-1.5 KLD, DM Softner - 2.0 KLD and Domestic - 3.2 KLD)	11.7 KLD	<ul style="list-style-type: none"> • The low TDS effluents and condensate from MEE and ATFD along with domestic effluents shall be treated in ETP. • ETP of capacity 50 KLD consists of Equalization tank, Neutralisation tank, Primary clarifier, Aeration tank, Clarifier-2, Holding tank. • The treated effluent from the ETP shall be further treated in RO plant (50 KLD). • The RC permeate shall be reused and RO rejects shall be sent to MEE.
	Total	30.9 KLD	

ii) Emissions from chimneys:

Chimney No.	Description of Chimney
1.	Common stack attached to Coal/briquette fired Boiler of capacity - 2 TPH & 3 TPH.
2.	Attached to Diesel/Briquette fired Thermic fluid heater of capacity - 1.0 Lakhs/hr (2Nos)
3.	Attached to DG set of capacity 500 KVA
4.	Attached to DG set of capacity 500 KVA
5.	Process emission

iii) HAZARDOUS WASTE AUTHORISATION (FORM - II) [See Rule 6 (2)]:

M/s. R L Fine Chem Pvt Ltd, Plot No.165-182, APIIC IDA, Thumakunta(V), Growth Centre, Hindupuram(M), Ananthapur District, Andhra Pradesh is hereby granted an authorization to operate a facility for collection, reception, storage, treatment, transport and disposal of the Hazardous Wastes with quantities as below:

• HAZARDOUS WASTES WITH DISPOSAL OPTION:

S. No.	Name of the Hazardous Waste	Stream	Quantity of Hazardous waste	Disposal Option
1.	ETP Sludge	34.3 of Schedule-I	15 TPM	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to TSDF for secured land filling.
2.	Inorganic salts	28.1 of Schedule-I	6.9 TPM	
3.	MEE salts	34.3 of Sch-I	13.5 TPM	
4.	Distillation Bottom residue	36.1 of Schedule-I	1.0 TPM	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to authorized cement plants for co-processing / TSDF, for incineration.
5.	Organic residue	28.1 of Schedule-I	2.8 TPM	
6.	Spent Carbon	28.3 of Schedule-I	0.5 TPM	
7.	Off specification products	28.4 of Schedule-I	1.0 TPM	

• HAZARDOUS WASTES WITH RECYCLING OPTION:

S. No.	Name of the Hazardous Waste	Stream	Quantity of Hazardous waste	Disposal Option
1.	Waste oil	5.1 of Schedule-I	100 LPA	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to sent authorized.

2.	Detoxified container and container liners of hazardous waste chemicals	33.1 of Schedule-I	100 Nos/month	Reprocessors /Recyclers. After complete detoxification, shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to dispose to the authorized parties.
3.	Used Lead Acid Batteries	17 of Schedule-IV	4 Nos/Annum	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as sent to dealers on buy back Basis.
4.	Distillate from stripper	28.1 of Schedule -I	130.8 TPM	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to sent to authorized Recyclers after Distillation.
5.	Spent solvents	28.6 of Schedule-I	1.5 TPM	Shall be routed through M/s. Andhra Pradesh Environment Corporation Limited (APEMCL) so as to sent to authorized recycler / cement industries for co-processing..

This consent order is valid for the production of following products with quantities total capacity after expansion indicated below only.

	Name of the Products	Quantity (Kg/day)
API's		
1.	Nortrytyline HCL	37.33
2.	Desipramine HCL	4.33
3.	Cyproheptadiene HCL	3.00
4.	Pitofenone HCL	3.04
5.	Pyrimethamine	2.22
6.	Cyclobenzaprine HCL	3.96
7.	Clomipramine HCL	2.67
8.	Chloropromazine HCL	5.25
9.	Doxlamine Succinate	4.79
10.	Trimapramine Maleate	2.06

11.	Flupentixol HCL	1.11
12.	Melitracen HCL	1.64
13.	Carbinoxamine Maleate	2.92
14.	Opipramol HCL	1.50
15.	Sulfadoxine	8.33
16.	Doxiepin HCL	1.56
17.	Dothiepin HCL	4.097
18.	Flunarazine HCL	2.39
19.	Duloxetine HCL	3.33
20.	Dapoxetine HCL	1.67
21.	Desvenlafaxine HCL	2.11
22.	Trihexyphenaldyl HCL	3.33
23.	Sulfamethoxy Pyrazine HCL	2.08
24.	Bucazine HCL	2.50
25.	Meclzine HCL	2.28
	Total (API's)	109.50 Kgs/day
Drug Intermediates:		
1.	Orphenadrine base	266.67
2.	Carbamezapina	66.67
3.	Hydroxy dimethyl dibenzyl Intermediate	20.00
4.	Piperdine propiophenone	33.33
5.	Cinnarizine crude	66.67
6.	Doxiepinone	20.00
7.	Ditheipinone	33.33
8.	Methoxy Dichloro Pyrimidine	66.67
9.	P-t- Butyl benzyl chloride	33.33
10.	Chloro Acetyl benzo phenone	50.00
11.	Chloro ethyl piperdino Hydrochloride	33.33
12.	Dibenzo suberone	266.67
13.	Hydroxy dimethyl amino thiophene	16.67
14.	Chlorolmino di benzyl	100.00
15.	Benzophenone methyl ester	33.33
16.	2-Amino Nitro Benzo Phenone	26.67
17.	Dimethylamino cyclo hexanone	83.33
18.	Bromo anisole	83.33
19.	Chloro Pheno thiazine	66.67
20.	Iso propyl propionate (Ester)	33.33
21.	Di Methyl amino propyl chloride	100.00
	Total Intermediates	1500.00 Kgs/day
	Total Intermediates + Drug	1609.50 Kgs/day

	Intermediates	
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List of By-Products:

S.No.	Name of the By-Products	Quantity (Kg/day)
1.	Sodium Chloride	9.59
2.	Ammonium chloride	22.9
3.	Spent Acid	270.41
4.	Ammonium Phosphate	67.65
5.	Sodium Acetate	35.27

- As per the earlier CTO Order dt. 15.02.2020, the industry was permitted to manufacture Tramadol HCL (Narcotic drug), but the industry has not obtained drug license. As per the CTO committee meeting recommendations dt.08.04.2025, the industry shall manufacture Tramadol HCL only after obtaining permission from the concerned department & CTO of the Board.

The industry shall submit disposal (sale) details of the above by-products every month to the concerned Regional Office & Zonal Office. In case the by-products cannot be sold in the market due to any reasons, the by-products shall be treated as waste and disposed as per the norms.

The issue of CTO & HWA Order to the industry was placed in the Consent Management (CTO) committee meeting held on 08.04.2025. The Committee has agreed to issue CTO & HWA Order subject to following conditions:

1. The industry shall provide adsorbent for condenser fitted to solvent recovery unit vent within 2 months.
2. The industry after completing construction of new block, shall shift the machinery in old block to new block. The industry keeping in view of safety, shall dismantle the old block as it is in dilapidated condition.
3. The industry shall provide the flow meters with web cameras for HTDS inlet, LTDS inlet, MVR Concentrate, MVR condensate, Biological ETP outlet, RO feed & RO Rejects etc., within a month.
4. The industry shall develop greenbelt in an area about 0.2 acre to achieve green belt of 33% of the total area.
5. This order is subject to the provisions of 'the Acts' and the Rules' and amendments made there under and further subject to the terms and conditions incorporated in the schedule A, B and C enclosed to this order.

This combined order of consent & Hazardous Waste Authorization shall be valid for a period ending with the **31.12. 2029**.

S SRI SARAVANAN
MEMBER SECRETARY

To
M/s. R L Fine Chem Pvt Ltd,
Plot No.165-182, APIIC IDA,
Thumakunta(V), Growth Centre,
Hindupuram(M), Ananthapur District,
Andhra Pradesh.
Email: raypharma@rlfinechem.com,
thamarai.selvan@rlfinechem.com

Copy to:

1. The JCEE, Zonal Office, Kurnool for information and necessary action.
2. The E.E., Regional Office, Anantapur for information and necessary action.

SCHEDULE - A

1. Any up-set condition in any industrial plant / activity of the industry, which result in, increased effluent / emission discharge and/ or violation of standards stipulated in this order shall be informed to this Board, under intimation to the Collector and District Magistrate and take immediate action to bring down the discharge / emission below the limits.
2. The industry should carryout analysis of waste water discharges or emissions through chimneys for the parameters mentioned in this order on quarterly basis and submit to the Board.
3. All the rules & regulations notified by Ministry of Law and Justice, Government of India regarding Public Liability Insurance Act, 1991 should be followed as applicable.
4. The industry should put up two sign boards (6x4 ft. each) at publicly visible places at the main gate indicating the products, effluent discharge standards, air emission standards, hazardous waste quantities and validity of CFO and exhibit the CFO order at a prominent place in the factory premises.
5. Notwithstanding anything contained in this consent order, the Board hereby reserves the right and powers to review / revoke any and/or all the conditions imposed herein above and to make such variations as deemed fit for the purpose of the Acts by the Board.
6. The industry shall ensure that there shall not be any change in the process technology, source & composition of raw materials and scope of working without prior approval from the Board.
7. The applicant shall submit Environment statement in Form V before 30th September every year as per Rule No.14 of E(P) Rules, 1986 & amendments thereof.
8. The applicant should make applications through Online for renewal of Consent (under Water and Air Acts) at least 120 days before the date of

- expiry of this order, along with prescribed fee under Water and Air Acts and detailed compliance of CFO conditions for obtaining Consent of the Board.
9. The industry should immediately submit the revised application for consent to this Board in the event of any change in the raw material used, processes employed, quantity of trade effluents & quantity of emissions. Any change in the management shall be informed to the Board. The person authorized should not let out the premises / lend / sell / transfer their industrial premises without obtaining prior permission of the State Pollution Control Board.
 10. Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules 1982, to Appellate authority constituted under Section 28 of the Water(Prevention and Control of Pollution) Act, 1974 and Section 31 of the Air(Prevention and Control of Pollution) Act, 1981.
 11. The industry shall be liable to pay Environmental Compensation / Other Environmental Taxes, if any environmental damage caused to the surroundings, as fixed by the Collector & District Magistrate or any other competent authority as per the Rules in vogue.
 12. The industry may explore the possibility of tapping the solar energy for their energy requirements.
 13. The industry should educate the workers and nearby public of possible accidents and remedial measures.

SCHEDULE - B

The item was placed in the Consent Management (CMO) committee meeting held on 08.04.2025. The industry shall comply with the following conditions:

1. The industry shall provide adsorbent for condenser fitted to solvent recovery unit vent within 2 months.
2. The industry after completing construction of new block, shall shift the machinery in old block to new block. The industry keeping in view of safety, shall dismantle the old block as it is in dilapidated condition.
3. The industry shall provide the flow meters with web cameras for HTDS inlet, LTDS inlet, MVR Concentrate, MVR condensate, Biological ETP outlet, RO feed & RO Rejects etc., within a month.
4. The industry shall develop greenbelt in an area about 0.2 acre to achieve green belt of 33% of the total area.

WATER POLLUTION:

5. The source of water is APIIC and the maximum permitted water consumption is as follows:

S.No.	Purpose	Quantity (in KLD)
1.	Process	14.0

2.	Washings - High TDS	3.0
3.	Washings - Low TDS	3.0
4.	Boiler feed	20.0
5.	Cooling Towers	15.0
6.	DM Plant	2.0
7.	Scrubber	1.0
8.	Gardening	5.0
9.	Domestic	4.0
	Total	67.9 KLD*

***Fresh water: 39.9 KLD**

Separate meters with necessary pipe-line shall be provided for assessing the quantity of water used for each of the purposes mentioned above.

6. The industry shall maintain digital flow meters with totalisers at inlet of collection tank, Strippers feed, ME:Es feed, ATFD feed, inlet and outlets of ETPs, separately for measuring effluent generated, treated & disposed and same connected to APPCB website.
7. All the units of the ZLD system shall be impervious to prevent ground water pollution. The units of ZLD system shall be constructed above the ground level.
8. The industry shall not discharge any waste water outside the premises, on land or into any water bodies or aquifers under any circumstances and shall maintain Zero Liquid Discharge system.
9. The industry shall collect the effluents from the production block through closed pipeline in lined collection tank and from there the effluent shall be pumped to the above ground level effluent storage tanks.
10. The industry shall provide containers detoxification facility within one month. Container & Container liners shall be detoxified at the specified covered platform with dyke walls and the wash waste water shall be routed to low TDS collection tank.
11. The industry shall maintain web camera and flow meters at RO permeate tank properly and same connected to CPCB & APPCB servers, as per CPCB directions dt. 05.02.2014 / 02.03.2015.
12. Rain water shall not be allowed to mix with either trade or domestic effluents. Industry shall maintain storm water drains, properly.
13. The industry shall maintain rainwater runoff tank with pump for collection and storage of first flush contaminated storm water and the same shall be sent for further treatment. The industry shall maintain dry condition in outside drains during non-rainy season.

AIR POLLUTION:

14. The emissions shall not contain constituents in excess of the prescribed limits mentioned below.

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Chimney No.	Parameter	Emission Standards
1 & 2	Particulate Matter	115 mg/Nm ³
5	HCl	35
	NH ₃	30
	Sulphuric acid mist	50
	Chlorine	15
Tank farm vents	HCl	35
	NH ₃	30
	Chlorine	15
	Benzene	5
	Toluene	100
	Acetonitrile	1000
	Dichloromethane	200
	Xylene	100
	Acetone	2000

15. The industry shall comply with emission limits for DG sets upto 800 KW as per the Notification G.S.R.804 (E), dated 03.11.2022, under the Environment (Protection) Act Rules. In case of DG sets of capacity more than 800 KW shall comply with emission limits as per the Notification: G.S.R.489 (E), dated 09.07.2002 at serial no.96, under the Environment (Protection) Act, 1986.
16. The industry shall ensure compliance of the National Ambient Air Quality Standards notified by MoE&F, GoI vide notification No.GSR826(E), dated.16.11.2009 during construction and regular operational phase of the project at the periphery.
17. The industry shall comply with ambient air quality standards of PM₁₀(Particulate Matter size less than 10mm) - 100 mg/ m³; PM_{2.5}(Particulate Matter size less than 2.5 mm) - 60 mg/ m³; SO₂ - 80 mg/ m³; NO_x - 80 mg/ m³, NH₃ - 400 mg/ m³ outside the factory premises at the periphery of the industry.
Standards for other parameters as mentioned in the National Ambient Air Quality Standards CPCB Notification No.B-29016/20/90/PCI-I, dated 18.11.2009
Noise Levels: Day time (6 AM to 10 PM) - 75 dB (A)
Night time (10 PM to 6 AM) - 70 dB (A)
18. The industry shall provide a sampling port with removable dummy of not less than 15 cm diameter in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc. A platform with suitable ladder shall be provided below 1 meter of sampling port to accommodate three persons with instruments. A 15 AMP 250 V plug point shall be provided on the platform.

19. The industry shall maintain dedicated two stage scrubbers to the process vents to control the process emissions. The industry shall maintain online pH measuring facility with auto recording system to the scrubbers provided to treat the process emissions and ATFD vent. Scrubbed liquid shall be recycled as far as possible and finally sent for further treatment as stipulated. The industry connect online pH meters to APPCB website.
20. The industry shall ensure implementation of requisite measures to prevent air pollution, fugitive emissions & odour nuisance in the surrounding area.
21. The industry shall not use or generate odour causing substances or Mercaptans and cause odour nuisance in the surroundings.
22. The industry shall maintain VOC monitoring system with auto recording facility and transmit the data to APPCB website continuously.
23. The industry shall implement adequate measures to control all fugitive emissions from the plant.
24. The industry shall not cause any air pollution / odour nuisance in the surrounding environment.
25. The industry shall provide separate energy meters to the air pollution control equipment and maintain the records properly.

Solid waste:

S.No.	Name of the waste	Quantity	Disposal Option
1.	Boiler Ash	20.0TPM	Shall be sent to brick manufacturers.

GENERAL:

26. The industry shall not manufacture any product, other than that mentioned in this consent order, without CFE & CFO of the Board. The industry should not increase the capacity beyond the permitted capacity mentioned in this order, without obtaining CTE & CTO of the Board.
27. The industry shall not manufacture new products and not exceed the individual products mentioned in this order.
28. The drums containing chemicals / solvents shall be stored under a roof on elevated platform with a provision to collect leakages / spillages in the collection pit.
29. The industry shall maintain sheds for storage of Hazardous waste with provision of dyke wall and leachate collection system.
30. The industry shall comply with conditions stipulated in EC, CTE orders and Taskforce directions issued by the Board from time to time.

31. The industry shall store the hazardous waste in closed shed with dyke wall and leachate collection system.
32. The effluent discharged and emissions shall comply with the tolerance limits mentioned in MoEF notification dated 09.07.2009, prescribed for Pharmaceutical (Manufacturing and Formulation) industry and G.S.R. 541(E) dt. 06.08.2021 for Bulk Drug and Formulation (Pharmaceutical).
33. All the internal roads shall be of cement concrete / bitumen to reduce fugitive dust due to the movement vehicles.
34. The industry shall obtain all the permission from State Government and Central Government whatever required before re-commissioning of the plant.
35. The industry shall maintain the following records and the same shall be made available to the inspecting officers of the Board:
 - a. Daily production details(ER-1 Central Excise Returns).
 - b. Characteristics of effluents and emissions.
 - c. Quantity of Effluents generated, evaporated in MEE, treated water recycled / reused.
 - d. Log Books of pollution control systems.
 - e. Hazardous / non hazardous solid waste generated and disposed.
 - f. Manifest copies of effluents / hazardous waste/
 - g. Inspection book.
36. The industry shall install online/maintain continuous effluent and emission monitoring systems and connect monitoring system to APPCB/CPCB websites as per CPCB directions dated 05.02.2014. The online monitoring system shall be calibrated periodically as per equipment suppliers manual / CPCB guidelines.
37. The evaporation losses in solvents shall be controlled by taking the following measures:
 - i. Chilled brine circulation shall be carried out to effectively reduce the solvent losses into the atmosphere.
 - ii. Transfer of solvents shall be done by using pumps instead of manual handling.
 - iii. Closed centrifuges shall be used to reduce solvent losses.
 - iv. All the solvent storage tanks shall be connected with vent condensers to prevent solvent vapours.
 - v. The reactor vents shall be connected with primary & secondary condensers to prevent escaping of solvent vapour emission into atmosphere.

38. The industry shall comply with the Standard Operating Procedure (SoP) and Checklist of Minimal Requisite Facilities for Utilization of Spent Solvent for Recovery of Solvent specified for Solvent Recovery Units issued by CPCB from time to time. The total cumulative losses of solvents shall not be more than 5% of the solvent on annual basis from storage inventory.
39. The industry shall submit the information regarding usage of Ozone Depleting Substance once in six months to the Regional Office and Zonal Office of the Board.
40. The industry shall comply with the Regulation of Persistent Organic Pollutants Rules, 2018 notified by the MOEF&CC Notification vide G.S.R. 207 (E) dated 30.05.2018. As per the notification, the following 7 chemicals are prohibited to manufacturer, trade, use, import and export:
 - a. Chlordecone,
 - b. Hexabromobiphenyl,
 - c. Hexa bromo diphenyl ether and hepta bromo diphenyl ether (commercial octa-BDE),
 - d. Tetra bromo diphenyl ether and penta bromo diphenyl ether (commercial penta-BDE),
 - e. Penta chloro benzene,
 - f. Hexabromocyclododecane and
 - g. Hexa chloro butadine.
41. Manifest copies of effluents / hazardous waste. The following rules and regulations (as amended and upgraded from time to time) notified by the MoEF&CC, GoI shall be implemented.
 - a. Regulation of Persistent Organic Pollutants Rules, 2018.
 - b. Hazardous waste and other wastes (Management and Transboundary Movement) Rules, 2016.
 - c. Plastic Waste Management Rules, 2022.
 - d. Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989
 - e. Fly Ash Notification, 2016.
 - f. Battery Waste Management Rules, 2022.
 - g. E-Waste (Management) Rules, 2022.
 - h. Construction and Demolition waste Management Rules, 2016.
 - i. Solid Waste Management Rules, 2016.
 - j. The Public Liability Insurance Act, 1991 and its amendments thereof.
 - k. Bio Medical Waste Management Rules, 2016.
42. The industry shall comply with SoP's Issued by CPCB time to time for all the

wastes.

43. Green belt shall be developed all along the boundary & vacant spaces with tall growing trees with good canopy and it shall not be less than 33% of the total area.
44. The industry shall comply with standards and directions issued by CPCB/MoEF&CC as and when notifications are issued.
45. The industry shall install digital display boards at publicly visible places at the main gate indicating the products manufactured Vs permitted quantities, Treated effluent concentrations Vs discharge standards, Stack emission & AAQ concentrations Vs standards, hazardous waste generation, disposed, stock Vs permitted quantities and validity of CTO; and exhibit the CTO order at a prominent place in the factory premises, as per Hon'ble Supreme Court order.
46. The industry shall submit Half yearly compliance reports to all the stipulated conditions in Environmental Clearance (EC), Consent to Establishment (CTE) and Consent to Operation (CTO) through website i.e., <https://pcb.ap.gov.in> by 1st of January and 1st July of every year. The first half yearly compliance reports shall be furnished by the industry and second half yearly compliance reports shall be the audited through MoEF&CC recognized and National Accreditation Board for Laboratory Testing (NABL) accredited third party.
47. The industry shall renew the fire NOC & PESO from time to time and shall submit a copy at concerned RO.
48. The industry shall maintain valid PLI policy which includes Environmental Relief Fund (ERF) and submit copy to RO on yearly base.
49. The industry shall inventorize the storage quantities of hazardous chemicals (raw materials), products, as per the hazard nature of reactivity/toxicity/flammability/ explosive materials stored/handling in the premises as defined in the MSIHC Rules, 1989 and the details shall be furnished to the Factories Department and to the Regional Office, APPCB on monthly basis duly certifying the same.
50. The industry shall identify major accident hazard chemicals & list out the hazardous chemicals endangered to human health & environment and the details shall be furnished to the Factories Department and to the Regional Office, APPCB time to time duly certifying the same by the industry. Further the industry shall extend training to the working personnel's while handling hazardous chemicals for prevention of accidents and necessary antidotes to ensure the safety, as per the MSIHC Rules, 1989 and Amendments thereof.
51. The industry shall inventorize the hazardous wastes and its quantities stored within the industry premises as per the Hazardous and Other Wastes(Management and Transboundary Movement) Rules, 2016 (HOWM

- Rules, 2016) and shall furnish the details to Regional Office, APPCB on monthly basis duly certifying the same by the industry.
52. The industry shall comply with the technical suggestions at Chapter No. 7.3 & 7.4 for Hazardous Chemical handling industries by High Power Committee (HPC) of Govt. of Andhra Pradesh. The HPC report is available at www.ap.gov.in.
 53. The industry shall prepare a safety report and carry out an independent safety audit report of the respective industrial activities including chemical storages / isolated storages by an expert not associated with such industrial activity as required under Rule 10 of MSIHC Rules, 1989 and get it approved by the Factories Dept., and submit the compliance along with copy of the safety report, safety audit report and safety certificate at concerned Regional Office, APPCB.
 54. The industry shall extend training to the working personnel for the prevention of accidents and necessary antidotes to ensure safety, as per the MSIHC Rules, 1989.
 55. The industry shall carry out calibration of safety equipment and leak detection systems at regular intervals and shall certify the same with the Factories Department. That certified copy shall be submitted to the APPCB, Regional Office.
 56. The industry shall install fluorescent Wind Vane at the highest point in the industry premises.
 57. The industry shall submit Risk analysis and risk assessment covering worst scenario clearly describing impact within the industry premises and outside the industry premises and emergency response system.
 58. The industry shall submit the copy of the safety audit report and On-Site / Off Site Emergency Plans as applicable after being certified by the Factories Department to the APPCB, Regional Office from time to time, if the storage quantity of hazardous chemicals is equal to or, in excess of the threshold quantities specified in schedule 2 & 3 of MSIHC Rules, 1989.

SCHEDULE - C

[See rule 6(2)]

[CONDITIONS OF AUTHORISATION FOR OCCUPIER OR OPERATOR HANDLING HAZARDOUS WASTES]

1. The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
2. The authorization or its renewal shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.
3. The person authorized shall not rent, lend, sell, transfer or otherwise

transport the Hazardous and other wastes except what is permitted through this authorization.

4. Any un authorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
5. The person authorized shall implement Emergency Response Procedure (ERP) for which this authorization is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
6. The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty".
7. It is the duty of the authorized person to take prior permission of the State Pollution Control Board to close down the facility.
8. An application for the renewal of an authorization shall be made as laid down under these Rules.
9. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
10. The industry shall comply with the provisions of HWM Rules, 2016 in terms of interstate transport of Hazardous Waste and manifest document prescribed Under Rule 18 and 19 of the HWM Rules, 2016.
11. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.
12. The authorized person shall not store hazardous waste for more than 90 days as per the Hazardous & Other Wastes (Management and Transboundary Movement) Rules, 2016.
13. The authorized person shall store Used /Waste Oil and Used Lead Acid Batteries in a secured way in their premises till its disposal to the manufacturers / dealers on buy back basis.
14. The authorized person shall maintain 7 copy manifest system for transportation of waste generated and a copy shall be submitted to concerned Regional Office of APPCB. The driver who transports Hazardous Waste should be well acquainted about the procedure to be followed in case of an emergency during transit. The transporter should carry a Transport Emergency (TREM) Card.
15. The authorized person shall maintain proper records for Hazardous & other wastes stated in Authorization in Form-3 i.e., quantity of Incinerable waste, land disposal waste, recyclable waste etc., and file annual returns in Form- 4 as per Rule 6 (5) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016 and amendments thereof by June 30th for the period ensuring 31st March of the year.
16. The authorized person shall submit the condition wise compliance report of the conditions stipulated in Schedule A, B &C of this Order on half yearly basis to Board office and concerned Regional office.

**S SRI SARAVANAN
MEMBER SECRETARY**

**To
M/s. R L Fine Chem Pvt Ltd,
Plot No.165-182, APIC IDA,
Thumakunta(V), Growth Centre,
Hindupuram(M), Ananthapur District,
Andhra Pradesh.**

RLFC

Annexure – 7
TSDf Agreement

RLFC 12/01/2026

R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Hereinafter in this Agreement Generator and Operator shall collectively be referred to as 'Parties' and individually as 'Party'.

WHEREAS;

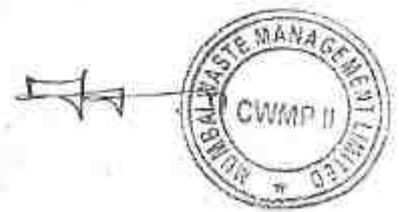
- A. Generator is engaged in the business of manufacturing API and intermediate bulk drug.
- B. Operator is engaged in the business of Waste Management and presently operating Integrated Common Hazardous Waste Treatment Storage Disposal Facility "ICHWTSDF" at various engineered waste management units under its control at various locations in India, as per the guidelines under Hazardous Rules and as per the authorization of concerned State Pollution Control Board.
- C. Generator has approached Operator for availing its services for collection, transport, treatment, storage and disposal of the Hazardous Waste generated during the process of manufacturing of its product at its production unit situated at R L Fine Chem Pvt.Ltd. plot No.165 to 182, A.P.I.I.C. Industrial Estate, Thumukunta, Hindupur-515211, Andhra Pradesh and the same has been accepted by Operator on the terms and conditions set out in this Agreement read with the provisions of Hazardous Rules and supervision of SPCB.

NOWHEREFORE in consideration of the above-mentioned premises and the mutual promises contained herein, the Generator and Operator have agreed to enter into this Agreement under the terms and conditions set forth hereinafter.

1. DEFINITIONS AND INTERPRETATION

- 1.1 Definitions: In this Agreement, including in the recitals hereof, the following words, expressions and abbreviations shall have the following meanings, unless the context otherwise requires:
 - a. "Agreement" means this agreement including all attachments, annexure or Schedules annexed thereto.
 - b. "CPCB" means Central Pollution Control Board.
 - c. "Rules" means Hazardous Waste (Management, Handling & Transboundary Movement) Rules, 2016 as amended from time to time
 - d. "MoEF" means Ministry of Environment & Forests.

by
R L Fine Chem Pvt. Ltd.
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Andhra Pradesh



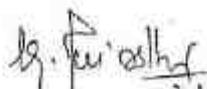
- e. "SPCB" means State Pollution Control Board, Andhra Pradesh a in the state in which the TSDF operated by Operator is situated.
- f. "ICHWTSDF" means the Integrated Common Hazardous Waste Treatment Storage Disposal facility "COASTAL WASTE MANAGEMENT PROJECT, Unit-2" (CWMP2) operated by the Operator and located at Nellore District, AP, pursuant to the Consent for Operation No. **APPCB/UH-IV/HWM/CFO/CWMP-NLR/2018** dated 10/10/2018 under Section 25/26 of the Water (Prevention and Control of Pollution) Act, 1974, under Section 21 of Air (Prevention and Control of Pollution) Act, 1981 and Authorisation under the Provisions of Hazardous Waste (Management, Handling & Transboundry Movement) Rules, 2016.
- g. "Waste" means Hazardous waste generated at the premises of the Generator and in compliance with applicable rules.

1.2 Interpretation: In this Agreement, unless the subject or context otherwise requires:

- a. Reference to the singular number shall include references to the plural number and vice-versa;
- b. References to a "person" shall include references to natural persons, partnership firms, companies, bodies corporate and associations, whether incorporated or not or any other organization or entity including any governmental or political sub-division, ministry, department or agency thereof;
- c. References to recitals, clauses and annexure are to recitals, clauses and schedules to this Agreement;
- d. Any reference herein to a statutory provision shall include such provision, as is in force for the time being and as from time to time, amended or re-enacted in so far as such amendment or re-enactment is capable of applying to any transactions covered by this Agreement.
- e. Clause headings used herein are only for ease of reference and shall not affect the interpretation of this Agreement.

1.3 The Recitals & Annexure shall form an integral part of this Agreement.

1.4 All capitalized terms used in this agreement which have not been specifically defined in this Agreement shall, unless inconsistent with the context have the meanings assigned to them under the Authorisation Agreement.


R L Fine Chem Pvt. Ltd.
Plot No. 185 to 182,
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2 SCOPE OF SERVICES

- 2.1 The scope of services to be provided by Operator under this Agreement shall be collection, transportation, treatment, storage and disposal of Waste generated at its TSDF Facility.
- 2.2 It is agreed between the Parties that Operator shall provide the above services to the Generator through Coastal Waste Management Project - Unit 2 (CWMP 2) at Nellore, AP operated by Mumbai Waste Management Limited (a Subsidiary of M/s. Ramky Enviro Engineers Limited)
- 2.3 Operator shall dispose the Waste as per the mandate of the SPCB read with the provisions of Hazardous Rules.
- 2.4 Operator also agrees to accept even non-hazardous wastes from the Generator provided that the concerned SPCB issues 'no objection'.

3 GENERAL CONDITIONS

- 3.1 The Generator shall immediately upon execution of this Agreement but not later than 15 days after signing of this Agreement, become registered member of Operator by paying a membership fee of Rs. 50,000 as per the criteria mentioned under Annexure-01 to this Agreement. The membership process is one-time, non-transferable and the membership fee is non-refundable
- 3.2 An interest free Non-refundable security deposit shall be paid by Generator to Operator immediately but not later than 15 days after signing of this Agreement of amount Rs. 108000 as per the criteria mentioned under Annexure-01. The security deposit shall be adjustable against user charges in the event either party decides to terminate this Agreement or foreclosed with mutual consent. This security deposit shall be reviewed every year depending on the Waste committed by Generator and the actual received at the TSDF.
- 3.3 The Generator shall pay a fixed amount of Rs. 36,000/- (Rupees Thirty Six Thousand Only) as mentioned under Annexure-01 to Operator as minimum annual service commitment charges immediately but not later than 15 days after signing of this Agreement for the purpose of appropriate utilization of Operator services. This amount shall be adjusted against every calendar period of one year. In the event, for whatsoever reason, the Generator is unable to utilize the facility services for a particular month / period, the Generator shall forfeit the amount that is unutilized in that calendar year.
- 3.4 The Generator shall provide to Operator, a sample of the Waste and inform the entire process details which leads to generation of such Waste, for the

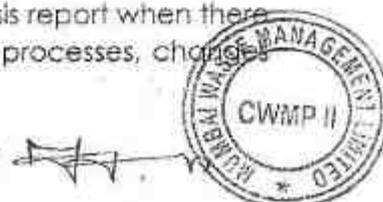
by *[Signature]* **APILCO Chem Pvt. Ltd.**
Plot No. 165 to 182, Page 4 of 20
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purpose of determining the Waste characteristics and to decide parameters for comprehensive analysis, as well as its final pathway of treatment, storage and disposal of the Waste.

- 3.5 Operator shall carry on the comprehensive analysis of the Waste in its laboratory at the cost of the Generator, as per the parameters identified at Annexure-01. The comprehensive analysis report shall be used by Operator to determine the disposal pathway based on the waste characteristics & as per MoEF, CPCB and the SPCB rules and guidelines issued from time to time. The disposal pathway shall be mutually agreed between the Generator & Operator and shall form basis for disposal/ user charges. The comprehensive analysis report is valid for two (2) years and/ or till the process, product and raw material which generates the Waste are changed. Any change in process, product mix or raw material which generates the Waste needs to be informed to Operator in advance of such proposed change by the Generator.
- 3.6 Upon receipt of information from the Generator, Operator shall plan and schedule for collection of the Waste from the Generator and the safety during transportation is the collective responsibility of the Generator and the transporter.
- 3.7 The Generator shall provide the details of Waste to Operator as mentioned below:
- i) Complete details of the Waste and its characteristics regarding presence of explosive / ignitable / corrosive / toxic / odorous compounds in the manifest provided to the transporter for safe transportation and disposal.
 - ii) Safety information in 'Form 8', 'waste transportation manifest' in 'Form 10' and 'Term Card' in 'Form 9' for every Waste type as per Hazardous Rules
 - iii) Any other details required to be provided under the applicable rules.
- 3.8 Operator shall analyze the Waste received through finger print analysis as per the parameters identified at Annexure-01 as prescribed by the concerned SPCB.
- 3.9 In the event there are any differences in the analysis results of comprehensive analysis and finger print analysis the Generator may either accept the results of Operator or send their samples to a mutually agreed third party analysis at their own cost. Any discrepancy in relation thereto shall be informed to the SPCB.
- 3.10 The Generator shall provide a fresh comprehensive analysis report when there is a change in the waste characteristics, manufacturing processes, change

[Signature]
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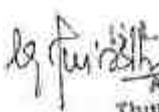


In product mix or any other change in the process of generation of the Waste.

- 3.11 Generator shall be liable for any loss or damage whether directly or indirectly arising there from and/or caused during transportation, handling, treatment & disposal due to any false information or withholding of information by the Generator in accordance with the applicable laws.
- 3.12 The Generator shall provide an advance declaration every year in the month of April estimate quantity of Waste they would be sending to Operator till end of the financial year i.e. till March 31, and declare Waste quantities on annual / monthly basis as per Rules in the declaration format provided in Annexure-01.
- 3.13 Operator agrees to provide its specially designed containers available at its TSDF to the Generator provided the Generator pays the container maintenance charges to Operator as per Annexure-01.
- 3.14 The Waste supplied by the Generator shall not contain any kind of nuclear / radio active or any other prohibited material. A certificate or confirmation from Generator shall be submitted to Operator for any such suspicious consignments.
- 3.15 The Operator shall comply with the Generator's Supplier Code of Conduct and Anti-Bribery policy attached as Annexure 02 & 03.

4 USER CHARGES & TERMS OF PAYMENT

- 4.1 The Generator shall pay monthly user charges to Operator for its services as per the slab agreed in Annexure-01, which is based upon the declaration given by the Generator. All the Charges are exclusive of taxes including GST, levies, duties, cess, tolls, etc. and shall be borne and payable by the Generator.
- 4.2 The user charges are subject to annual revision on the basis of Government of India wholesale price index and also in every event of escalation of fuel costs, power tariff, change in disposal technologies and/or method, wage hike and others.
- 4.3 Operator shall collect the waste as per the declaration and shall send the monthly user charges invoice to the Generator on or before 5th of every succeeding month and the bill amount shall be payable by the Generator on or before 5th of the subsequent month thereafter it shall attract interest with applicable rate.

By  **Anil Kumar**
Gen. Mgr. Fine Chem. Pvt. Ltd.
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- 4.4 Any object and/or clarification on the waste disposal invoices and monthly bills submitted by Operator to Generator shall be communicated to Operator within seven (7) working days from the date of receipt of the invoices. In case of non-receipt of any clarification or objection it shall be deemed that the invoices are acceptable and shall fall due for payment as per clause 4.3 of this Agreement.
- 4.5 In case of delayed payments Generator shall be liable to pay interest at the rate of two percent (2%) per month on the outstanding amount during the default period. In the event of any bill amount along with interest is due for more than three (3) months, Operator reserves the right to refuse to extend its services to Generator and even to terminate this Agreement with immediate effect upon giving a prior written notice of fifteen (15) days.

5 TERM OF AGREEMENT

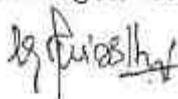
This Agreement shall be valid and effective for a period of five (5) years with effective from 06 May 2022 retrospectively and on making payment under clause 3.1 of this Agreement subject to early termination by either party in accordance with this Agreement.

6 FORCE MAJEURE

Notwithstanding anything else contained herein, neither Party hereto shall be liable for damages or to have this agreement terminated for any delay or default in the performance of such Party hereunder if such delay or default in performance derives from conditions beyond the reasonable control of such Party, including but not limited to, acts of God, strikes, fires, floods, extreme drought, shortage of supply, riots, work stoppages, embargoes, governmental actions or damage to the plant or facility or any cause unavoidable or beyond the control of either party including any arbitrary ruling by the Government prohibiting the handling of the Waste or continuing domestic or international problems such as wars or insurrections including any change of law. The Parties shall have right to terminate this Agreement upon giving a prior written notice to the other Party if the Force Majeure event continues for more than ninety (90) days.

7 INDEMNITY

- 7.1 Generator do hereby indemnify, keep indemnified and hold harmless the Operator, its representatives, nominees and officers (including without limitation, reimbursement of any loss suffered by Operator and / or its officers, directors, employees, agents or affiliates and their legal costs), awards, damages, losses and / or expenses, either pecuniary or non-pecuniary in

 R L Fine Chem Pvt. Ltd.
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nature, arising directly or indirectly, whether during collection or transportation or treatment or storage or disposal, as a result of:

- a) The Waste supplied by or collected from Generator in case of any mismatch of waste from Trem Card or finger prints; and any non-disclosure or wrong disclosure of any information as to the characteristic of waste, or
- b) Any civil or criminal proceedings or liability under any law for any unlawful dumping of untreated Wastes by Generator.
- c) Any violation or non-compliance by Generator of the provisions of Hazardous Wastes (Management, Handling and Trans-boundary Movement) Rules, 2016, Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981 including any modifications, amendments made thereto and any new acts and rules legislated and promulgated governing the activity under this Agreement during the term of this Agreement or any extension thereof.
- d) If applicable taxes, cess, duties, toll etc. are not borne and paid by Generator to the Operator and concerned authorities wherever applicable within the stipulated time limit.

7.2 The Operator do hereby indemnify, keep indemnified and hold harmless the Generator, its representatives, nominees and officers (including without limitation, reimbursement of any loss suffered by Generator and/or its damages, losses and/or expenses, either pecuniary or non-pecuniary in nature, treatment or storage or disposal, as a result of:

- a) The Operator not handling or disposing off the Waste in accordance with the applicable law, including the provisions of the Hazardous Rules.
- b) Any violation or non-compliance by the Operator of the provisions of applicable law, including the Hazardous Rules, Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981 including any modifications, amendments made thereto and any new acts and rules legislated and promulgated governing the activity under this Agreement or any extension thereof.
- c) The Operator failing to comply with the provisions of the Agreement.

[Signature]
M/s. Fine Chem Pvt. Ltd.
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- d) If taxes, cess, duties, toll etc. borne & paid by the Generator to the Operator wherever applicable are not deposited to the concerned Authorities within the stipulated time limit.

8 EVENTS OF DEFAULT

8.1 The following shall constitute Generator's events of default:

- a. If the Generator fails and/or refuses to pay its bills and/or dues for the user charges payable under this Agreement.
- b. If the Waste supplied by the Generator contains any radioactive or prohibited material.
- c. If the Generator commits gross violation of the terms of this Agreement.

8.2 The following shall constitute Operator's event of default:

- a. Failure by the Operator to collect Waste for a period of more than 30 continuous days upon intimation by the Generator.
- b. If the Operator commits gross violation of the terms of this Agreement.

9 TERMINATION

9.1 Operator hereto shall have right to terminate this Agreement in case if Generator is found to be in any event of default as listed out in the **Clause 8.1** and failed to rectify such default within 60 (Sixty) days from the date of receipt of written notice from the Operator for curing such default.

9.2 Generator hereto shall have right to terminate this Agreement in case if Operator is found to be in any event of default as listed out in the **Clause 8.1** and failed to rectify such default within 60 (Sixty) days from the date of receipt of written notice from the Generator for curing such default.

9.3 Upon Termination of this Agreement by any party, either Party shall be entitled to receive the all and any due payments receivable from the other Party which shall be paid within 30 days from the date of Termination.

10 ENTIRE AGREEMENT

This Agreement shall be deemed to represent the entire Agreement between the parties hereto regarding the subject matter hereof and shall supersede, cancel and replace any and all prior agreements or arrangements, if any, in this behalf, by and between the parties hereto.

R.L. Fine Chem Pvt. Ltd.
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Andhra Pradesh



11 RELATIONSHIP OF THE PARTIES

Nothing contained herein shall be deemed to constitute a partnership, joint venture or agency by and between the parties hereto.

12 VARIATIONS

This Agreement may be modified or amended only by writing, duly executed by or on behalf of the parties hereto.

13 INVALIDITY

In the event that any provisions of this Agreement is held to be illegal, invalid or unenforceable under any present or future laws of the Republic of India such provisions alone shall be deemed terminable and the remaining parts & provisions of this Agreement shall remain in full force & effect.

14 LIMITATION OF LIABILITY

Notwithstanding anything herein to the contrary, the liability of each party hereto resulting from the breach or default by such party shall be limited to direct actual damages incurred by the injured party and each party hereto hereby waives its rights to recover from the other party punitive, exemplary, and speculative damages. However, any Pre-contractual representations of the parties will not be the part of Liability. The provision of this Section shall survive the termination of this Agreement.

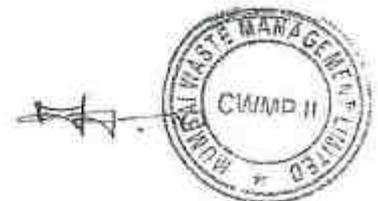
15 NOTICES

- 15.1 Any notice, request, demand or other communication given or made under or in connection with the matters contemplated by this Agreement shall be in writing and shall be delivered personally or sent by registered post acknowledgement due or by E-mail or by facsimile or by courier;

In case of Generator to: R L Fine Chem Pvt.Ltd.,
Attn: Mr.K Munirahnam AGM – Operations,
Address: plot No.165 to 182, A.P.I.I.C. Industrial Estate,
Thumukunta, Hindupur-515211, Andhra Pradesh
Email: raypharma@rifinechem.com

In case of Operator to:
Attn: Mr.V B Madhu Babu (Project Head),
MUMBAI WASTE MANAGEMENT LIMITED,
(A SUBSIDIARY OF RAMKY ENVIRO ENGINEERS LIMITED),

 R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182
A.P.I.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh
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COASTAL WASTE MANAGEMENT PROJECT, Unit-2,
Govt. Veterinary polytechnic college opposite Road,
Sy. No. 20-2P1, 20-2P2, 20-2P3,
Raviguntapali Village of Bojjanapalli Grampanchayat,
Rapur Mandal, SPSR Nellore District-524408, AP

and shall be deemed to have been duly given or made as follows:

- (a) if personally delivered, upon delivery at the address of the relevant Party;
- (b) if sent by registered post-acknowledgement due seven (7) days after the posting;
- (c) if sent by E-Mail, facsimile.

15.2 A Party may notify the other Party of a change to its name, relevant addressee or address number for the purposes of Clause 15.1 as provided herein.

16 SURVIVAL

Notwithstanding any contained in this Agreement, the provisions of clause 4, 7, 8 and 14 of this Agreement shall survive for three (3) years after termination or completion of term of this Agreement whichever is later.

17 DISPUTE RESOLUTION

In the event of any dispute, controversy, difference, disagreement or claim arising out of or in connection with or in relation to this Agreement, including any questions as to its existence, validity, interpretation, implementation or termination, the Parties hereto shall endeavour to resolve the same in an amicable manner in consonance with the intention of this Agreement. If however, after lapse of fifteen (15) days there from, the Parties are unable or otherwise fail to resolve such dispute, controversy, difference, disagreement or claim, through discussion or amicable settlement as above, then said dispute, controversy, difference, disagreement or claim shall be referred to and finally settled through arbitration in accordance with the provisions of Arbitration and Conciliation Act, 1996 as amended from time to time by 3 (Three) arbitrators appointed in accordance with the rules of the said act. The award of arbitration shall be final and binding. The seat of arbitration shall be at Hyderabad, Telangana and the arbitration proceedings and all documentation shall be in English language. No party shall make public the contents of arbitration without the prior written consent of the other party. The arbitration proceedings shall be concluded in accordance with the section-29B of the Arbitration and Conciliation Act 1996 and any amendment thereof.


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18 GOVERNING LAW & JURISDICTION

This Agreement shall be governed in accordance with the laws of India. Operator and the Generator mutually agree that the courts of competent jurisdiction at Hyderabad shall have the exclusive jurisdiction over all the disputes arising out of this Agreement.

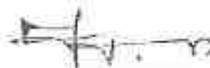
IN WITNESS WHEREOF, the parties hereto have signed this Agreement on the day, month and year first above written.

For

MUMBAI WASTE MANAGEMENT
LIMITED, (a SUBSIDIARY OF RAMKY
ENVIRO ENGINEERS LIMITED)



Name: Mr. Munirathnam
Designation: GM (Operation)



Name: V B Madhu Babu
Designation: Project Head- CWMP-2



In the presence of

in the presence of



Name: Mr. Ramesh Babu
Designation: Sr. Manager-Production



Name: Mr. Suresh Achary, V
Designation: Manager- MBD

RL Fine Chem Pvt. Ltd.
Plot No. 185 to 182,
A.P.I.C. Industrial Estate,
Thumakunta, Hindupur - 515 211
Andhra Pradesh

ANNEXURE-01

Common Hazardous Waste Treatment Storage & Disposal Facility

1) MEMBERSHIP FEE

A life time, non-refundable registration fee has to be paid by the Waste Generators. The membership fee will be INR 50,000/- + GST.

2) SECURITY DEPOSIT *

The Security Deposit payable by the generator shall be determined as per the below matrix:

Capital Investment [Rs.]	Security Deposit (in Rs.)
0-5 Cr.	1,00,000/-
5-10 Cr.	2,00,000/-
10-50 Cr.	5,00,000/-
50-100 Cr.	10,00,000/-
100-200 Cr.	20,00,000/-
> 200 Cr.	30,00,000/-

* **Note:** This deposit is adjustable only against waste disposal charges in the event, members desire to withdraw membership.

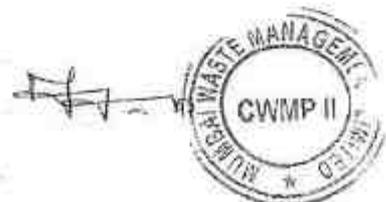
2) USER CHARGES

The Generator shall pay the following applicable User Charges based on the Waste Types.

a) Direct Landfill Charges: Per MT

Direct Disposal into Landfill: Rs. 3017/-


R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh.



b) Stabilization Charges: Per MT

Cost of Direct Land filling (1+ Bulking Factor) + Cost of Stabilization Reagents + Rs.500.00 per MT for re-handling expenses. + Rs.500.00 per MT Salt Disposal Mechanism Charges (* Applicable for Salts only)

c) Incineration Charges: per MT or KL (also depends on Material Density)

The cost of incinerating wastes per MT or per KL is subjective to the confirmation of the waste characteristics to the design parameters of the incinerator at the TSDF viz. Calorific Value, Chlorides, Sulphates, Nitrates, Bulk Density and the risks associated with the waste.

TRANSPORTATION CHARGES

a) Waste Transport Charges:

Rs. 8.62 per Km per Ton (MT), on distance calculated both-ways (Minimum for 20 km i.e. minimum distance used for calculation is 10 Km each way .(Minimum Charges shall be Rs. 2500/- per trip) for minimum 90% of the vehicle capacity.

Since the diesel rate is fluctuating frequently, the transportation charge/rate is calculated every month based on the average diesel rate during the month, using the formula given below.

A)	Fixed Costs	Includes - Depreciation on Vehicles, interest, Insurance and Road Tax.	Rs.1.90 (Actual incurred)
B)	Variable Costs	All operational costs including Salaries, Cost of Maintenance of vehicles and TA&DA for the drivers and helpers	Rs.1.90(Actual incurred)
C)	Dynamic Variable cost	Cost of diesel and other lubricants	Rs.2.741 (As per actual calculation)
D)	Profit on B&C only	For sustenance of quality maintenance and growth	10% proposed works out to Rs.0.464
Total cost per Tonne Per KM			Rs.8.62 per tonne Per KM

A) Fixed cost will not be varied.

B) 10% increase per annum on variable cost, is proposed and the same will be affected, every financial year.

C) Dynamic variable: varies as per the changes in the diesel rate. The formula will be $Rs. 1.24(Y/X)$

X = Diesel rate as on date of fixing the formula Rs. 29.21 / Liter

Y = Diesel rate after change. Rs. 89.62

Element "C" will be calculated every month and the transportation rate will be accordingly fixed for the month. If the diesel rate does not change during that month transportation rate will remain same.

D) Profit: Profit of 10% is considered only on Variable Cost and Dynamic Variable Cost. Profit is not included as Fixed Cost.

The final transportation rate will be A+B+C+D, which now works out to Rs. 8.62 per Ton per KM, with the diesel rate of Rs. 89.73 per liter.

b) Truck Detention Charges:

Maximum time of Three hours is allowed for the truck to be detained at the Generator premises from the time of reporting at their Security Gate. In the event this period is exceeded then Rs. 500/- per hour shall be charged as detention charges.

c) Truck No-show Charges:

In case after planning and scheduling of a truck for the generator, the decides not sending waste and wishes to send the empty truck to REEL, the generator shall pay the transportation charges at actual to and fro distance or 20km minimum, whichever is applicable at 90% loading capacity of truck.

4) CONTAINER MAINTENANCE CHARGES

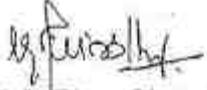
[Applicable when containerized truck Services are utilized]

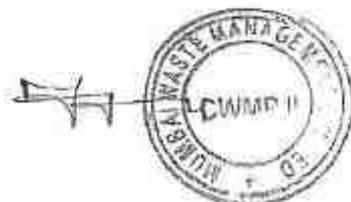
The Generator has to pay the following charges as mentioned below towards the services of the Container, if opted for by the Generator.

a) Container Maintenance Charge: The charges are: -

- | | |
|------------------------|-----------------------------|
| • 5.0 MT Hook loaders | Rs.2,50,000/- per Container |
| • 10.0 MT Hook Loaders | Rs.4,25,000/- per Container |
| • 15.0 MT Hook Loaders | Rs.5,50,000/- per Container |

Note: Since these containers will be replaced after three years due to wear and tear, structural disintegration and damage of the container due to corrosion, chemical inclusion etc. above container maintenance charges will be valid for three years only. The Container charges are subjective to the fluctuations of the steel prices in the market.


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Andhra Pradesh



b) Container Handling Charges:

The Generator shall pay for Container Handling Charges to CWMP 2 as follows for utilizing the Material Handling Equipment.

For Hook lift/Crane Operations: Rs. 120/- per MT/Rs 180 per MT

For Waste transported by Generator, Handling (Unloading) Charges shall be Rs. 500/- per MT, if not transported by a Dumper/Tipper.

5) MINIMUM MONTHLY/ANNUAL SERVICE CHARGES

The Generator has to pay a minimum monthly service charge of Rs. 3000/- per month (36000/- per annum). This amount shall be adjusted against User Charges Invoices in calendar period of one year. In the event, for whatsoever reason, the Generator is unable to utilize the facility services for a particular month/period, the Generator shall forfeit the amount that is unutilized in that calendar year.

6) LAB ANALYSIS CHARGES

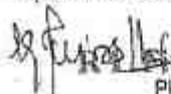
The lab analysis charge for Comprehensive analysis per sample will be Rs.18, 000/- excluding GST, which has to be paid by the Generator.

Note:

- Comprehensive analysis has to be carried out once again if there is any change in the manufacturing process, product mix or any change in the process which will have impact on waste characteristics or every two years whichever is earlier. Prior intimation has to be given by the GENERATOR to the DEVELOPER.
- Analysis Charges are variable charges; it depends on cost of chemicals & Consumables. Analysis charges will revise time to time & same will be informed to generator when there is revision.

7) PARAMETERS TO BE ANALYZED FOR COMPREHENSIVE ANALYSIS OF WASTE

1. Physical State: (Liquid/ Slurry/ Sludge/ Semi-solid/Solid: Inorganic, Organic, Metallic)
2. Different Phases: (in cases of Solid / Slurries / Sludge) contained in aqueous liquids/solutions
3. Colour and Texture
4. Specific Gravity


Sri Sai Chem Pvt. Ltd.
Plot No. 165 to 182,
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Thumukunta, Hindupur - 515 211
Andhra Pradesh

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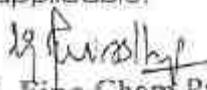
5. Viscosity
6. Calorific Value
7. Flash Point
8. % Moisture content (Loss on ignition at 105°C)
9. % Organic Content (Loss on ignition at 550°C)
10. Paint Filter Liquid Test (PFLT)
11. PH
12. Sulphur (elemental)
13. 24 hour Leaching Procedure
14. Reactive Cyanide (PPM)
15. Total Cyanide
16. Reactive Sulphide (ppm)
17. Sulphur elemental
18. Concentration of Individual Inorganics (Metals), both total and leachable, specific parameters to be determined based on source of waste
19. Oil and Grease
20. Extractable Organics
21. % Carbon, % Nitrogen, % Sulphur, % Hydrogen
22. Concentration of Individual Organics
23. TCLP for identified parameters

8) PARAMETERS TO BE ANALYZED FOR FINGER PRINT ANALYSIS

1. Physical State of the WASTE
2. Identification of different phases of WASTE
3. Colour and Texture
4. Specific Gravity
5. Viscosity
6. Flash Point
7. % Moisture content (Loss on ignition at 105°C)
8. % Organic Content (Loss on ignition at 550°C)
9. Paint Filter Liquid Test (PFLT)
10. Liquid Release test
11. pH
12. Reactive Cyanide (PPM)
13. Reactive Sulphide (PPM)

9) TAXES / LEVIES:-

All Government / Municipal / Panchayat Taxes / Duties/ Levies/ Octroi / Tolls /ESCROW Charges (5% on Landfill Charges) etc, as applicable from time to time, shall be borne and payable by Generator. At present our (RAMKY) services are coming service act. As per the GST Norms, the tax will be applicable.


R.L. Fine Chem Pvt. Ltd.
 Plot No. 185 to 182,
 A.P.I.C. Industrial Estate,
 Thumukunta, Hindupur - 515 211
 Andhra Pradesh



10) OTHER TERMS & CONDITIONS

- This membership is valid as long as the Generator is in good standing with the TSDF and has continued valid authorization from SPCB.
- The membership deposit is one time Non-refundable deposit with benefits for full tenure of TSDF.
- The Security deposit will be adjustable against waste disposal charges, when desired to discontinue membership, before the end of life of TSDF, otherwise it lapses.
- This TSDF shall accept only hazardous wastes as classified in Hazardous Rules for disposal and shall not accept radioactive wastes, Municipal wastes, Bio-Medical waste.
- Acceptance of wastes is dependent on the fulfillment of regulatory and statutory guidelines for operations of TSDF issued from time to time.
- Pathway of disposal of wastes and its price shall be decided based on the guidelines issued from time to time by regulatory authorities and shall be at the discretion of TSDF.
- From the date of signing of agreement you have to submit your sample for comprehensive analysis within 15 days. The analysis report generated by Operator will form the basis of disposal pathway along with disposal charges which will be annexed after analysis of the sample and will form the part of Agreement.



R L Fine Chem Pvt. Ltd.
Plot No. 185 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



DECLARATION

We the **R L Fine Chem Pvt. Ltd.**, hereby declare that based on our industry production and our annual projections we shall be disposing the following Hazardous Waste types to CWMP/ CWMP2. (Add sheets could be used for multiple waste types)

- The Avg. Yearly generation of Hazardous Waste is expected as follows.

1. Avg. 180 MT per year of ETP Sludge (35.3) type of Hazardous waste
2. Avg. 8.28 MT per year of Inorganic Salts (28.1) type of Hazardous waste
3. Avg. 162 MT per year of MEE Salts (35.3) of Hazardous waste

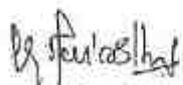
- Avg. monthly generation of Hazardous Waste is expected as follows.

1. Avg. 15 MT per month of ETP Sludge (35.3) type of Hazardous waste
2. Avg. 6.9 MT per month of Inorganic Salts (28.1) type of Hazardous waste
3. Avg. 13.5 MT per month of MEE Salts (35.3) type of Hazardous waste

-
- The Total accumulated/stored/buried in pits Hazardous Waste from the period since inception is approximately as follows which is being sent to disposal at CWMP/CWMP 2.

4. Avg. _____ MT per year of _____ type of Hazardous waste
5. Avg. _____ MT per year of _____ type of Hazardous waste
6. Avg. _____ MT per year of _____ type of Hazardous waste

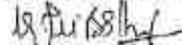
FOR the R L Fine Chem Pvt. Ltd.,



Authorized Signatory
The Generator

In the presence of

Name: Mr. Munirathnam

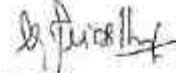
Sign: 

Company/Occupation: R L Fine Chem Pvt.Ltd. plot No.165 to 182,

A.P.I.I.C. Industrial Estate, Thumukunta,
Hindupur-515211, Andhra Pradesh

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Name: MUNIRATHINAM.

Sign: 

Company/Occupation: RL FINE CHEM PVT LTD.

Designation: GM - operations

RL Fine Chem Pvt. Ltd
Plot No. 165 to 182,
A.P.I.C. Industrial Estate
Thumukunta, Hindupur - 517
Andhra Pradesh

RLFC

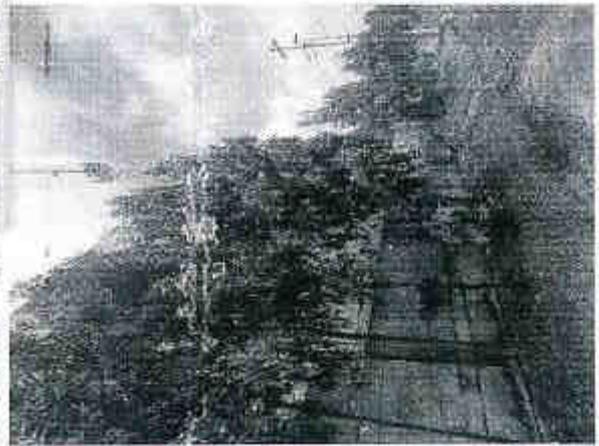
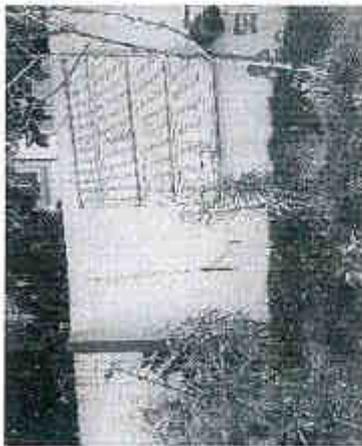
Annexure – 8

Green Belt Area Development

Edney 12/01/2026

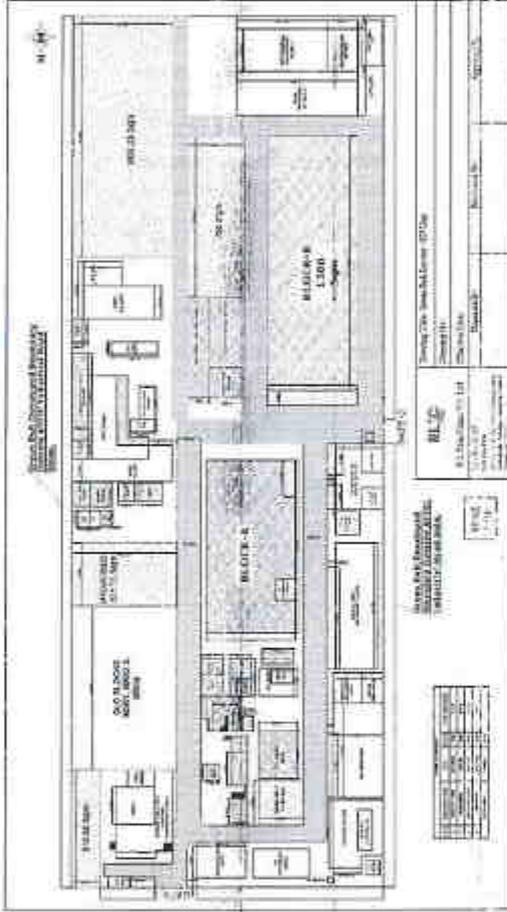
R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



EAST SIDE

Area-436 Sqm (80 Trees)



NORTH SIDE

Area-100 Sqm (30 Trees)

WEST SIDE

Area-436 Sqm (70 Trees)



RL Fine Chem Pvt. Ltd
 Plot No. 165 to 182 APIC
 Growth Centre
 Thumukunta village,
 Hindupur, Sri Sathya Sai
 Dist., Andhra Pradesh
 State, Pin-515211.

Green Belt Developed Company
Boundary Outside APIC
Industrial Roadside

RL Fine Chem Pvt. Ltd

Plot No. 165 to 182 AP/IC Growth Centre Thumukunta village, Hindupur, Sri Sathya Sai Dist., Andhra Pradesh State, Pin-515211

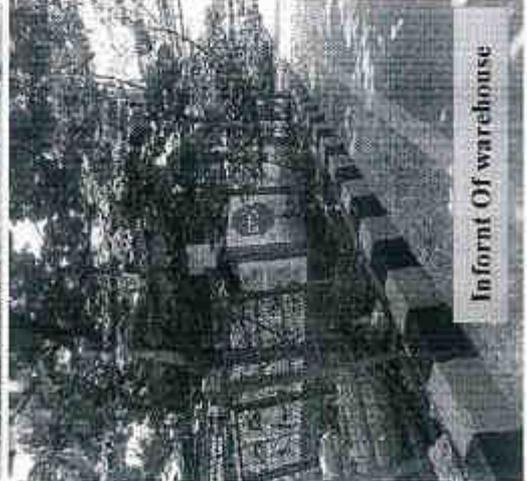
Green Belt Developed Inside Campus



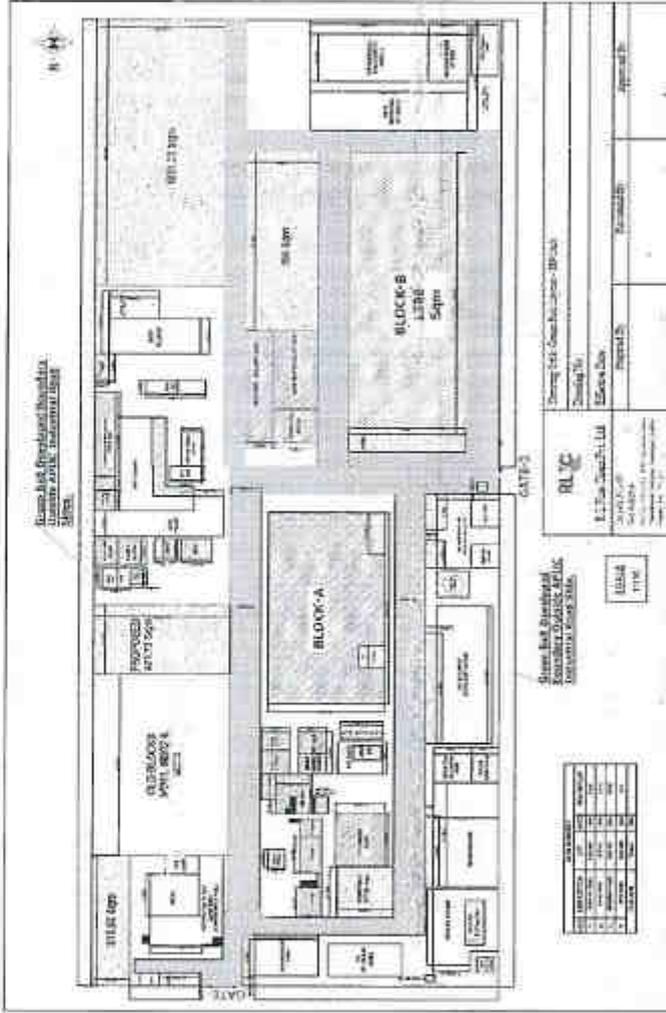
Near OHC



Near Security gate



In front Of warehouse



Solvent storage area



Safe assembly Point



UGT yard



Prod-Block Front



Near assembly point



Near Second gate

RL Fine Chem Pvt. Ltd

Plot Survey No. 107, Extent 5 acres, Near Pump house, APIC Growth Centre Thumukunta village, Hindupur, Sri Sathya Sai Dist.,
Andhra Pradesh State, Pin-515211

Green Belt Developed Area (External Plantation Zone)

Total Area: 5 Acres – Phase-I Two acres developed (800 trees planted)



APIC
Andhra Pradesh Industrial Corporation Ltd.

RLFC
GREEN BELT DEVELOPMENT AREA
(External Plantation Zone)

RL FINE CHEM PVT. LTD.
Plot No. 107-108, APIC Growth Centre,
Thumukunta, Hindupur, Sri Sathya Sai Dist.,
Andhra Pradesh-515211

Developed and Maintained by
RL FINE CHEM PVT. LTD.
Plot No. 107-108, APIC Growth Centre,
Thumukunta, Hindupur, Sri Sathya Sai Dist.,
Andhra Pradesh-515211

Plot Survey No. 107, Extent 5 Acres
Sri Sathya Sai, A.P. Landmark: Near Pump House
Hindupur, Sri Sathya Sai, Andhra Pradesh-515211
Date: 01.06.2023
In Compliance with EC
Pollution Control Board Norms
For Construction in Andhra

LIFE
LIFE
LIFE

Compound Outside Green Belt Area						
East side	1	218	2	436	Sqm	80 Trees
West side	1	218	2	436	Sqm	70 Trees
North side	1	50	2	100	Sqm	30 Trees
Total Area				972	Sqm	180 Trees

GREEN BELT AREA INSIDE THE PREMISES										
S.No	Descriptions	Nos	Length	Breath	Qty	Units	Remarks			
1	Existing Fire Hydrant Pump House	1	32.35	9.6	310.56	Sqm				
2	Existing Assemble point area	1	63.4	29.2	1851.28	Sqm				
3	Existing Recovery Solvent Drum Yard	1	50	15.8	790	Sqm				
4	Existing Garden Warehouse Beside	1	16	3.5	56	Sqm				
5	Existing Garden Solvent Storage Tank Beside	1	25	5	125	Sqm				
6	Existing Garden Beside OHC	1	19	4	40	Sqm				
7	Existing Garden - Block-A, Panel room Beside	1	10	5.5	55	Sqm				
8	Existing Near Cylinder Shed	1	11.53	11.04	127.2912	Sqm				
9	Existing Production area	1	26	7.5	195	Sqm				
10	Existing DM Water Plant	1	10.9	4.9	53.41	Sqm	3603.54			
11	Proposed Garden - Old Block area	1	26.93	15.66	421.72	Sqm				
Total area					4025.265	Sqm				

AREA SUMMARY

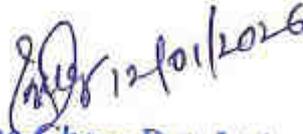
S.No	Descriptions	Nos	Length	Breadth	Qty	Units	Percentage
1	Build up area	1	-	-	6109.6984	Sqm	34.9477097
2	Road area	1	-	-	2957.59	Sqm	16.91752849
3	Greenery area	1	-	-	4025.2577	Sqm	23.02462877
4	Open area	1	-	-	4389.8539	Sqm	25.11013305
	Total area				17482.4	Sqm	100

	Total Green Belt Within Premises				4025.2577	Sqm	
	Outside Premises				972	Sqm	
					4997.258	Sqm	28.58450613

RLFC

Annexure – 9

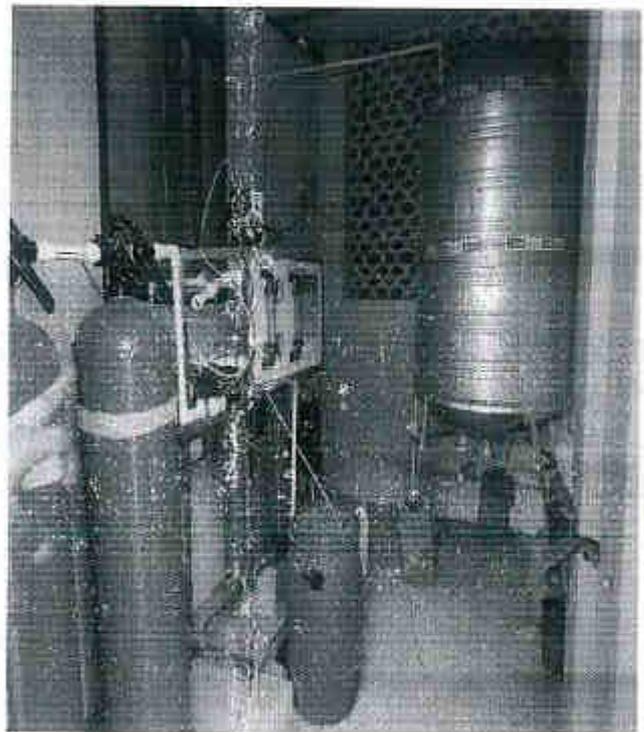
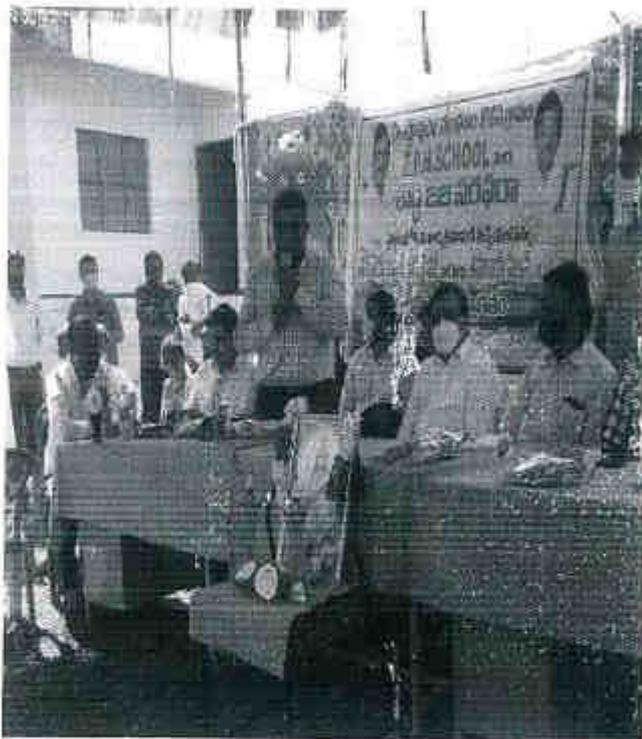
CER Activity

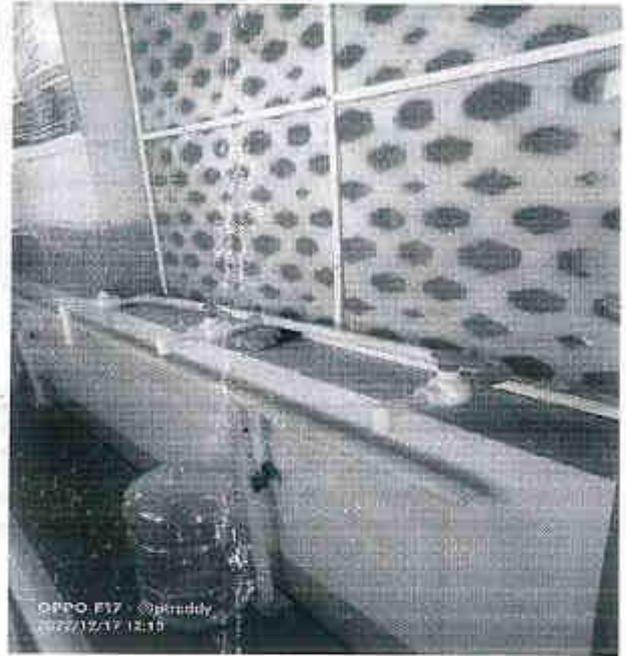
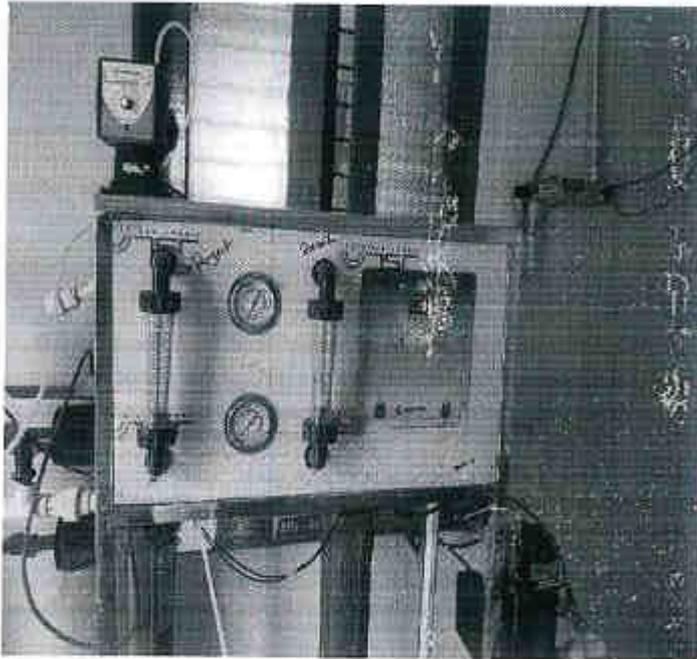

12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Action plan for Corporate Environment Responsibility (CER) Activity.

Sl. No.	CER Activity	Location	Cost in Lakhs
1	RO drinking water facility	Government t. High School, Thumakunta	2.2 lakhs
2	Infrastructure Development in local school (Ex.- painting, Furniture, Playing item, etc.)	Local Village Govt. School	1.3 lakhs
Total Budget			3.5 lakhs

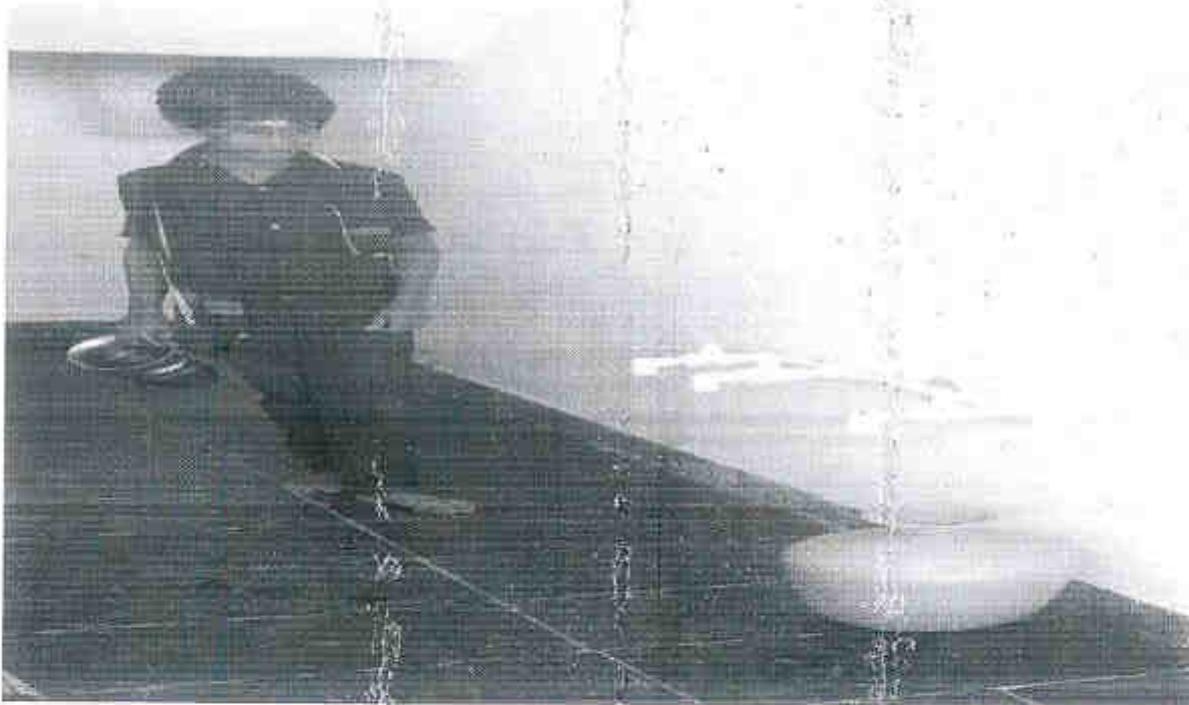
RO drinking water facility at Govt. High School, Thumakunta





RO drinking water facility at Govt. High School, Kotipi





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RLFC

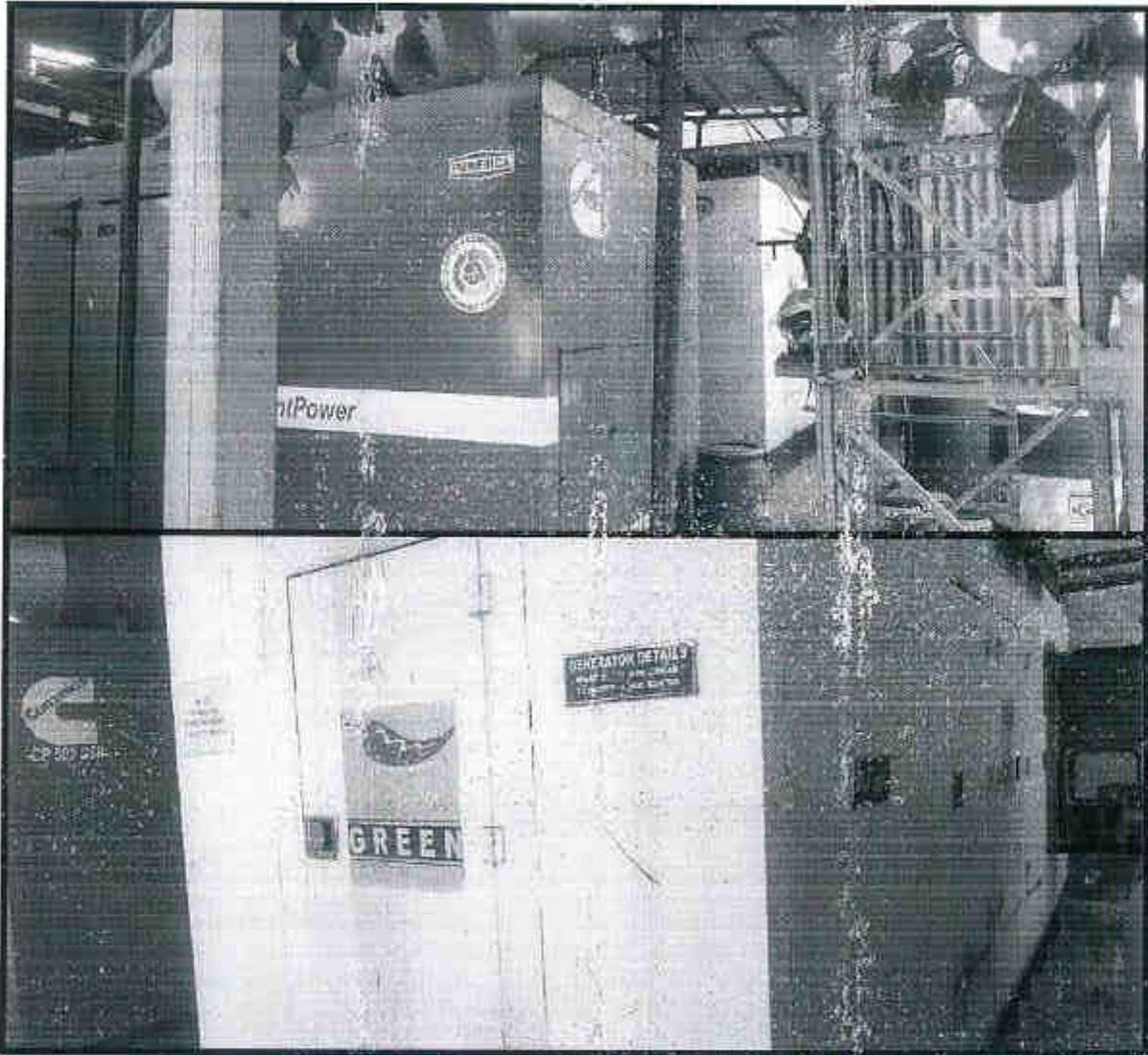
Annexure – 10

D.G Picture

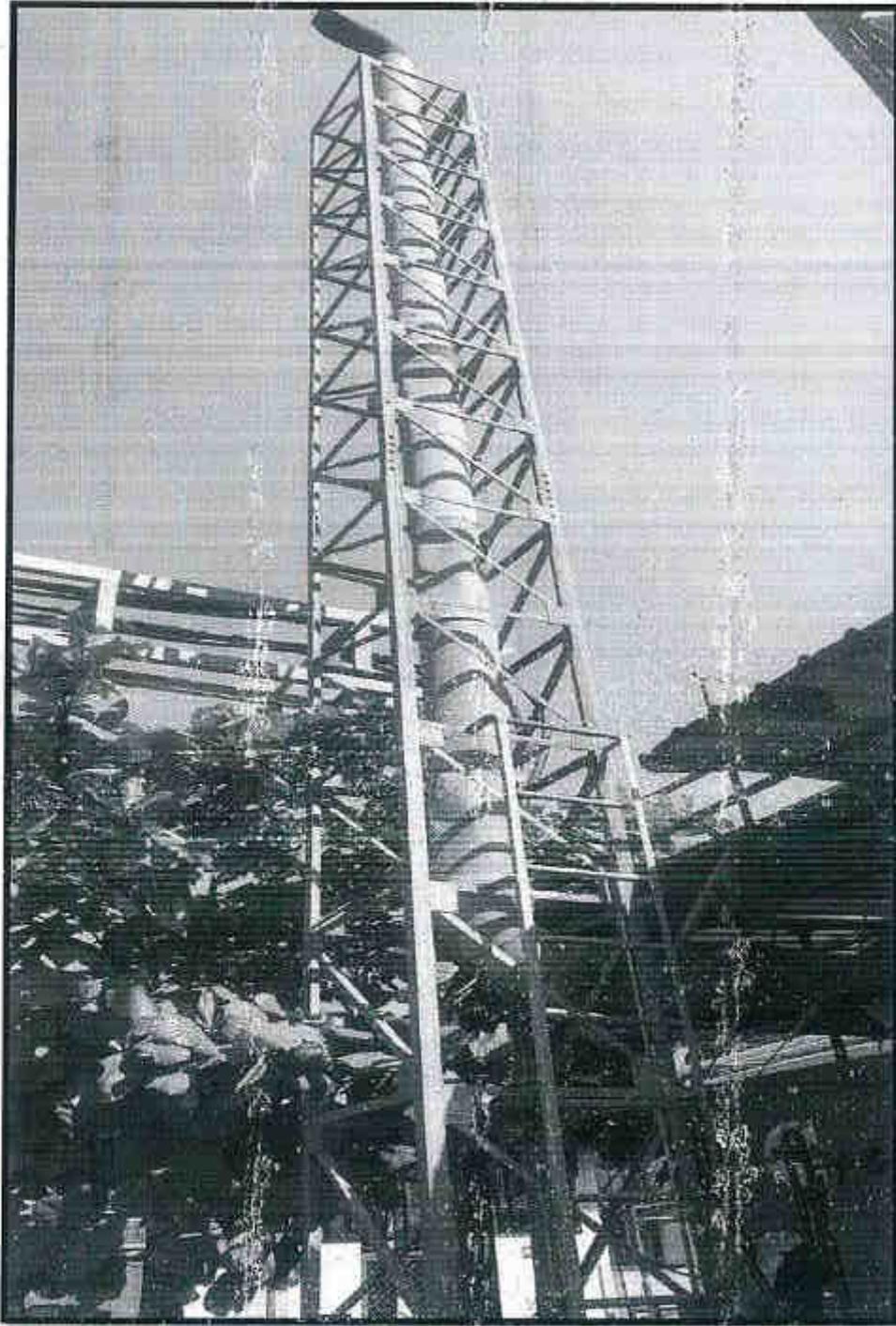
[Signature] 12/01/2026
R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Annexure-10
DG Set Stack and Acoustic Provision



Annexure-10
DG Set Stack and Acoustic Provision

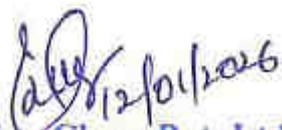


RLFC

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Annexure – 11

Medical Report


R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



TEATREE HOSPITAL & DIAGNOSTICS

(A Unit of TEATREE HEALTHCARE PVT. LTD)

R L Fine Chem Pvt. Ltd.

Thunakotta Village,

Hindupur, Ananthpur Dist-515211

HEALTH CHECK-UP REPORT



S. No. : 87

Date : 13-Dec-24

PERSONAL DETAILS

Name : S KAMARAJ
 Age : 51 Dept : EHS
 Gender : Male Reg No. : 24HP87
 Marital status : Married Examined by : Medical Officer
 Ph. No. : 7032783680 Emerg. Ph No. : — Emp No.: 5136



PHYSIOLOGICAL DATA

BODY MASS INDEX (Standards)

Height : 163 Cms	Weight : 88 Kgs	Severe Thinness →	≤16
BMI : 33.12	BMI Status : Obese Class I	Moderate Thinness →	16 - 17
BP : 130/80 mmHg	Pulse : 80 B/min	Mild Thinness →	17 - 18.5
Spo2 : 98 %	Temp : 96 °F	Normal →	18.5 - 25
		Overweight →	25 - 30
		Obese Class I →	30 - 35
		Obese Class II →	35 - 40
		Obese Class III →	>40



PERSONAL HISTORY

History of present illness : BP
 Past Medical History : Nothing Significant
 Sleep : Normal Skin : Normal Allergy : Nil



ADDICTIONS Smoking : No Tobacco : No Alcohol : No Diet : Mixed

EYE SCREENING

EYE	DISTANT VISION	NEAR VISION	COLOR VISION	NIGHT VISION
RIGHT	6/6	N/6	NORMAL	NORMAL
LEFT	6/6	N/6	NORMAL	NORMAL
IMPRESSION	CONTINUE WITH THE SAME SPECTACLES			



SYSTEMIC EXAMINATION

RESPIRATORY SYSTEM		Normal Vesicular Breath Sounds Heard, No Rales, No Crepitations
CARDIO - VASCULAR SYSTEM		Apical Beat Normal, S1 + S2 Heard Normal In Apical, Pulmonary, Aortic & Tricuspid Areas No Thrills/Murmurs
CENTRAL NERVOUS SYSTEM		Cranial Nerves are Normal, No Abnormality Detected

+91 80 2574 4744
 +91 81232 23444

enquiry@teatreehealthcare.com
 www.teatreehealthcare.com

#3, Plot No. 37/2A Off AECS Layout, A-Block
 Singaperumalpur Road, Bengaluru - 560 068.

GST - 29/AACT9292/2124 • CIN - U05320 (ABC) PVT016880 • PAN - AACST02505

CHEST X RAY (PA VIEW)		NORMAL X RAY
PULMONARY FUNCTION TEST (PFT)		NORMAL SPIROMETRY
AUDIOMETRY (HEARING TEST)		R-MILD HEARNG IS LOSS,L-HEARING IS NORMAL
ELECTROCARDIOGRAM (ECG)		Sinus Rhythm

LAB INVESTIGATION

BLOOD : Reports Enclosed

URINE : Reports Enclosed

DIETARY ADVICE

Type	Activity	Total Calories Needed Per Day
SEDENTARY WORK	Little or no exercise	1914.60 kcal/day
MODERATE WORK	Moderate exercise/sports 3-5 days/week	2473.03 kcal/day
HEAVY WORK	Very hard exercise/sports & physical job	3175.05 kcal/day

Medical Officer Advice:



DR.H.D.CHANDRASEKHAR
MBBS, DCII, DHHM, NABH,
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GST - 29AAVCT9230212H • CIN - U65320KA2015PTC09304 • PAN - AAGCT9290G



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Physiotherapy | Elderly & Homecare | On-site Medical Camps | OHC & Creche Services

LABORATORY INVESTIGATION REPORT



Name : Mr. S Kainaraj
Age / Sex : 51 years / Male
Sample collected
Report Released : 14-12-2024 06:46 AM
Emp_ID : 5126
Department : IHS

Patient No : TH2425/070855
Bill No : OP2425/020157
Printed Date/Time : 14-02-2025 3:55PM
Referred by : Mr. RLFC STAFF
Org Name : RL Fine Chem Pvt. Ltd. Staff
Reg No : 24HP87

BIOCHEMISTRY

Investigation Name	Methodology	Result	Units	Ref Range
RL Fine Chem Pvt. Ltd. Staff -2024				
HBA1C		5.6	%	5.7
TOTAL CHOLESTEROL	TRINDER'S	212	mg/dl	50-200
TRIGLYCERIDES		189	mg/dl	<150
ASPARTATE AMINOTRANSFERASE (AST/SGOT)		33.2	U/l	5-34
ALANINE AMINO TRANSFERASE(SGPT)		42.3	U/L	<55
Blood Urea		33	mg/dl	10-44
SERUM CREATININE		1.0	mg/dl	0.5 - 1.5
COMPLETE URINE ROUTINE - CUE				
PHYSICAL EXAMINATION				
COLOUR URINE		Pale Yellow		
VOLUME URINE		35ml		
APPEARANCE		Clear		
SPECIFIC GRAVITY		1.015		
PH INDICATOR		5.5		
CHEMICAL EXAMINATION				
ALBUMIN	Protein Error of pH Indicator	Nil		

Senior Lab Technician

Mrs. Sravani M
Verified By

Dr. Sateesh Chandra S
Reg. No. 78021 (KMC)
Consultant Pathologist

Note : Digitally signed reports not meant to be medico legal purpose, clinical correlation strongly recommended.

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GST - 29AAVSC73390912R • CIN - U05320KA2018PTC016884 • PAN - AAGCT9290G



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Ultrasound & Colour Doppler | OT & Surgery | In-patient & Insurance | 24/7 Pharmacy
Physiotherapy | Elderly & Homecare | On-site Medical Camps | OHC & Creche Services



LABORATORY INVESTIGATION REPORT



Name	: Mr. S. Kamaraj	Patient No	: TH2425/070855
Age / Sex	: 51 years / Male	Bill No	: OP2425/020157
Sample collected		Printed Date/Time	: 04-02-2025 3:55PM
Report Released	: 14-12-2024 06:46 AM	Referred by	: Mr. RLFC STAFF
Emp_ID	: 5126	Org Name	: RL Fine Chem Pvt. Ltd Staff
Department	: EHS	Reg No	: 24HP87

CLINICAL PATHOLOGY

Investigation Name	Methodology	Result	Units	Ref Range
GLUCOSE	GGD-POD	Nil	mg/dl	Negative
PROTEINS		Nil		6-8
KETONE BODIES		Negative		
BILE SALTS		Absent	mg/dl	0-50
BILE PIGMENTS		Absent		
MICROSCOPIC EXAMINATION				
PUS CELLS		2-4	Cells/hpf	
EPITHELIAL CELLS		1-2	cells/hpf	
RBCS		Not Seen	cells/hpf	
CASTS		Not Seen		
CRYSTALS		Not Seen		
BACTERIA		Not Seen		
OTHERS				
COMPLETE BLOOD COUNT WITH ESR				
HEMOGLOBIN (Hb)		15.3	Gms%	13-18
ERYTHROCYTES (RBC)		6.23	mil/cumm	4.5-6.5
WBC Count - Total		9400	cells/cumm	4000-11000
DIFFERENTIAL COUNT				

Senior Lab Technician

Mrs. Sravani M
Verified By

Dr. Sateesh Chandra S
Reg. No. 78021 (KMC)
Consultant Pathologist

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Ultrasound & Colour Doppler | OT & Surgery | In-patient & Insurance | 24/7 Pharmacy
Physiotherapy | Elderly & Homescare | On-site Medical Camps | OHC & Creche Services



LABORATORY INVESTIGATION REPORT



Name : Mr. S Karisraaj
Age / Sex : 51 years / Male
Sample collected
Report Released : 14-12-2024 06:46 AM
Emp_ID : 5126
Department : EHS

Patient No : TH2425/070855
Bill No : OP2425/020157
Printed Date/Time : 04-02-2025 3:55PM
Referred by : Mr. RLFC STAFF
Org Name : RL Fine Chem Pvt. Ltd, Staff
Reg No : 24HP97

HAEMATOLOGY

Investigation Name	Methodology	Result	Units	Ref Range
NEUTROPHILS		51	%	35-70
LYMPHOCYTES		36	%	20-45
EOSINOPHILS		05	%	1-6
MONOCYTES		08	%	0-7
BASOPHILS		00	%	0-1
PLATELET COUNT		236	laks/cumm	1.5-4.5
PACKED CELL VOLUME(PCV)		49.6	vol%	40-50
MEAN CORPUSCULAR VOLUME		86.3	fL	78-98
MEAN CORPUSCULAR HEMOGLOBIN		30.1	pg	22.7-33.2
MEAN CORPUSCULAR HEMOGLOBIN CONCENTRATION		33.6	%	33.4-35.5
ERYTHROCYTE SEDIMENTATION RATE (ESR)		15	mm/hr	0-20
BLOOD GROUP & RH TYPE				
BLOOD GROUPING		"A"		
RH TYPING		POSITIVE		

Note : Please Correlate with Clinical Conditions.

— End Of Report —

Senior Lab Technician

Mrs. Sravani M
Verified By

Dr. Sateesh Chandra S
Reg. No. 78021 (KMC)
Consultant Pathologist

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Physiotherapy | Elderly & Homecare | On-site Medical Camps | OHC & Creche Services

LABORATORY INVESTIGATION REPORT



Name : Mr. S. Kamaraj
Age / Sex : 51 years / Male
Sample collected :
Report Released : 14-12-2024 06:46 AM
Emp_ID : 5126
Department : EHS

Patient No : TH2425/070855
Bill No : CP2425/020157
Printed Date/Time : 14-02-2025 3:55PM
Referred by : Max R.F.C STAFF
Org Name : RL Fine Chem Pvt. Ltd. Staff
Reg No : 24HP87

HAEMATOLOGY

Investigation Name	Methodology	Result	Units	Ref Range
--------------------	-------------	--------	-------	-----------

REPORT DISCLAIMER

- 1) The results reported herein are subject to interpretation by the qualified medical professionals only.
- 2) Customer identity is accepted as provided by the customer or their representatives.
- 3) Information about the Customer's condition at the time of sample collection such as fasting, food consumption, medication etc are accepted as provided by the customer or representative and shall not be investigated for its truthfulness.
- 4) If any specimen/sample is received from any other laboratory /hospital, it is presumed that the sample/specimen belongs to the patient identified or named.
- 5) Test results should be interpreted in context of clinical and other findings if any. In case of any clarification/doubt, the referring doctor /patient can contact the respective section head of the laboratory.
- 6) Results of the test are influenced by various factors such as sensitivity, specificity of the procedures of the tests, quality of the samples and drug interactions etc.
- 7) If the tests results are found not be correlating clinically, the clinician can contact the lab in-charge for clarification or retesting where practicable within 24 hours from the time of issue of results.
- 8) Liability limited to the extent of amount billed.
- 9) Reports are subject to interpretation in their entirety. Partial or selective interpretation may lead to false opinion.
- 10) Disputes, if any, with regard to the report findings are subject to the exclusive jurisdiction

Senior Lab Technician

Mrs. Sravani M
Verified By

Dr. Sateesh Chandra S
Reg. No. 78021 (KMC)
Consultant Pathologist

Note : Digitally signed reports not meant to be medico legal purpose, clinical correlation strongly recommended.

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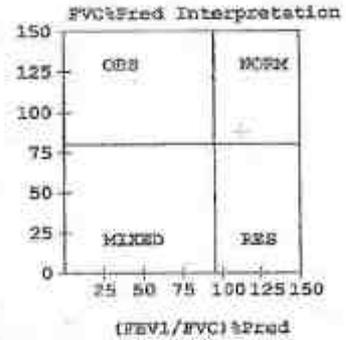
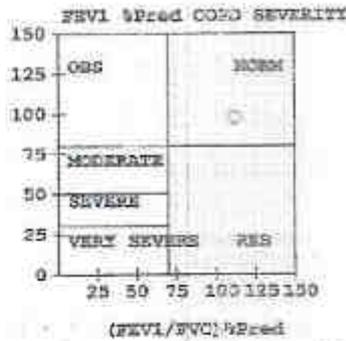
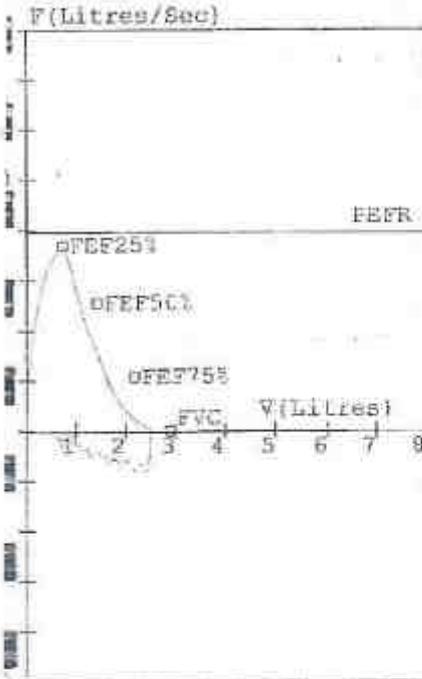
GST - 29AASCT9290-S2R • CIN - U85320KA2018PT1CI16304 • PAN - AASCT9290J

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lent: S KAMARAJ
i.By: RL FINE CHEM PVT LTD
l.Eqns: RECORDERS
b : 13-Dec-2024 09:44 AM

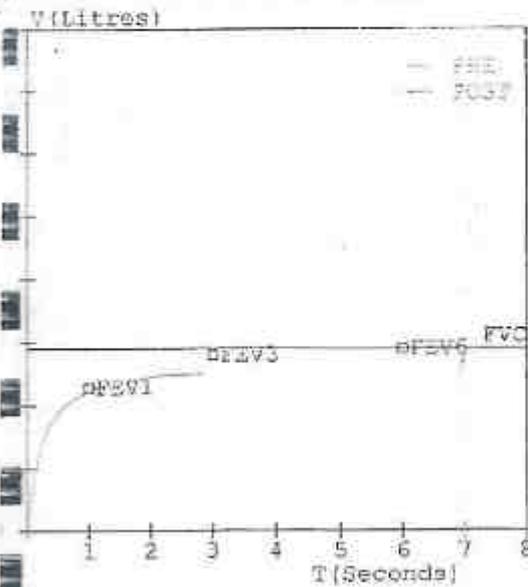
Age : 51 Yrs 02 Mths Gender : Male
Height : 162 Cms Smoker : Yes
Weight : 88 Kgs Eth. Corr: 100
ID : 24HP87 Temp :



FVC Results

Parameter	Unit	Pred	M.Pre %Pred	M.Post %Pred	%Imp
FVC	(L)	02.90	02.55	088	---
FEV1	(L)	02.28	02.24	098	---
FEV1/FVC	(%)	78.62	87.84	112	---
FEF25-75	(L/s)	03.29	02.97	090	---
PEFR	(L/s)	07.90	07.09	090	---
FIVC	(L)	---	01.97	---	---
FEV.5	(L)	---	01.89	---	---
FEV3	(L)	02.81	02.55	091	---
PIFR	(L/s)	---	01.65	---	---
FEF75-85	(L/s)	---	00.73	---	---
FEF.2-1.2	(L/s)	05.73	05.91	103	---
FEF 25%	(L/s)	07.38	07.04	095	---
FEF 50%	(L/s)	05.08	03.89	077	---
FEF 75%	(L/s)	02.16	01.04	048	---
FEV.5/FVC	(%)	---	74.12	---	---
FEV3/FVC	(%)	96.90	100.00	103	---
FET	(Sec)	---	02.95	---	---
ExptTime	(Sec)	---	00.10	---	---
Lung Age	(Yrs)	051	052	102	---
FEV6	(L)	02.90	---	---	---
FIF25%	(L/s)	---	00.14	---	---
FIF50%	(L/s)	---	01.58	---	---
FIF75%	(L/s)	---	01.19	---	---

Test within normal limits



Medication Report Indicates

Spirometry within normal limits as (FEV1/FVC)%Pred >95 and FVC%Pred >80



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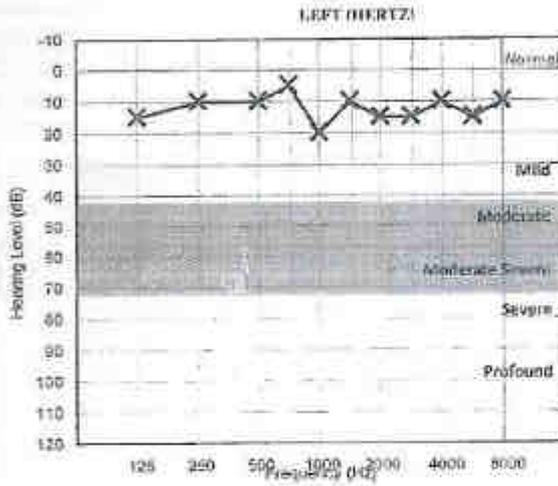
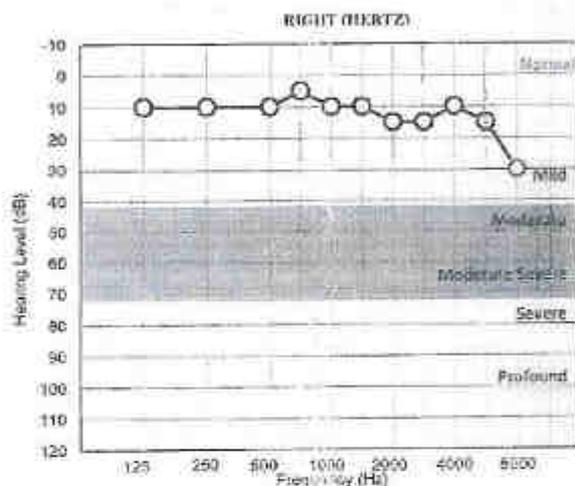
AUDIOGRAM



Date : 13-Dec-24

Name of the Company : RLFC
Name : S Kamaraj
Age : 51
Gender : Male

Emp Id : 5126
Dept. : EHS
Camp Id : 24HP87



EAR	PURE TONE AVERAGE (dB)	
RIGHT	Low Frequency	5
	High Frequency	10
LEFT	Low Frequency	5
	High Frequency	10

SYMBOL TABLE
L R LM RM BL BR
X O □ △

Audiological Interpretation: R-MILD HEARING IS LOSS
L-HEARING IS NORMAL

Dr. Mahesh Meda

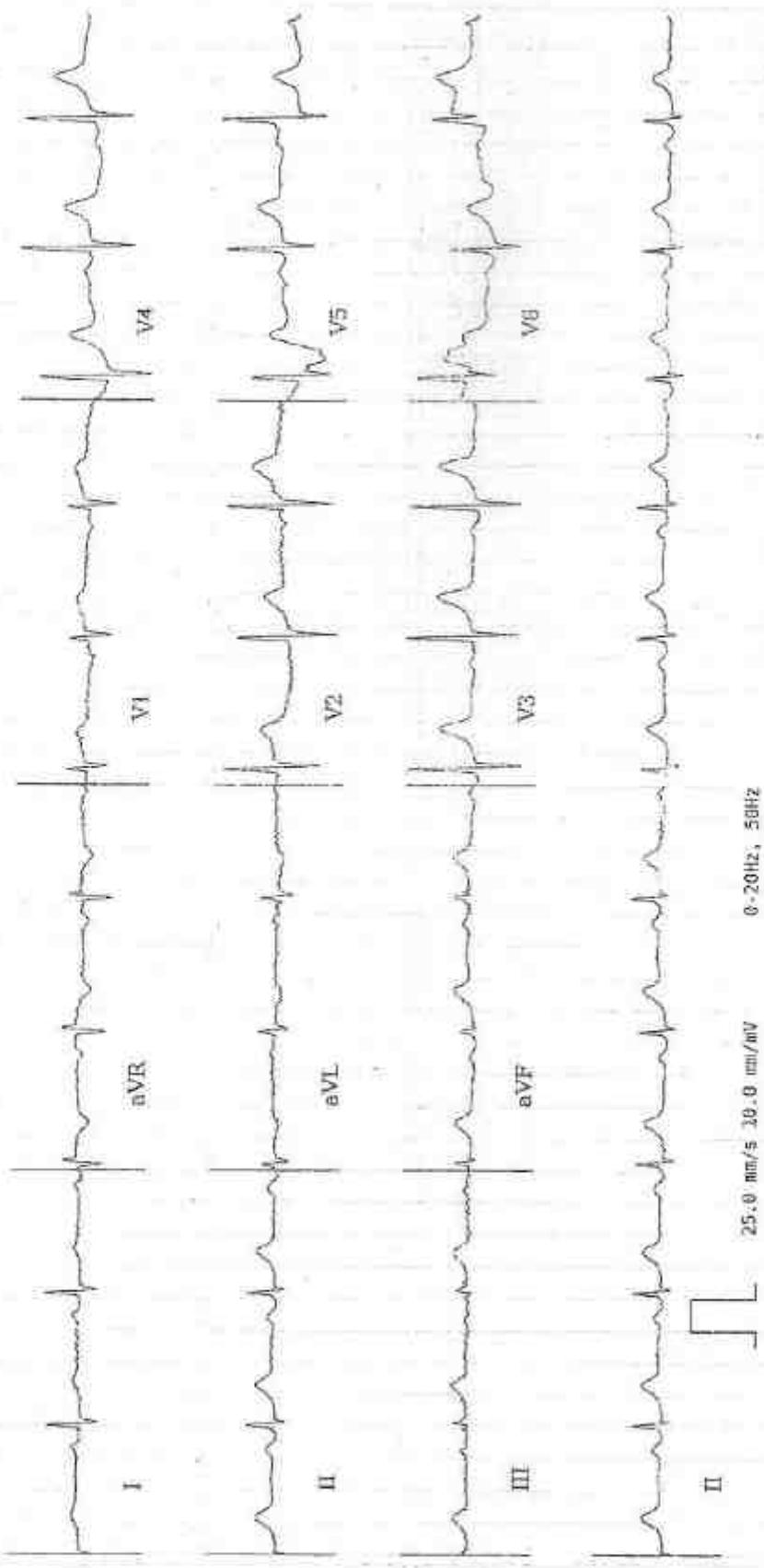
Dr. Mahesh Meda

Sr. Consultant ENT
M.B.B.S., D.L.O., D.N.B.
Reg No: 47906



Age / Gender: 51 / Male
 Patient ID: 24HP87
 Patient Name: S Kamaraj

Date and Time: 13th Dec 24 11:34 AM



AR: 74bpm VR: 74bpm QRSD: 62ms QT: 384ms QTcB: 420ms PPI: 172ms P-R-T: 46° 50° 76°

ECG Within Normal Limits: Sinus Rhythm. Please correlate clinically.



Disclaimer: Analysis in this report is based on ECG alone and should be used as an adjunct to clinical history, symptoms, and results of other investigations and must be interpreted by a qualified physician. Patient vital signs were not reviewed by the clinician and are derived from the ECG. This report is generated by an AI algorithm trained on over millions of ECGs. However, algorithm interpretation may be subject to error. Clinical decision making and should always be reviewed by qualified medical professionals and consulted clinically as appropriate.



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FITNESS CERTIFICATE

(FOR THE YEAR 202¹~~0~~)



Reg. No: 24HP87

This is to certify that Mr. /Mrs. /Ms. **S KAMARAJ**, Age **51 Yrs.**, Emp. No. **5126**
Dept. **EHS** has undergone Routine Medical Examination on **13-Dec-24** at M/s. **R L Fine**
Chem Pvt. Ltd. factory premises organized by **TEATREE Hospitals & Diagnostics**.
He/she is fit to work**

DR. H.D. CHANDRASEKHAR
MBBS, DCH, DHHM, NABH,
CLHRD, QM & AHO, PGIN
(BOSTON), AFH

An ISO 9001:2015 (QMS) Certified #stortupindia Certificate No. DIPP130087

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RLFC

Annexure – 12

Stack Monitoring Report

 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognised by Ministry of Environment, Forest & Climate Change (MOEF & CC) GOI & NABE

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 013. Ph : 27407969

E-mail : globalelabs@gmail.com, globalelabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-002

Date :01-07-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APIIC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

Sample Particulars : Stack attached to the 2 TPH Briquetted Fired Boiler
Date of sampling : 26-06-2025
Time of monitoring : 10:45 a.m.

1. Stack diameter (m)	:	0.50
2. Stack cross sectional area (sq m)	:	0.196
3. Flue gas temperature (°C)	:	128
4. Exit velocity of flue gases (m/sec)	:	5.83
5. Flow rate (cum/hr)	:	4,114

EMISSION DATA

		Limits	Method Used	
6. Suspended particulate matter Concentration (mg/N m ³)	:	58	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	:	34	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	:	49	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP

[Signature]

AUTHORISED SIGNATORY



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ISO 45001:2018

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2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 011, Ph: 27407969

E-mail: globalielabs@gmail.com, globalielabs@rediffmail.com

REF.NO:NGEL/RP/193/STM/2025-004

Date:01-07-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, AP11C, Industrial Estate,
Thumakunta, Hindupur, Anantapur Dist. - 515 211.

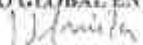
Sample Particulars : Stack attached to 500 KVA D.G. Set
Date of sampling : 26-06-2025
Time of monitoring : 01:00 p.m.

1. Stack diameter (m)	:	0.20
2. Stack cross sectional area (sq m)	:	0.0318
3. Flue gas temperature (°C)	:	153
4. Exit velocity of flue gases (m/sec)	:	13.94
5. Flow rate (cum/hr)	:	1,596

EMISSION DATA		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	: 55	115	IS: 11255 (Part-I), 1905 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	: 118	---	IS: 11255 (Part-II), 1905 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	: 147	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP


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Hyderabad - 500 013. Ph : 27407969

E-mail : globalelabs@gmail.com, globalelabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-005

Date :01-07-2025

STACK MONITORING DATA

Name of the Industry : M/s. **RL FINE CHEM PVT LTD.**
Address : Plot No. 165 to 182, APIIC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

Sample Particulars : Stack attached to 250 KVA D.G. Set
Date of sampling : 26-06-2025
Time of monitoring : 02:10 p.m.

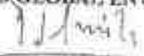
1. Stack diameter (m)	: 0.09
2. Stack cross sectional area (sq m)	: 0.0075
3. Flue gas temperature (°C)	: 127
4. Exit velocity of flue gases (m/sec)	: 13.53
5. Flow rate (cum/hr)	: 365

EMISSION DATA

		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	: 46	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	: 105	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	: 126	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

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Hyderabad - 500 013. Ph: 27407969

E-mail: globallabs@gmail.com, globallabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-009

Date :01-10-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APHC, Industrial Estate,
Thunrakunta, Hindupur, Anantapur Dist. - 515 211.

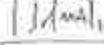
Sample Particulate : Stack attached to the 2 TPH Briquet Fired Boiler
Date of sampling : 25-09-2025
Time of monitoring : 11:10 a.m.

1. Stack diameter (m)	: 0.50
2. Stack cross-sectional area (sq m)	: 0.196
3. Flue gas temperature (°C)	: 130
4. Exit velocity of flue gases (m/sec)	: 5.85
5. Flow rate (cum/hr)	: 4,128

EMISSION DATA		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	: 58	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	: 34	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	: 49	---	IS: 11255 (Part-I), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP


AUTHORISED SIGNATORY



ISO 9001:2015
ISO 45001:2018

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Recognised by Ministry of Environment Forest & Climate Change India, a CCI, GGI & NABL

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagli Amblerpet,
Hyderabad - 500 013. Ph: 22407969

E-mail: globalelabs@gmail.com, globalciabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-011

Date:01-10-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APHC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

Sample Particulars : Stack attached to 500 KVA D.G. Set
Date of sampling : 25-09-2025
Time of monitoring : 01:20 p.m.

1. Stack diameter (m) : 0.20
2. Stack cross sectional area (sq.m) : 0.0318
3. Flue gas temperature (°C) : 153
4. Exit velocity of flue gases (m/sec) : 13.80
5. Flow rate (cum/hr) : 1,580

EMISSION DATA		Limits	Method Used
6. Suspended particulate matter Concentration (mg/N m ³)	57	115	IS: 11255 (Part-I), 1985 (RA-2019)
7. Sulphur dioxide Concentration (mg/N m ³)	116	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	147	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SI.No:SEA-90/006908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP

AUTHORISED SIGNATORY



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognized By Ministry of Environment, Forest & Climate Change (MOEF, CC) GOI & HBL

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 013. Ph : 27407969

E-mail : globelelabs@gmail.com, globelelabs@rediffmail.com

REF.NO:NGEL/RP/198/STM/2025-012

Date :01-10-2025

STACK MONITORING DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APHC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

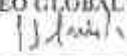
Sample Particulars : Stack attached to 250 KVA D.G. Set
Date of sampling : 25-09-2025
Time of monitoring : 02:20 p.m.

1. Stack diameter (m)	:	0.09
2. Stack cross sectional area (sq m)	:	0.0075
3. Flue gas temperature (°C)	:	128
4. Exit velocity of flue gases (m/sec)	:	13.53
5. Flow rate (cum/hr)	:	365

EMISSION DATA		Limits	Method Used	
6. Suspended particulate matter Concentration (mg/N m ³)	:	45	115 IS: 11255 (Part-I), 1985 (RA-2019)	
7. Sulphur dioxide Concentration (mg/N m ³)	:	108	---	IS: 11255 (Part-II), 1985 (RA-2019)
8. Oxides of nitrogen Concentration (mg/N m ³)	:	126	---	IS: 11255 (P-7), 2005 (RA-2017)

Note: All the values are within the limits prescribed by APPCB.
Stack Kit Model/SL/No:SEA-90/000908, Next Calibration on: 08-04-2026

for NEO GLOBAL ENVIRO LABS LLP


AUTHORISED SIGNATORY

RLFC

Annexure – 13

Online Monitoring CC
Camera & Flow Meter

[Signature] 12/01/2026

R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

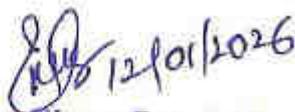
Annexure-13
Online monitoring CC Camera and Flow meter



RLFC

Annexure – 14

Noise Monitoring Report


R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515211
Andhra Pradesh



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognised By Ministry of Environment Forest & Climate Change (MoEF & CC) GOI & NABL

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 013. Ph : 27407969

E-mail : globalelabs@gmail.com, globalelabs@rediffmail.com

REF.NO:NGEL/RP/198/NQD/2025-006

Date :01-07-2025

AMBIENT NOISE QUALITY DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APIIC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

Date of Monitoring : 26-06-2025

Location	Noise Levels in dB (A)	
	Day Time (1)	Night Time (2)
1. Near Main Gate	66	58
2. Near Utility Block	57	53
3. Near Boiler	72	68
4. Near Production Block	66	63
5. Near D.G. Set (at 5m distance)	70	68

Method Used : IS : 9989 - 1981 (RA-2014)

Note: 1. Daytime is reckoned in between 6 a.m and 10 p.m

2. Nighttime is reckoned in between 10 p.m and 6 a.m

3. APPCB Limits for Noise Level at Daytime is 75 dB (A) and Night time is 70 dB (A)

Noise Level Meter Model SL-4010 (SI. No. Q632540), Next Calibration on: 21-09-2025

for NEO GLOBAL ENVIRO LABS LLP

AUTHORISED SIGNATORY



ISO 9001:2015
ISO 45001:2018

NEO GLOBAL ENVIRO LABS LLP

Recognised By Ministry of Environment Forest & Climate Change (MoEF & CC) GOI & NABL

2-2-1075/14/A/1, 1st Floor, Tilaknagar 'X' Road, Bagh Amberpet,
Hyderabad - 500 013. Ph : 27407969

E-mail : globallabs@gmail.com, globallabs@rediffmail.com

REF.NO:NGEL/RP/193/NQD/2025-013

Date :01-10-2025

AMBIENT NOISE QUALITY DATA

Name of the Industry : M/s. RL FINE CHEM PVT LTD.
Address : Plot No. 165 to 182, APHC, Industrial Estate,
Thumakunta, Hindupur, Ananthapur Dist. - 515 211.

Date of Monitoring : 25-09-2025

Location	Noise Levels in dB (A)	
	Day Time (1)	Night Time (2)
1. Near Main Gate	65	57
2. Near Utility Block	59	54
3. Near Boiler	72	68
4. Near Production Block	68	65
5. Near D.G. Set	70	66
(at 5m Distance)		

Method Used : IS : 9989 - 1981 (RA-2014)

Note: 1. Daytime is reckoned in between 6 a.m and 10 p.m

2. Nighttime is reckoned in between 10 p.m and 6 a.m

3. APCCB Limit: for Noise Level at Daytime is 75 dB (A) and Night time is 70 dB (A)

Noise Level Meter Model SL-4010 (Sl. No. Q632540). Next Calibration on: 21-09-2026

for NEO GLOBAL ENVIRO LABS LLP

AUTHORISED SIGNATORY

RLFC

Annexure – 15
Rainwater System

[Signature] 12/01/2016
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

RLFC

Annexure – 16 Training Schedule

 12/01/2026
R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

YEARLY TRAINING SCHEDULE

Site: EEP

Department: EHS

ISSUED BY DA
8/11/2024
Shri S. Jha

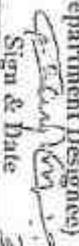
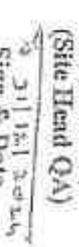
Date	Document Title	Document Number (Current version)	Trainee	Trainer	Status	Remarks
12/01/2025 To 20/01/2025	1. Handling of Eye wash fountain, Eye wash bottle and body shower 2. Procedure for Handling of acids.	EHS.004-1.0 EHS.006-1.0	All Employees	Goutam P	Completed	NA
20/02/2025 To 27/02/2025	1. Spill control. 2. Energy control and monitoring.	EHS.007-1.0 EHS.008-1.0	All Employees	Goutam P	Completed	NA
17/03/2025 To 25/03/2024	1. Air Emission. 2. Hazardous Waste management.	EHS.009-1.0 EHS.010-1.0	All Employees	Goutam P	Completed	NA
10/04/2025 To 16/04/2025	1. First Aid. 2. Work Permit System.	EHS.002-1.0 EHS.001-1.1	All Employees	Goutam P	Completed	NA
22/05/2025 To 27/05/2025	1. Safety Committee Meeting 2. Internal EHS Inspection & Audits	EHS/009-00 EHS/010-00	All Employees	Goutam P	Completed	NA
05/06/2025 To 11/06/2025	1. Personnel Protective Equipment 2. Self-Contained Breathing Apparatus	EHS/011-00 EHS/012-00	All Employees	Goutam P	Completed	NA
10/07/2025 To 15/07/2025	1. Fire Sand Bucket 2. Vehicle Entry Procedure	EHS/013-00 EHS/014-00	All Employees	Goutam P	Completed	NA



Site: HHP

Department: EHS

Date	Document Title	Document Number (Current version)	Trainee	Trainer	Status	Remarks
20/08/2025 To 26/08/2025	1. Medical Check Up 2. Personal Hygiene	EHS/015-00 EHS/016-00	All Employees	Goutam P	Completed	NA
11/09/2025 To 23/09/2025	1. Accident and Incident Investigation 2. General Plant Safety	EHS/017-01 EHS/018-00	All Employees	Goutam P	Completed	NA
22/10/2025 To 28/10/2025	1. Legal Register 2. Workplace monitoring	EHS/019-00 EHS/011-1.0	All Employees	Goutam P	Completed	NA
05/11/2025 To 11/11/2025	1. Handling of chemicals 2. Handling of COD Digester & BOD incubator.	EHS/005-1.0 BHS/003-1.0	All Employees	Goutam P	Completed	NA
18/12/2025 To 23/12/2025	1. Static electricity	General	All Employees	Goutam P		

Prepared by (Department Designee)  Sign & Date 21/12/2024	Reviewed by (Head of the Department)  Sign & Date 22/12/2024
Approved by (Site Head QA)  Sign & Date 21/12/2024	

QAD:032/A01-1.0



RLFC

Annexure – 17
PPE Procedure

RLFC 12/01/2026
R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

PPE Procedure in RLFC HP unit

PPE Procedure

RLFC

Non-Respiratory PPEs

Head protection: Safety Helmet,

Safety helmets are compulsory PPEs, all employees must wear the safety helmet with the chin strap.

Hazards: Falling or flying objects, debris

PPE Options: Hard Hats



Eye Protection: Goggles, Face shield,

Safety goggles are compulsory PPEs which must be used during production activities (like: Unloading of chemicals, charging of chemicals etc.)

Hazards: Dust, gas, Vapor, Projectiles, Radiation.

PPE Options: Chemical Splash goggles, Impact Goggles, spec on spec chemical goggles, welding goggle, Face shield.



Hearing Protection: Ear Plug, Earmuffs,

The permissible limit for noise is 85dB, protection against noise is very important cause it directly effects the nervous system. Ear Plug can reduce upto 15 dB of noise.

Earmuff can reduce upto 30 Db of noise. When combined both can reduce 36 dB of noise.

Hazards: Loud impacts noise, Continuous noise



PPE Procedure

RLFC

Respiratory PPEs (Air purifier Respirators and Air supplier Respirators.)

Filter Respirators are often used in all area except where the concentration of chemical is more, and level of oxygen is low.

Like: Yellow Power Mask V -44+, Organic Vapor Mask V -414, Full Face Mask with Cartridge, Half Face Mask with Cartridge.

Filter Respirators like: Mask are usable till 1 month and those respirators are washable.

Full Face and Half Face Mask must be stored in closed covers once used to increase Cartridge life.

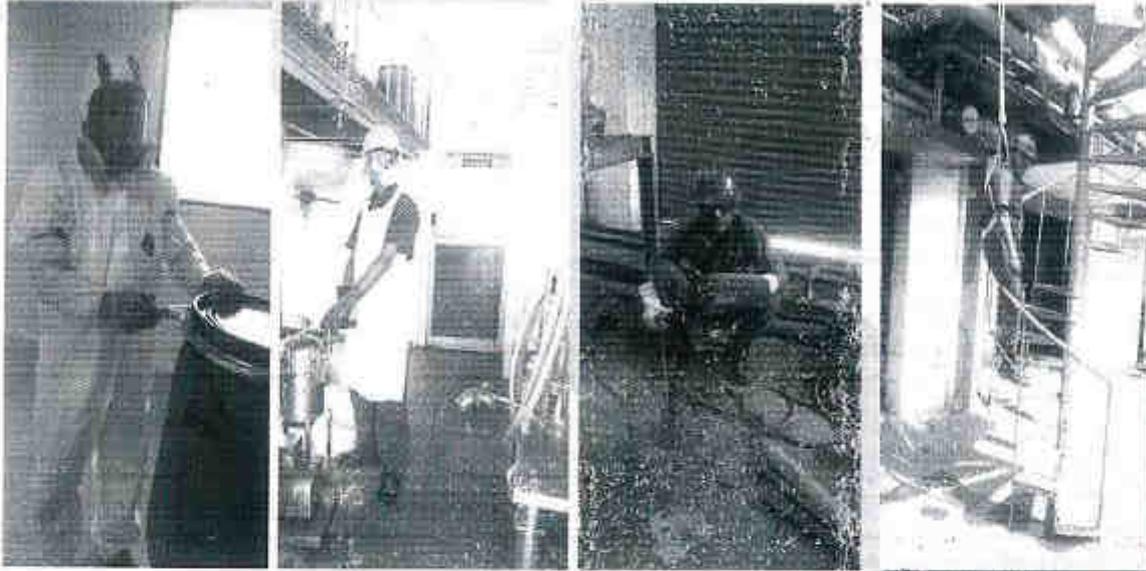


Fresh Air Respirators are used during activities where generation of dust and vapors exceeds the occupational exposure range. Like: PAPR, Fresh Breathing Air Suit.

Where in some cases during emergency's SCBA(Self contained breathing apparatus) is used in rescue operations, Incident control system.



PPE Procedure in RLFC HP unit



Employees using PPE while handling chemical activities like maintenance

PERSONAL PROTECTIVE EQUIPMENTS.

P.P.E' s are provided to all employees to protect the wearer's body from all kinds of hazards in the organization. E.G. Helmets, gloves, goggles, face shield, acid suits, air suits, nose mask, safety belt and apron etc.



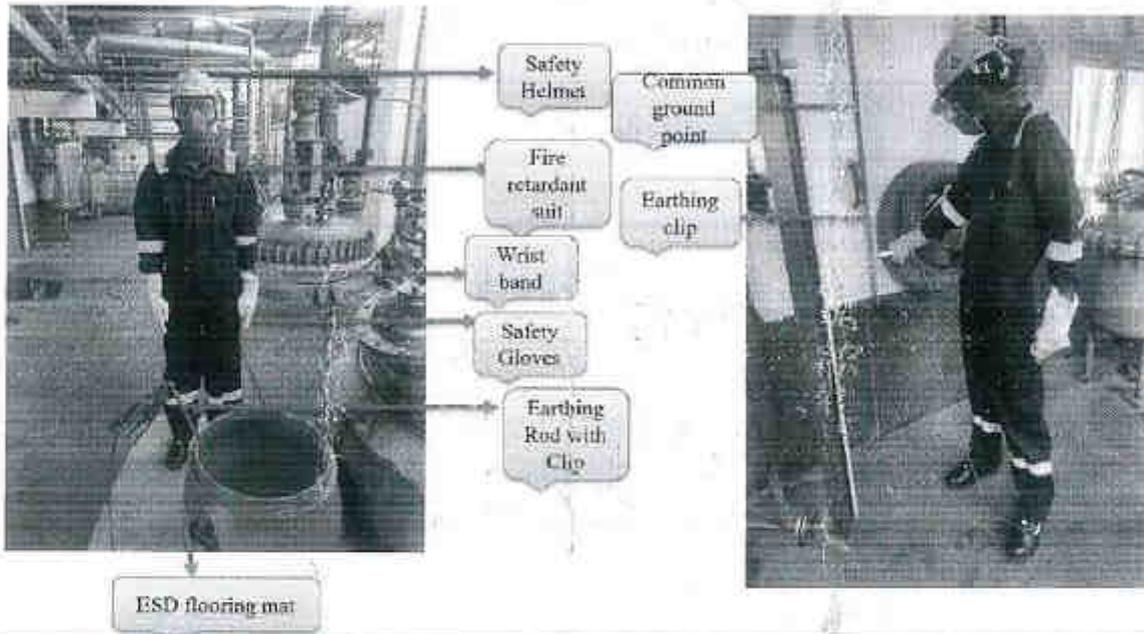
The employees using PPE while handling chemical

PPE Procedure in RLFC HP unit

Electrostatic Discharge (ESD) Control Systems

RLFC

Electrostatic Discharge (ESD) Controls for Man while Charging the batch or Chemical handling



RLFC

Annexure – 18

CSR Activity

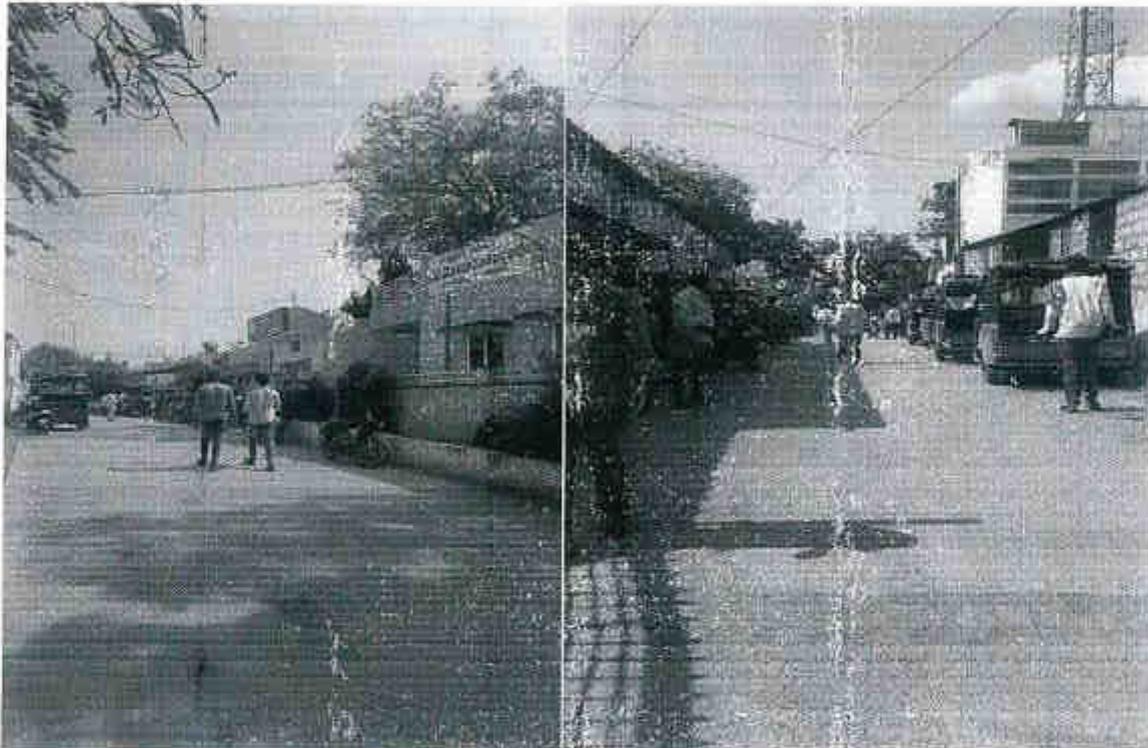
12/01/2026
R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

CSR Activity Details.

Sl. No.	CSR Activity	Location	Cost in Lakhs
1	Arranging Government hospital RCC Road	Hindupur town	2.75 lakhs
2	Shelter facility for the Local Mahila Sangam	Local Vilage in thumakunta	2.5 lakhs
3	Medicines providing for Primary Health Care	Hindupur Hospital	3.5 lakhs
4	RO System for Public Health Care	Basavanapalli	2.1 lakhs
Total Budget			11.75 lakhs

Hospital road

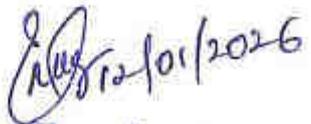


Shelter facility for the Local Mahila Samgam

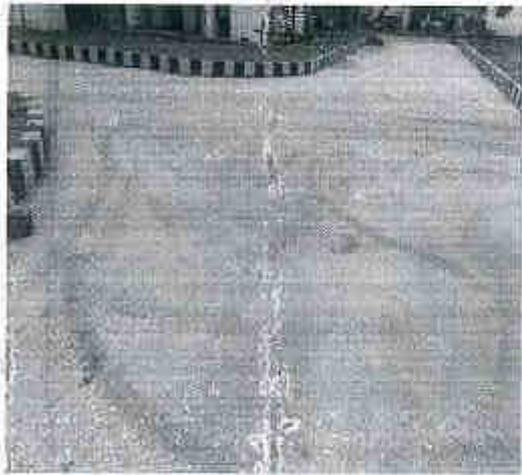


RLFC

Annexure – 19 ECO Development


R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

ECO Development



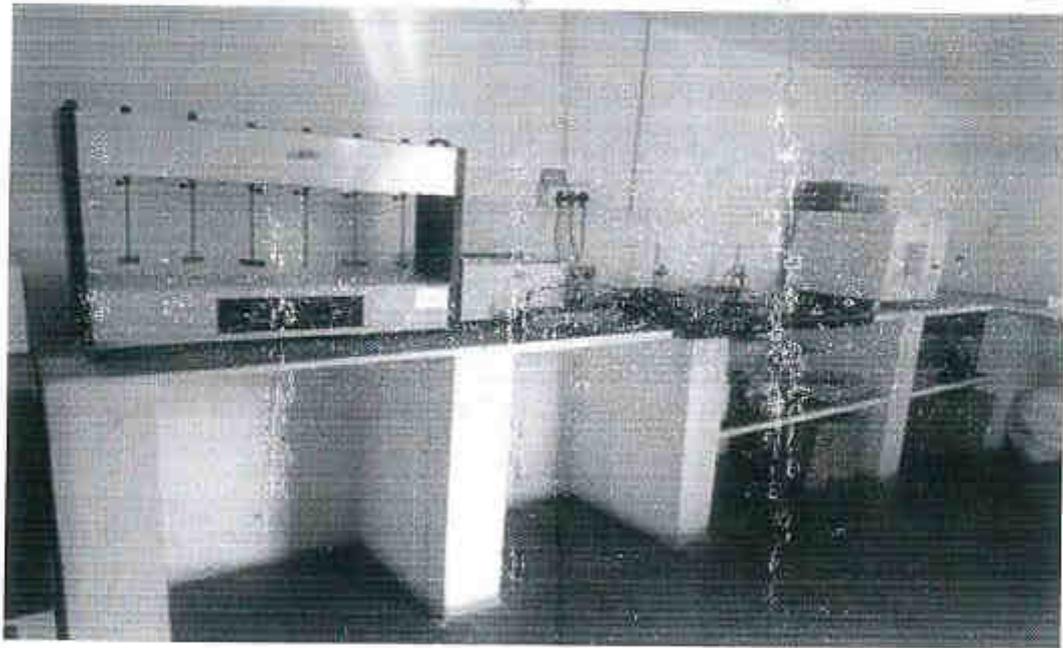
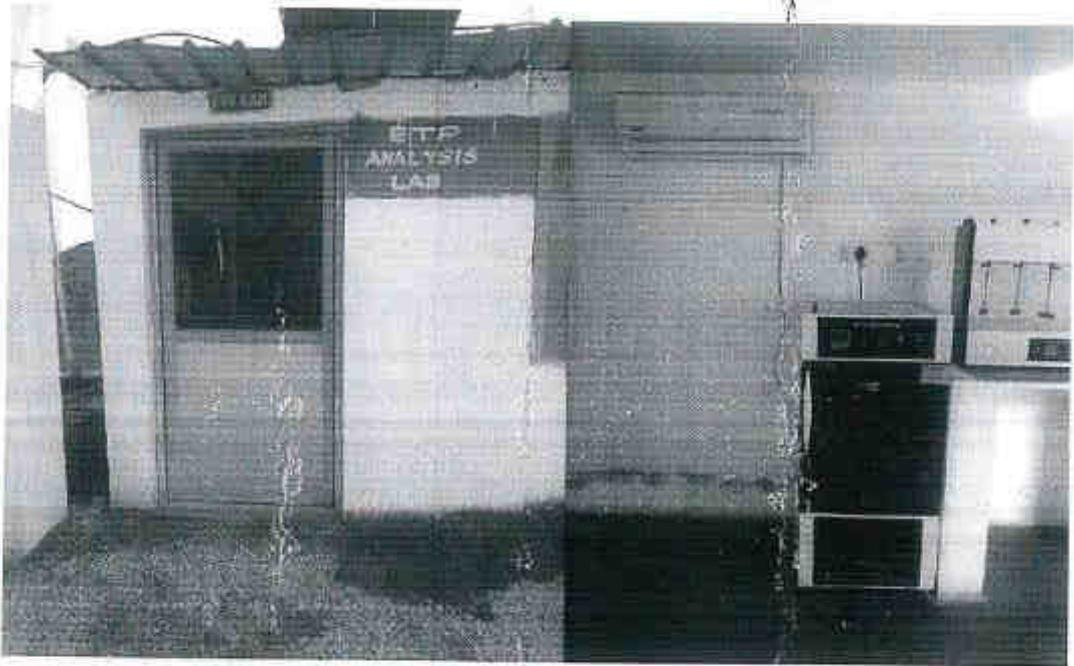
RLFC

Annexure – 20

ETP Lab

21/01/2026

R L Fine Chem Pvt. Ltd.
Plot No. 185 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh





RLFC

Annexure – 21
Environment Expense

12/01/2026

R L Fine Chem Pvt. Ltd.

Plot No. 165 to 182,
A.P.I.C Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Environmental Expense Details

S.No	Description	Total amount
1	Annual medical checkup	5,29,000
2	Safety training and awareness	2,00,000
3	Registration & Renewal Charges	45,000
4	Safety audit expenses	2,30,000
5	Environmental Monitoring	50,000
6	ZLD Operation & Maintenance	1,20,00,000
7	EHS awareness campaign like safety day, WED, Chemical Disaster Prevention Day	2,50,000
8	ISO Certification	2,00,000
9	PPE Expenses	70,00,000
Total amount		2,05,04,000

RLFC

Annexure – 22

Last Gram Panchayat
Submission Copy


R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh



n/c

Date: 08.01.2022

RLFC/HP/APPCB/2021-22/004

To,
The Secretary of Gram Panchayat,
Thumkunta, Hindupur.

From,
M/S. R L Fine Chem Pvt. Ltd.
Plot No: 165 to 182, APIC, IDA,
Thumkunta (V), Hindupuram (M),
Anantapur District, Andhra Pradesh,
Pin. 515211

Sub: Intimation of Environment Clearance for Modification and Expansion of Act
Pharmaceutical Ingredients (API's) received from MoEF.

Ref: EC No. IA/AP/IND2/88190/2017 dated on 2nd march 2019

Dear Sir / Madam,

This is inform you that we have obtained Environment Clearance from State Level Ministry of Environment & Forests and Climate Change IA Division as on 02.05.2019 for Modification and Expansion of Active Pharmaceutical Ingredients (API's) to our plant R L Fine Chem Pvt. Ltd. Plot No. 165-182, APIC, IDA, Village: Thumkunta, Mandal: Hindupur, Dist: Anantapur(A.P).

This letter is submitted to you as per EC Conditions. Copy of the EC is enclosed herewith for your kind information and records.

We kindly request you to find the same as mention above and acknowledge the receipt of the same.

Thanking you

For RL Fine Chem Pvt Ltd (HP)


Mr. K. Manoj Kumar Pvt. Ltd.
Plot No: 165 to 182,
A.P.I.C. Industrial Estate,
GM-7, Hindupuram, Hindupur - 515 211
Andhra Pradesh



RLFC

Annexure – 23

Last EC Submission Copy

12/10/2016

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Date:27.06.2025

To
The Environmental Engineer,
Andhra Pradesh State Pollution Control Board
Regional Office, Ananthapuramu,
D.No.6-3-145, 1st Floor,
Revenue Ward No.6,
Ram Nagar,
Ananthapuramu-515004

Sub: Submission of E.C compliance Report for the period of Oct-2024 -March 2025.

Ref: E. C. No. J-11011/180/2016-IA-II(I) dated on 21st Aug -20219.

Dear Sir,

We are herewith submitting the Half yearly compliances report for the **Environmental Clearance (E.C)** conditions compliances report for the period of **Oct-2024 to March-2025**, along with supporting documents. This is for your information and necessary record.
We kindly request you find the same as mentioned above and acknowledge receipt of the same.

C.C:

1.The Ministry of Environment, Forests & Climate Change (MoEF & CC):

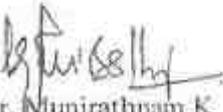
Integrated Regional Office, G15-C75, Buckinghampeta, Vijayawada - 520002.

2. APPCB Zonal Office:1st floor, shanker shopping Comple, Krishna Nagar Railway gate,

Kurnool-518 002.

Thanking You,

For R L Fine Chem Pvt. Ltd. (Hindupur)


Mr. Munirathnam K
Factory Manager.

R L Fine Chem Private Limited
Plot No.165 to 182, APIC Growth Centre,
Thumakunta- 515 211,Hindupur,
Andhra Pradesh, India



R L Fine Chem Pvt. Ltd.,

"RLFC HOUSE", Plot No. C-19, 1st Cross, KSSIDC Industrial Estate,
Yelahanka New-Town, Bengaluru 560066 Karnataka, India
T: +91 80 4268 8999 - info@rlfinechem.com
www.rlfinechem.com Plot No. - 1154 INDACTO 1 5079000000

RLFC

Annexure – 24

Form – V submission Copy

12/10/2026

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 162,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Date: 24.09.2025

To
The Environmental Engineer,
Andhra Pradesh State Pollution Control Board
Regional Office, Ananthapuramu,
B.No.6-3-145, 1st Floor, Revenue Ward No.6, Rathi Nagar,
Ananthapuramu-515004.

From
M/s R.L. FINE CHEM PRIVATE LIMITED
Plot No. 165-182, APIC Growth Centre,
Thumakunta, Hindupur - 515 211,
Sri Sathya Sai District,
Andhra Pradesh, India.

SUB: Submission of Environmental Statement (Form V) for the financial year
ending 31st March 2025 for R.L. Fine Chem Pvt. Ltd.

Dear Sir,

We are hereby submitting the duly filled Environmental Statement report in Form - V for the
period April 2024 to March 2025 as per the requirement of Environmental Protection Rules 1986.

We kindly request you to find the same as mentioned above and acknowledge the receipt of the
same.

For R.L. Fine Chem Pvt. Ltd.

Authorized Signatory.



RLFC HEALING
STARTS HERE

R.L. Fine Chem Pvt. Ltd.,
"RTFC HOUSE", Plot No. C-16, 1st Cross, KSEBIC Industrial Estate,
Yelahanka New Town, Bengaluru 560064 Karnataka, India
+91 80 6248 8999 | info@rlfinechem.com
www.rlfinechem.com CIN No. - U28110KA2011PTC059846



M/s. R L FINE CHEM PVT LTD

**R L Fine Chem Pvt. Ltd. Plot No: 165 to 182, APIIC,
IDA, Thumakunta (V), Hindupur (M), Anantapur, Sri
Sathya Sai District, Andhra Pradesh.**

***ENVIRONMENTAL AUDIT
STATEMENT***

2024 - 2025

FORM V

SUBMISSION TO

***ANDHRA PRADESH STATE
POLLUTION CONTROL
BOARD***

SUBMITTED BY

***M/s. R L FINE CHEM PVT LTD
R L Fine Chem Pvt. Ltd. Plot No: 165 to 182, APIIC, IDA,
Thumakunta (V), Hindupur (M), Anantapur, Sri Sathya Sai
District, Andhra Pradesh.***

CONTENTS

- 1. PROFILE OF THE COMPANY**
- 2. INTRODUCTION**
- 3. ENVIRONMENTAL STATEMENT**

PROFILE OF THE COMPANY

NAME : "M/s R L FINE CHEM PVT LTD."

Plant Location : M/s RL FINE CHEM PRIVATE
LIMITED
Plot No.165-182, APIC Growth Centre,
Thumakunta, Hindupur - 515 211,
Sri Sathya Sai District,
Andhra Pradesh, India.

Line of Activity (Manufacture) : API Intermediate

Year of Establishment : 2003-2004

Working days per week : 7 days

No. of working shifts : 04

INTRODUCTION

Industrial pollution in our country is on increase and is creating a high-risk environment. Various legislation's viz The Water (Prevention and Control of Pollution) Act 1982 and the Environment (Protection) Act, 1986 has come in to force organizations created to combat pollution. Gone are the days when industrialization meant profit making and environment was closely neglected, is been realized that industry and environment should go hand in hand so as to achieve sustained development. Also over the years awareness has brought in revitalization to consider environmental protection a bare necessity. Yet the investments for such protections are still considered a liability by much environmental management. Consideration of environmental factors at par with production else in minimizing material uses and reduction of liabilities to the long run.

Environmental audit is technique being introduced for integrating the interest of the industry and the environment so that there could be mutual supportive, this technique is basically a part of industries internal producers in meeting their responsibilities towards better environment, also the policy statement for abatement of pollution by the Government of India provides for submission of environmental statement by all concerned industries, which would subsequently evolve in to an environmental audit, a notification under the Environmental (Protection) Rules, 1986 has been on April 22, 1993 requiring industries to submit an Environmental Statement for the financial year ending on March 30 in from V2 the concerned State Pollution Control Board on or before September 30 every year beginning 1993. The submission environment statement is applicable to the following.

1. Those who require consent under the water (Prevention and Control of Pollution)
2. Those who require consent under the Air (Prevention and Control of Pollution)
3. Those who are require authorization under Hazardous Waste (Management and Handling) Rules, 1989

During last few records the government has brought a series of laws and regulation to control the industrial pollution and to protect the environment The Water ((Prevention and Control of Pollution) Act 1981. The most comprehensive legalization environmental protection act was enacted by government in 1986 to address the various environmental protection issues.

BENEFITS OF ENVIRONMENTAL AUDITS

Environmental auditing has for reaching benefits to the industry, to the society and the nation at large. The benefits of environmental audits are as follows.

1. Determine how well the process system and pollution control system are performing and identifies the operation of poor performance.
2. Identify potential cost savings which can be accrued through reduction in raw materials consumption by way of waste minimization, and adoption of recycle / recovery / reduction of pollution load.

3. Increase in awareness of environmental requirement, policies and responsibilities
4. Helps in understanding the technical capabilities and attitude of environmental organization in a company.
5. Provide up to date environmental data base for use in plant modification emergencies etc.
6. Unravels surprise hidden liabilities due to which regulatory risks and expose to mitigation can be reduced.
7. Ensure independent verification and identifies the matters needing attention and provides timely warning to management on potential future problems.
8. Helps to safe guard environment and assist in complying with local, regional and national laws and regulation with the company policies and the environmental standards.

OBJECTIVE OF ENVIRONMENTAL AUDITING:

The environmental audit helps in pollution control, improve production, safety and Health and conversions of natural resources and hence it is overall objective can be achieving the sustainable developments. However, for conducting environmental audit objectives are to be defined clearly or else the audit producer will be subject to varying inter protection, which may shape differential approach there by influencing the end results. The objective of environmental audit in an industry is

1. To determine the mass balance of various materials used and the performance of various process Equipment's so has to identify usage of materials in excess than required, to receive the conversion efficiencies of process Equipment's / operations performing and minimization of wastes
2. A. To identify the areas of water usage and waste water generation and determine the characteristics of waste water
B. To determine the emissions, their sources, quantities and characteristics
C. To determine the solid wastes and hazardous wastes generated their sources, quantities and characteristics.
3. To identifying the possibilities of wastes minimization and recovery and recycling of wastes
4. To determine the performance of the existing waste treatment / control
5. To determine the impact on the surrounding environment (Ground water , stream, residential area, agricultural area, sensitive zone, solid waste from the industry and accordingly identify suitable preventive measures if necessary)
6. To verify compliance with the standards and conditions prescribed the regulatory bodies under the water act (The Air Act and the Environmental (Protection) etc.

SCOPE OF ENVIRONMENTAL AUDIT

1. Verify the performance of sulfur and particulate matter control measures adopted by the company to avoid sulfur and matter at source.
2. To critically examine the records of the production data of all the section / stages of power production.
3. Review of water conservation measures that are adopted by the company.
4. Review of the socioeconomic environment before and after the establishment of factory

ABOUT INDUSTRY:

The plant R L Fine Chem Pvt. Ltd. Plot No: 165 to 182, APIIC, IDA, Thumakunta (V), Hindupur (M), Sri Sathya Sai District. The plant is engaged in the manufacturing of drug and drug intermediates, which find their end use in formulation of other drug manufacturing units.

The process involves heating, cooling, purification by distillation and evaporation, crystallization, centrifuging and drying etc. Chilled brine, cooling water and steam are major utilities.

Considering fire hazardous nature of solvents, raw material storage, solvent storage and laboratory are located at a distance from the main production buildings.

All the electrical fittings, motors etc in the main process are of explosion / flame proof type. Solvents having very low flash points like methanol, toluene and Acetone are kept separately away from other stores and plants and stored in the underground storage tanks.

The hazardous raw materials are stored in separate rooms and handled by competitive persons with all safety precautions.

The company also upgraded to ISO 14001, ISO 9001 and ISO 45001 certification.

ENVIRONMENT STATEMENT
“FORM – V”
(See Rule 14)

Environmental Statement for the financial year ending 31st march 2025

PART –A

- | | | |
|------|---|---|
| i. | Name and address of the
Owner/occupier of the industry | : Mr. Rajesh Naik
: R L Fine Chem Pvt. Ltd. Plot No: 165 to
182, APIIC, IDA, Thumakunta (V),
Hindupur (M), Anantapur, Sri Sathya Sai
District. |
| ii. | Industry Category

Primary – (STC Code)

Secondary – (STC Code) | : Pharmaceutical

: RED

: Small Scale |
| iii. | Production Category-Units | : API Intermediate |
| iv. | Year of Establishment | : 2003-2004 |
| v. | Date of the last environmental
Statement submitted | : 09.09.2024 |
| vi. | Address of the factory/unit | : M/s RL FINE CHEM PRIVATE LIMITED
Plot No.165–182, APIIC Growth Centre,
Thumakunta, Hindupur – 515 211,
Sri Sathya Sai District,
Andhra Pradesh, India |

PART – B

1. WATER & RAW MATERIAL CONSUMPTION

i. **Water Consumption in m³/day Financial year April 2024- March 2025**

Industrial Cooling, Boiler feed : 12 KLD

Domestic : 2.5 KLD

Process & Washings : 13 KLD

Gardening : 0.5 KLD

Scrubber : 1.0 KLD

2. PROCESS WATER CONSUMPTION PER UNIT OF PRODUCT OUTPUT (Ltrs/MT or Ltrs/KL)

S.No	Name of the Products	Product wise Process water consumption details per kgs (Lts)
1	Orphenadrine base	09
2	Hydroxy Dimethyl Di Benzene	06
3	Doxipinone	11
4	Chloro Acetyl Benzo phenone	07
5	Di Benzo Suberone	9.3
6	Chloro Imino Dibenzyl	16
7	P-t-Butyl Benzyl Chloride	25
8	Benzo Phenone Methyl Ester	18.5
9	Piperidine propio-pinone	3.2
10	Chloro Ethyl Piperdine HCL	11.3
11	Nortrytyline HCL	11.4
12	Dapoxetine HCL	15.3

13	Desvenlafaxine HCL	02
14	Trihexyphenidyl HCL	8.8
15	Ditheipinone	33.33
16	2-Amino Nitro Benzo Phenone	26.67
17	Iso Propyl Propionate(Ester)	33.33
18	Melitracen HCL 60K	1.64
19	Cyproheptadiene HCL	3.00
20	Dothiepin HCL	4.097

3. RAW MATERIAL CONSUMPTION IN KG/KG OR KG/LTR OF PRODUCT:

Name of the Raw Materials	Name of the Products	Consumption of Raw Materials per unit of product output	
		During the previous financial year	During the current financial year
A list of Raw Materials are given in Annexure - 1	1. Orphenadrine base	A list of Raw Materials are given in Annexure - 1	
	2. Hydroxy Dimethyl Di Benzene		
	3. Doxipinone		
	4. Chloro Acetyl Benzo phenone		
	5. Di Benzo Suberone		
	6. Chloro Imino Dibenzyl		
	7. P-t-Butyl Benzyl Chloride		
	8. Benzo Phenone Methyl Ester		
	9. Piperidine propio-pinone		
	10. Chloro Ethyl Piperdine HCL		
	11. Nortrytyline HCL		
	12. Dapoxetine HCL		
	13. Desvenlafaxine HCL		
	14. Trihexyphenidyl HCL		
	15. Dithiepinone		
	16. 2-Amino Nitro Benzo Phenone		
	17. Iso Propyl Propionate(Ester)		
	18. Melitracen HCL 60K		
	19. Cyproheptadiene HCL		
	20. Dothiepin HCL		

PART - C

POLLUTION DISCHARGED TO ENVIRONMENT / UNIT OF OUTPUT

(PARAMETER AS SPECIFIED IN THE CONSENT ISSUED)

Pollutants	Quantity of pollutants discharged (Lt / day)	Concentration of Pollutant in discharges (mg/ Ltr.)	Percentage of variation from prescribed standards with reasons
(a) Water	Nil	Nil	Treated in ZLD
b) Air			
Boiler 2TPH		All the parameters are with the Prescribed limits. Please find the attached latest monitoring reports in Annexure - I	All parameters are within the PCB limits
DG 250 KVA		All the parameters are with the Prescribed limits. Please find the attached latest monitoring reports in Annexure - II	
DG 500 KVA		All the parameters are with the Prescribed limits. Please find the attached latest monitoring reports in Annexure - II	
TFH 1.0 lakh/kcal/hr		All the parameters are with the Prescribed limits. Please find the attached latest monitoring reports in Annexure - II	

NOISE LEVEL MONITORING: 2024-2025

SL NO.	LOCATIONS	RESULTS	APPCB LIMITS
1	Near Main Gate	66	75 dB day time
2	Near Utility Block	57	
3	Near Boiler	72	
4	Near Production Block	66	
5	Near DG Set	70	

All parameters are within the PCB limits

PART-D
HAZARDOUS WASTES

(As specified under hazardous wastes management and handling rules, 1989)

Hazardous waste	Total Quantity(Kg)	
	During the previous financial year (Apr 2023 – Mar 2024)	During the present financial year (Apr 2024-Mar 2025)
a) <u>From Process</u>		
1) Spent carbon (28.3)	581 kgs	661 kgs
2) Waste oil generation (5.1)	025 lts	024 lts
3) Distillation Bottom Residue(36.1)	655 kgs	675 kgs
4) Organic Residue (28.1)	2010 kgs	6905 kgs
Hazardous waste	Total Quantity(Kg)	
	During the previous financial year (Apr 2023 – Mar 2024)	During the present financial year (Apr 2024-Mar 2025)
b) <u>From pollution control facilities</u>		
1) MEE & ATFD salt	29.31 MT	27.48 MT
2) ETP sludge (34.3)	34.07 MT	36.99 MT

3) Inorganic Salt (28.1)	6.035 MT	18.82 MT
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PART – E
SOLID WASTE

SOURCE	Total quantity(MT)	
	During previous financial year (Apr 2023 – Mar 2024)	During present financial year (Apr 2024 – Mar 2025)
a) From Process	Spent carbon (28.3) = 581 kgs	Spent carbon (28.3) = 661 kgs
b) From Pollution control facility	1)MEE & ATFD salt = 29.31 MT 2)ETP sludge (34.3) =34.07 MT 3)Inorganic Salt (28.1) =6.035 MT	1)MEE & ATFD salt = 27.48 MT 2)ETP sludge (34.3) =26.99MT 3)Inorganic Salt (28.1) =18.82 MT
c) Quantity recycled or reutilized within the plant	Nil	Nil

PART – F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

- a) The waste from process like waste solvent recovery and spent carbon are stored in hazardous waste storage area and same has been sent authorized incineration facility.
- b) The inorganic salt from MEE\MVR being packed & stored in safe manner at hazardous waste storage room and will be disposed to secure land filling facility (TSDF M/s. RAMKY Enviro Engineers Ltd.)
- c) Used oil which is generated will be stored in barrels and kept in a hazardous waste having storage room and same has been sent to authorized recyclers
- d) Batteries are stored securely at batteries storage area and sending back to original manufacturing facility as in a final disposal

PART – G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

- a) Reverse osmosis (RO) plant installed for further treatment of ETP treated water.
- b) This recycling of treated effluent has helped us achieving water conservation.
- c) We have also Developed Green belts in and around the plant premises and also done plantation of around 900 trees by event of World Environment Day and some other time.
- d) Closed Shed provided to store the recovery solvent containers.
- e) Online VOC & pH analyzer provided at site.
- f) Concrete roads and pavement roads developed.
- g) Condenser provided to solvent storage tank vents.
- h) ATFD and pretreatment facility provided to improve the final water parameters.

i)

PART - H

Additional measures/investment proposal for environmental protection including abatement of pollution, prevention of pollution.

This recycling of treated effluent has helped us achieving water conservation.

Provided the adequate number of Scrubbers and connected to process equipment's. And also installed the cyclone separator for the Boiler to avoid the generation of Air pollution.

For maintaining indoor Air quality, we have provided adequate forced ventilation system in the work areas.

All DG sets are installed with acoustic enclosures.

Apart from this ambient air monitoring, Noise pollution monitoring and stack monitoring are being done at regular intervals.

Condenser provided to solvent storage tank vents.

ATFD and pretreatment facility provided to improve the final water parameters.

PART-I

Any other particulars for improving the quality of environment.

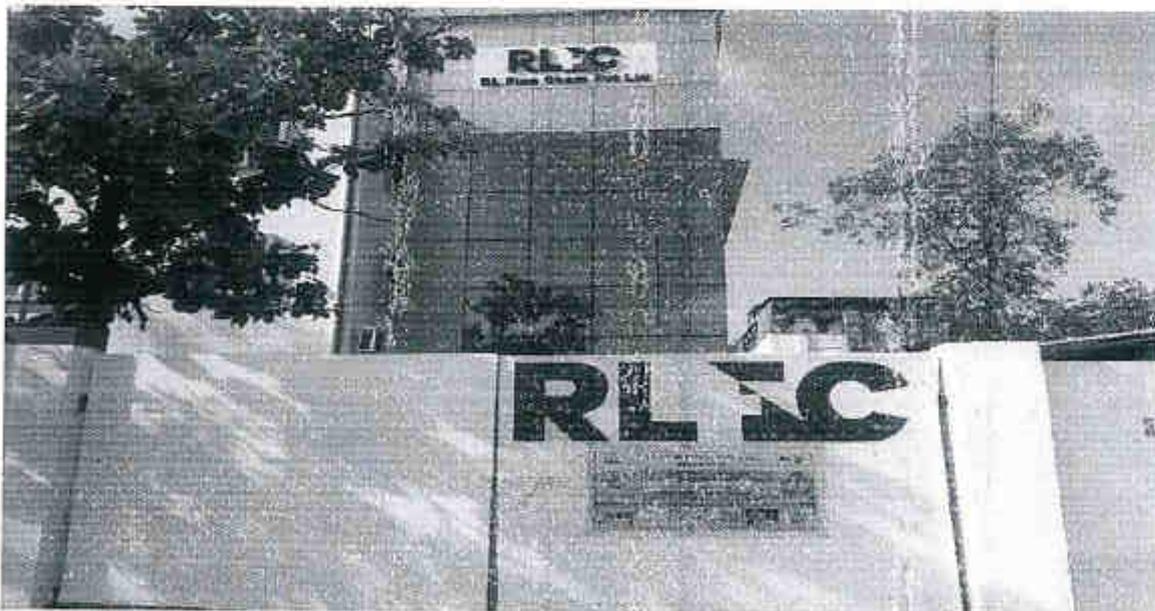
- 1) We have maintained gardens in our premises. We are planting more trees in space available in our premises to increase the green cover.
- 2) We have planted about 900 trees in our premises during the current financial year.
- 3) We have also created awareness among the employees regarding conservation of water, energy, importance of trees, and minimal usage of AC and impact of pollution on environment.
- 4) We have replaced normal bulbs with LED lights and provided VFD control for motors for saving energy.
- 5) Upgraded the facility for ISO 14001, ISO 9001 & ISO 45001 standard.
- 6) As a part of commitment to improve the work environment, we have developed green belts inside the facility premises and at adjacent areas.
- 7) To create awareness we celebrated world Environment day and also we initiated plantation program on 5th June in the event of World Environmental day. A few photographs are given under.

REPORT OF "WORLD ENVIRONMENTAL DAY (WED)" ON 5th JUNE 2023 CELEBRATED AT R L FINE CHEM PVT LTD Hindupur Plant.

Following program were conducted as a part of WED celebration:

1. WED banner displayed at different locations.
2. All employees gathered at safe assemble point for addressing the importance of celebration of World Environmental Day.
3. GM Operations Mr. Munirathnam explained the importance of celebrating WED on 5th June every year worldwide.
4. Production Manager Mr. Ramesh Babu and EHS Manager Mr. Vijay Xavier explained about need for environmental protection and responsibility of every individual for protection of the same and explained about importance of Ecosystem Restoration.
5. All employees took Environment oath on Protection of Environment.
6. Plantation done by all employees at site as a part of WED celebration.

DISPLAY OF BANNERS AT SITE





**R L FINE CHEM PVT. LTD.,
HINDUPUR**

RLFC



World Environment Day
ప్రపంచ పర్యావరణ దినోత్సవం

Date : 5th June 2025

"Ending Plastic Pollution Globally"

"ప్రపంచవ్యాప్త ప్లాస్టిక్ కాలుష్యాన్ని ముగించడం"

Prefer These Eco-Friendly Alternatives



Jute/Cloth bags



Ceramics



Glass



Wood /Bamboo



Cardboards

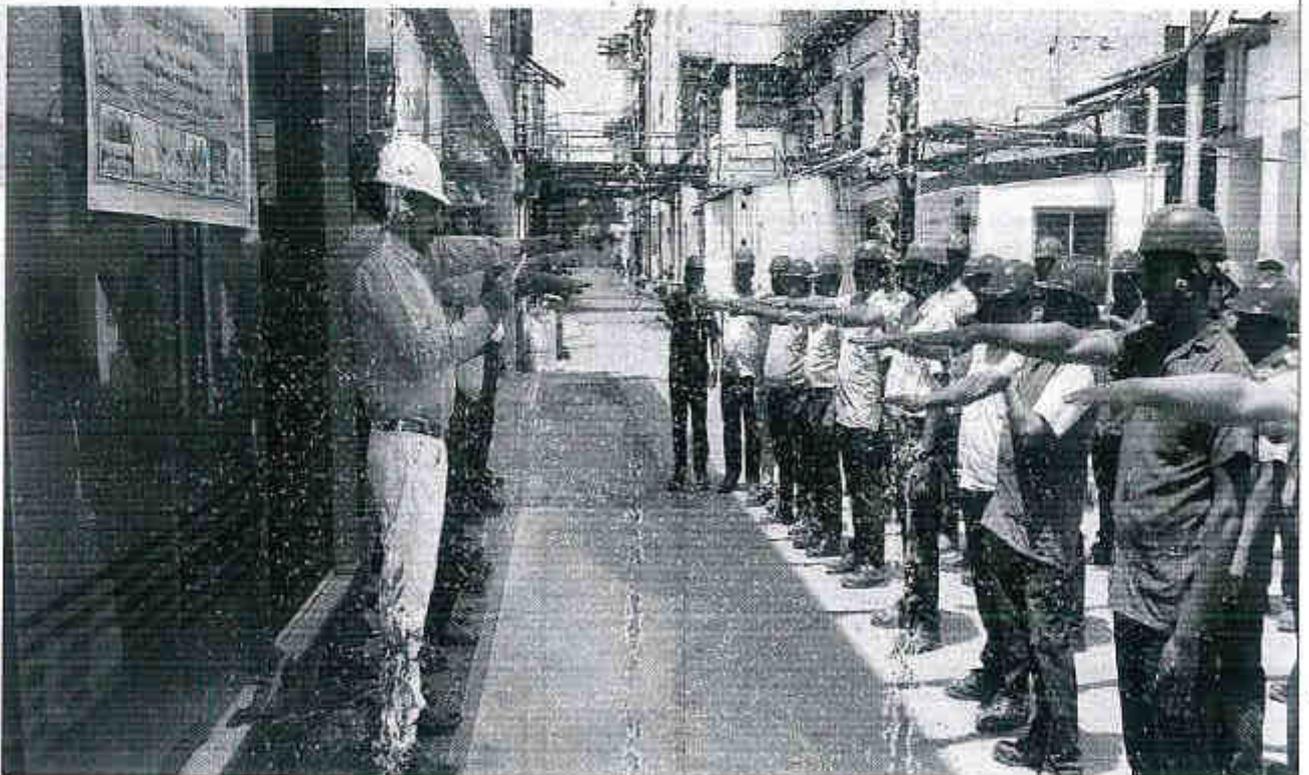
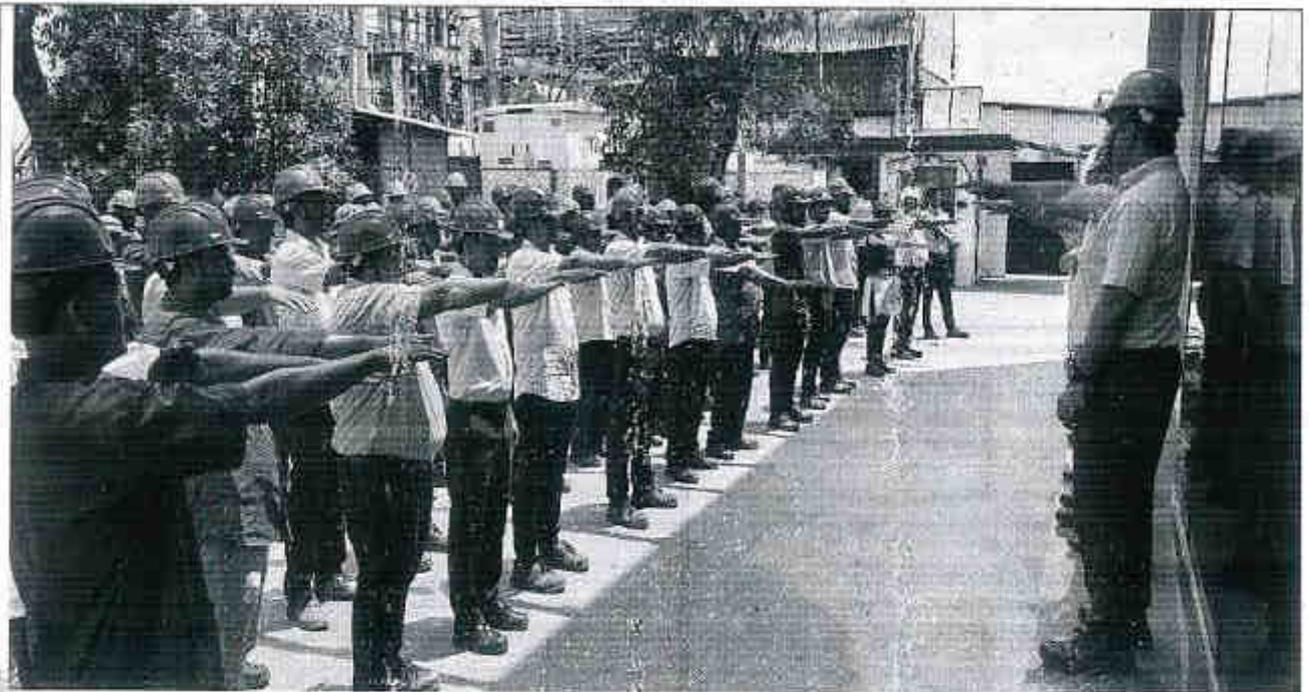


Steel

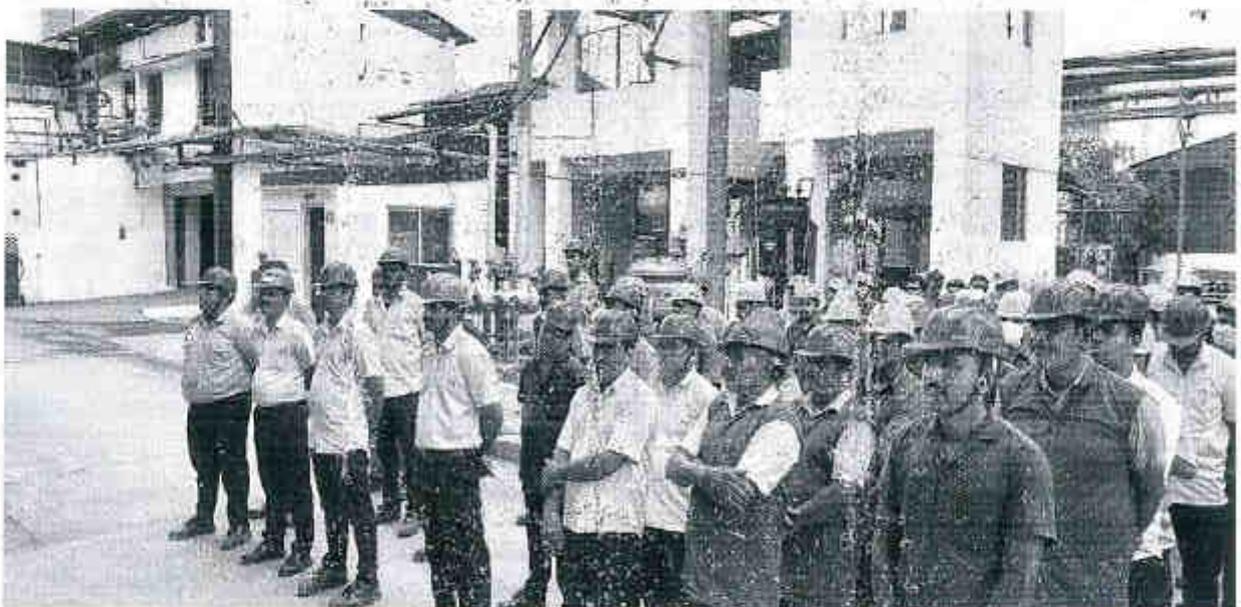
DISPLAY OF ENVIRONMENTAL PROTECTION TIPS

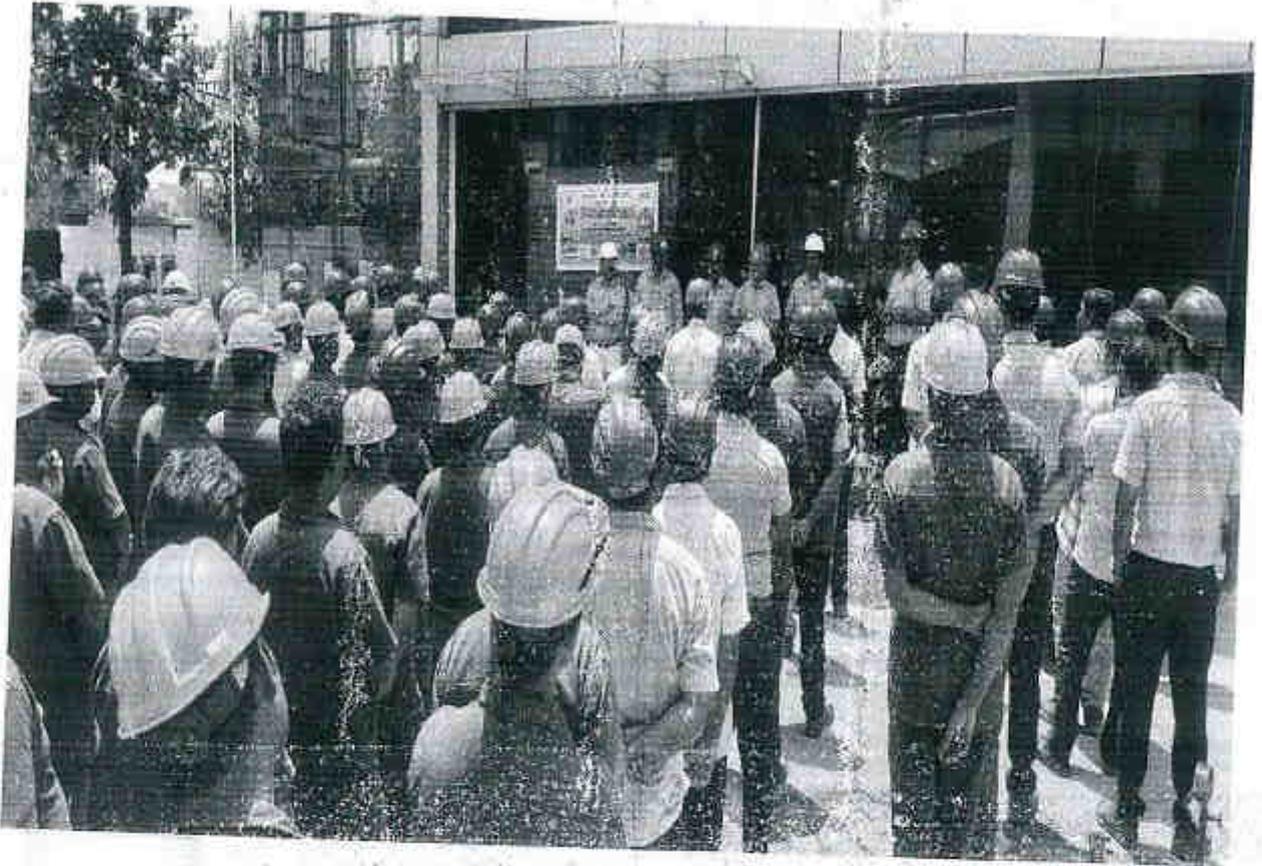


All employees took Environment oath on Protection of Environment



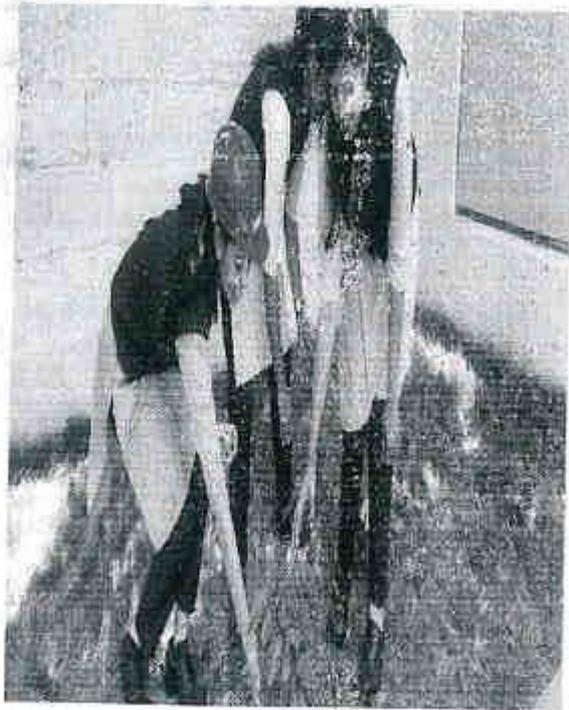
Sr. Manger EHS Mr. Vijay explained about need for environmental protection and responsibility of every individual for protection of the same and explained about importance of "Ending Plastic Pollution Globally"





All Employee's Active Participation in Plantation as a part of WED







Annexure – I
List of Raw materials:

Pthalic Anhydride
Phenyl acetic acid
Sodium acetate
Xylene
Raney Nickel Cat
Hydrozen
Nitro Benzo Phenone
Toluene
Sodium Bi Carbonate
Chloro Acetyl Chloride
Pthalide
Thiophenone
DMF
Methanol
Piperidino Ethanol
Thiomyle Chloride
Phenol Pthalein
Hydroxylamine Sulphate
NaOH
Tetra butyl Benzene
Formaldehyde
HCL
Aceto Phenone
Piperidine
Phenol
2-Benzyl Benzo Acid
Methyl Magnesium

THF
Acetone
2-Acetyl Thio Phenone
Dimethylamine
Ethyl Acetate

Annexure – II

BOILER (2TPH) : 2024-2025

SL NO.	EMISSION DATA	RESULTS	APPCB LIMITS
1	Suspended Particular Matter concentration	58	115 mg/N m3
2	Sulphur dioxide concentration	34	--
3	Oxides of nitrogen concentration	49	--

All parameters are within the PCB limits

DG (250 KVA) : 2024-2025

SL NO.	EMISSION DATA	RESULTS	APPCB LIMITS
1	Suspended Particular Matter concentration	46	115 mg/N m3
2	Sulphur dioxide concentration	105	--
3	Oxides of nitrogen concentration	126	--

All parameters are within the PCB limits

DG (500 KVA) : 2024-2025

SL NO.	EMISSION DATA	RESULTS	APPCB LIMITS
1	Suspended Particular Matter concentration	55	115 mg/N m3
2	Sulphur dioxide concentration	118	--
3	Oxides of nitrogen concentration	147	--

All parameters are within the PCB limits

TFH 1.0 (lakh/kcal/hr) : 2024-2025

SL NO.	EMISSION DATA	RESULTS	APPCB LIMITS
1	Suspended Particular Matter concentration	46	115 mg/N m3
2	Sulphur dioxide concentration	29	--
3	Oxides of nitrogen concentration	42	--

All parameters are within the PCB limits

RLFC

Annexure – 25

NEWS Paper Advertisement
About EC

12/01/2026

R L Fine Chem Pvt. Ltd.
Plot No. 165 to 182,
A.P.I.C. Industrial Estate,
Thumukunta, Hindupur - 515 211
Andhra Pradesh

Public Hearing

పర్యావరణ అనుమతి లభించిన ప్రకటన

ఆర్.ఎల్.ఫైన్ కెమ్ ప్రైవేట్ లిమిటెడ్

ఈ ప్రకటన మూలముగా ప్లాటు నెం.

165-182 APHC IDA తూ.ముకుంట

గ్రామం హిందూపురం మండలం నందు

విర్మాటు చేయు పరిశ్రమకు పర్యావరణ

అడవులు మరియు వాతావరణ మార్పుల

మంత్రిత్వశాఖ వారు ఆర్డర్ నెం.

J/11011/180/2016-IA-II (I) తేదీ

21 ఆగస్టు నెల 2019 ద్వారా పర్యావరణ

అనుమతిని మంజూరు చేసినారు.

వివరముల కొరకు: www.env.for.nic.in

ఇట్లు - మేనేజింగ్ డైరెక్టర్

ఆర్.ఎల్.ఫైన్ కెమ్ ప్రైవేట్ లిమిటెడ్

NOTICE

The Ministry of Environment & Forests, Government of India has accorded Environmental Clearance for the proposed establishment of Active Pharmaceutical Ingredients (APIs) & Intermediates manufacturing Industry of R L Fine Chem Pvt. Ltd. at Plot No. 165-182, APHC IDA, Thumukunta Village, Hindupur Mandal, Anantapur District, Andhra Pradesh vide letter No. 11011/180/2016-IA-II(I) Dated: 21st August 2019.

The said copy of Environmental clearance is available with the APPCB and in the website of the Environment and Ecology Department at www.moef.gov.in

Advertise in News paper



EC Clearance published in Hans India news Paper in English



EC Clearance published in Enadu news Paper in Telugu